

Axial piston variable pump A10VO series 52 and 53



- ▶ For machines with medium pressure requirements
- ▶ Sizes 10 to 100
- ▶ Nominal pressure 250 bar (3600 psi)
- ▶ Maximum pressure 315 bar (4550 psi)
- ▶ Open circuit

Features

- ▶ Variable pump with axial piston rotary group in swashplate design for hydrostatic drives in open circuit.
- ▶ Flow is proportional to drive speed and displacement.
- ▶ The flow can be infinitely varied by adjusting the swashplate angle.
- ▶ Stable bearing for long service life
- ▶ High permissible drive speed
- ▶ Favorable power-to-weight ratio – compact dimensions
- ▶ Low noise
- ▶ Excellent suction characteristics
- ▶ Electrohydraulic pressure control
- ▶ Power control
- ▶ Electro proportional swivel angle control
- ▶ Short control times

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Type code series 52

| | | | | | | | | | | | |
|-------------|----------|----|----|----------|-----------|----------|----------|----|----|----|----|
| 01 | 02 | 03 | 04 | 05 | 06 | 07 | 08 | 09 | 10 | 11 | 12 |
| A10V | O | | | / | 52 | - | V | | | | |

| | | | | | | | | | | | | | | | |
|--------------------------|---|--|--|--|--|--|--|--|--|-----------|-----------|-----------|-----------|-----------|-------------|
| Axial piston unit | | | | | | | | | | 10 | 28 | 45 | 60 | 85 | |
| 01 | Swashplate design, variable, nominal pressure 250 bar (3600 psi), maximum pressure 315 bar (4550 psi) | | | | | | | | | ● | ● | ● | ● | ● | A10V |

| | | | | | | | | | | | | |
|-----------------------|--------------------|--|--|--|--|--|--|--|--|--|--|----------|
| Operating mode | | | | | | | | | | | | |
| 02 | Pump, open circuit | | | | | | | | | | | O |

| | | | | | | | | | | | | | | |
|------------------|--|--|--|--|--|--|--|--|--|-----------|-----------|-----------|-----------|-----------|
| Size (NG) | | | | | | | | | | | | | | |
| 03 | Geometric displacement, see table of values on page 10 | | | | | | | | | 10 | 28 | 45 | 60 | 85 |

| | | | | | | | | | | | |
|-----------------------|---------------------------------|------------------|-------------------|----------------------------------|---|---|---|-----------------|---|------------|-------------|
| Control device | | | | | | | | | | | |
| 04 | Pressure controller | Hydraulic | | | | ● | ● | ▲ ³⁾ | ● | ● | DR |
| | With flow controller | Hydraulic | X-T open | | | ● | ● | ▲ ³⁾ | ● | ● | DFR |
| | | | X-T plugged | With flushing function | | ● | ● | ▲ ³⁾ | ● | ● | DFR1 |
| | | | | Without flushing function | | - | ● | ▲ ³⁾ | ● | ● | DRSC |
| | With pressure cut-off | Hydraulic | Remote controlled | | | ● | ● | ● | ● | ● | DRG |
| | | Electric | Negative control | $U = 12\text{ V}$ | | - | ● | ● | ● | ● | ED71 |
| | | | | $U = 24\text{ V}$ | | - | ● | ● | ● | ● | ED72 |
| | | Electric | Positive control | $U = 12\text{ V}$ | | - | ● | ● | ● | ● | ER71 |
| | | | | $U = 24\text{ V}$ | | - | ● | ● | ● | ● | ER72 |
| | Electro-hydraulic control valve | | Positive control | $U = 12\text{ V to }24\text{ V}$ | | - | ● | - | - | - | EC4 |
| | | Negative control | | | - | ○ | - | - | - | EB4 | |

| | | | | | | | | | | | | | | | |
|---------------|-------------------|--|--|--|--|--|--|--|--|-----------|-----------|-----------|-----------|-----------|-----------|
| Series | | | | | | | | | | 10 | 28 | 45 | 60 | 85 | |
| 05 | Series 5, index 2 | | | | | | | | | ● | ● | ● | ● | ● | 52 |

| | | | | | | | | | | | | | | |
|------------------------------|-----------------------|--|--|--|-------------------|---|---|---|---|-----------|-----------|-----------|-----------|-----------|
| Direction of rotation | | | | | | | | | | 10 | 28 | 45 | 60 | 85 |
| 06 | Viewed on drive shaft | | | | Clockwise | ● | ● | ● | ● | ● | R | | | |
| | | | | | Counter-clockwise | ● | ● | ● | ● | ● | L | | | |

| | | | | | | | | | | | | | | | |
|-------------------------|---------------------------|--|--|--|--|--|--|--|--|-----------|-----------|-----------|-----------|-----------|----------|
| Sealing material | | | | | | | | | | 10 | 28 | 45 | 60 | 85 | |
| 07 | FKM (fluorocarbon rubber) | | | | | | | | | ● | ● | ● | ● | ● | V |

| | | | | | | | | | | | | | | |
|---|---|---|--|--|-----------------|---|---|---|---|-----------|-----------|-----------|-----------|-----------|
| Drive shaft | | | | | | | | | | 10 | 28 | 45 | 60 | 85 |
| 08 | Splined shaft ISO 3019-1 | Standard shaft | | | | ● | ● | ● | ● | ● | S | | | |
| | | Similar to shaft "S" however for higher torque | | | | - | ● | ● | ● | ● | R | | | |
| | | Reduced diameter, limited suitability for through drive | | | | ● | ● | ● | ● | ● | U | | | |
| | | Like shaft "U" but for higher torque, only conditionally suitable for mounting with through-drive. For mounting options, see page 76 | | | | - | ● | ● | ● | ● | W | | | |
| | Parallel keyed shaft DIN 6885 not for through-drive | | | | ● ¹⁾ | - | - | - | - | P | | | | |
| | Parallel keyed shaft ISO 3019-1 not for through-drive | | | | ● ²⁾ | ● | ● | ● | ● | K | | | | |
| Tapered keyed shaft and UNF threaded bolt not for through-drive | | | | | | - | ● | ● | ● | C | | | | |

| | | | | | | | | | | | |
|------------------------|---------------------------|--------|---|---|---|---|---|---|----------|--|--|
| Mounting flange | | | | | | | | | | | |
| 09 | Based on ISO 3019-2 (ISO) | 2-hole | ● | - | - | - | - | - | A | | |
| | Based on ISO 3019-1 (SAE) | 2-hole | ● | ● | ● | ● | ● | ● | C | | |
| | | 4-hole | - | - | - | ● | - | - | D | | |

● = Available ○ = On request - = Not available ▲ = Not for new projects

¹⁾ With mounting flange A and C; order item 09 and port plate 14
²⁾ Only with mounting flange C; order item 09 and port plate 64

³⁾ Use data sheet 92706 for pressure flow controller DR, DFR, DFR1, DRSC A10VO 45 series 60.

| | | | | | | | | | | | |
|-------------|----------|----|----|----------|-----------|----|----------|----------|----|----|----|
| 01 | 02 | 03 | 04 | 05 | 06 | 07 | 08 | 09 | 10 | 11 | 12 |
| A10V | O | | | / | 52 | | - | V | | | |

| Working port | | | | 10 | 28 | 45 | 60 | 85 | |
|---------------------|--|---|--|-----------------------|-----------------|----|----|----|----|
| 10 | SAE flange ports according to ISO 6162 metric | Fastening thread metric rear | Not for through drive | - | ● | ● | ● | ● | 11 |
| | | Fastening thread metric laterally opposite | For through drive | - | ● | ● | ● | ● | 12 |
| | | Fastening thread metric laterally offset 90° | Not for through drive; available for counter-clockwise rotation only | - | - | ● | - | - | - |
| | Threaded port metric | Rear | Not for through drive | ● ²⁾ | - | - | - | - | 14 |
| | SAE flange ports according to ISO 6162 UNC | Fastening thread UNC rear | Not for through drive | - | ● | ● | ● | ● | 61 |
| | | Fastening thread UNC laterally opposite | For through drive | - | ● | ● | ● | ● | 62 |
| | | Threaded port UNC | rear | Not for through drive | ● ³⁾ | ● | ● | - | - |

Through drive (for mounting options, see page 76)

| 11 | Flange ISO 3019-1 | Hub for splined shaft ¹⁾ | 10 | 28 | 45 | 60 | 85 | |
|----|-----------------------|-------------------------------------|----|----|----|----|----|-----|
| | Diameter | Diameter | | | | | | |
| | Without through drive | | ● | ● | ● | ● | ● | N00 |
| | 82-2 (A) | 5/8 in 9T 16/32DP | - | ● | ● | ● | ● | K01 |
| | | 3/4 in 11T 16/32DP | - | ● | ● | ● | ● | K52 |
| | 101-2 (B) | 7/8 in 13T 16/32DP | - | ● | ● | ● | ● | K68 |
| | | 1 in 15T 16/32DP | - | - | ● | ● | ● | K04 |
| | 127-4 (C) | 1 1/4 in 14T 12/24DP | - | - | - | ● | ● | K15 |
| | | 1 1/2 in 17T 12/24DP | - | - | - | - | ● | K16 |
| | 127-2 (C) | 1 1/4 in 14T12/24DP | - | - | - | - | ● | K07 |
| | | 1 1/2 in 17T 12/24DP | - | - | - | - | ● | K24 |

| Connector for solenoids | | | 10 | 28 | 45 | 60 | 85 | |
|--------------------------------|--|--|----|----|----|----|----|---|
| 12 | Without connector (without solenoid, only for hydraulic controls, without signs) | | ● | ● | ● | ● | ● | |
| | DEUTSCH – molded connector, 2-pin – without suppressor diode (for electric controls) | | - | ● | ● | ● | ● | P |

| Swivel angle sensor | | | 10 | 28 | 45 | 60 | 85 | |
|----------------------------|---|-------------|------------------------|----|----|----|----|---|
| 13 | Without swivel angle sensor (without code) | | ● | ● | ● | ● | ● | |
| | With electric swivel angle sensor PAL (as per data sheet 95161) ⁴⁾ | Ratiometric | - | ○ | ○ | - | - | H |
| | | SENT/SENT | Power supply U = 5V DC | - | ○ | ○ | - | - |

● = Available ○ = On request - = Not available

Notice

- ▶ Observe the general project planning notes on page 84 and the project planning notes regarding each control device.
- ▶ In addition to the type code, please specify the relevant technical data.

1) In accordance with ANSI B92.1a
 2) Only with mounting flange A; order item 09
 3) Only with mounting flange C; order item 09
 4) Also see page 79 for further details

Type code series 53

| | | | | | | | | | | | |
|-------------|----------|----|----|----------|-----------|----------|----------|----|----|----|----|
| 01 | 02 | 03 | 04 | 05 | 06 | 07 | 08 | 09 | 10 | 11 | 12 |
| A10V | O | | | / | 53 | - | V | | | | |

Axial piston unit

| | | | | | | | | | |
|----|---|----|----|----|----|----|----|-----|------|
| 01 | Swashplate design, variable, nominal pressure 250 bar (3600 psi), maximum pressure 315 bar (4550 psi) | 18 | 28 | 45 | 63 | 72 | 85 | 100 | A10V |
|----|---|----|----|----|----|----|----|-----|------|

Operating mode

| | | |
|----|--------------------|---|
| 02 | Pump, open circuit | O |
|----|--------------------|---|

Size (NG)

| | | | | | | | | |
|----|--|----|----|----|----|----|----|-----|
| 03 | Geometric displacement, see table of values on page 10 | 18 | 28 | 45 | 63 | 72 | 85 | 100 |
|----|--|----|----|----|----|----|----|-----|

Control device

| | | | | | | | | | | | | |
|----|--|-------------------------------------|----------------------|------------------------------------|---|---|-----------------|-----------------|---|---|---|-------|
| 04 | Pressure controller | Hydraulic | | | ● | ● | ▲ ²⁾ | ● | ● | ● | ● | DR |
| | With flow controller | Hydraulic | X-T open | | ● | ● | ▲ ²⁾ | ● | ● | ● | ● | DRF |
| | | | X-T plugged | With flushing function | ● | ● | ▲ ²⁾ | ● | ● | ● | ● | DRS |
| | | | | Without flushing function | ● | ● | ▲ ²⁾ | ● | ● | ● | ● | DRSC |
| | With pressure cut-off | Hydraulic | Remote controlled | | ● | ● | ● | ● | ● | ● | ● | DRG |
| | | Electric | Negative control | $U = 12\text{ V}$ | ● | ● | ● | ● | ● | ● | ● | ED71 |
| | | | | $U = 24\text{ V}$ | ● | ● | ● | ● | ● | ● | ● | ED72 |
| | | Electric | Positive control | $U = 12\text{ V}$ | ● | ● | ● | ● | ● | ● | ● | ER71 |
| | | | | $U = 24\text{ V}$ | ● | ● | ● | ● | ● | ● | ● | ER72 |
| | Electro-hydraulic control valve | | Positive control | $U = 12\text{ V to }24\text{ V}$ | - | - | - | ● ¹⁾ | - | - | - | EC4 |
| | | | Negative control | | - | - | - | ○ ¹⁾ | - | - | - | EB4 |
| | Power controller with pressure cut-off | Hydraulic | Beginning of control | from 10 to 35 bar (145 to 510 psi) | ● | ● | ○ | ● | ● | ● | ● | LA5D |
| | | | | 36 to 70 bar (520 to 1015 psi) | ● | ● | ○ | ● | ● | ● | ● | LA6D |
| | | | | 71 to 105 bar (1030 to 1520 psi) | ● | ● | ○ | ● | ● | ● | ● | LA7D |
| | | | | 106 to 140 bar (1535 to 2030 psi) | ● | ● | ○ | ● | ● | ● | ● | LA8D |
| | | | | 141 to 230 bar (2045 to 3335 psi) | ● | ● | ○ | ● | ● | ● | ● | LA9D |
| | Remote controlled | Hydraulic | Beginning of control | see LA.D | ● | ● | ○ | ● | ● | ● | ● | LA.DG |
| | Flow control X-T plugged, | Hydraulic with flushing function | Beginning of control | see LA.D | ● | ● | ○ | ● | ● | ● | ● | LA.DS |
| | | Hydraulic without flushing function | Beginning of control | see LA.D | ● | ● | ○ | ● | ● | ● | ● | LA.DC |

Notice

► Observe the project planning notes regarding each control device

● = Available ○ = On request - = Not available ▲ = Not for new projects

¹⁾ Only available with mounting flange C (order item 09)

²⁾ Use data sheet 92706 for pressure flow controller DR, DRF, DRS, DRSC A10VO 45 series 60.

| | | | | | | | | | | | |
|-------------|----------|----|----|----------|-----------|----|----------|----------|----|----|----|
| 01 | 02 | 03 | 04 | 05 | 06 | 07 | 08 | 09 | 10 | 11 | 12 |
| A10V | O | | | / | 53 | | - | V | | | |

| | | | | | | | | | | | | | |
|--|--|-------------|------------------|-------------------|-------------------|-----------|-----------|-----------|-----------|-----------|------------|-------|-------|
| 04 | Electro proportional control | | Positive control | | 18 | 28 | 45 | 63 | 72 | 85 | 100 | | |
| | With pressure control | | | $U = 12\text{ V}$ | ● | ● | ● | ● | ● | ● | ● | ● | EP1D |
| | | | | | $U = 24\text{ V}$ | ● | ● | ● | ● | ● | ● | ● | EP2D |
| | With pressure and flow control (load-sensing) | | X-T open | | $U = 12\text{ V}$ | ● | ● | ● | ● | ● | ● | ● | EP1DF |
| | | | | | $U = 24\text{ V}$ | ● | ● | ● | ● | ● | ● | ● | EP2DF |
| | With pressure and flow control (load-sensing) | | X-T plugged | | $U = 12\text{ V}$ | ● | ● | ● | ● | ● | ● | ● | EP1DS |
| | | | | | $U = 24\text{ V}$ | ● | ● | ● | ● | ● | ● | ● | EP2DS |
| | With electrohydraulic pressure control | | | | $U = 12\text{ V}$ | ● | ● | ● | ● | ● | ● | ● | EP1ED |
| | | | | | $U = 24\text{ V}$ | ● | ● | ● | ● | ● | ● | ● | EP2ED |
| | Electro proportional control | | Positive control | | | | | | | | | | |
| | With pressure control | | | | $U = 12\text{ V}$ | ● | ● | ○ | ● | ● | ● | ● | EK1D |
| | | | | | $U = 24\text{ V}$ | ● | ● | ○ | ● | ● | ● | ● | EK2D |
| | Pressure and flow control with controller cut-off (load sensing) | | X-T open | | $U = 12\text{ V}$ | ● | ● | ○ | ● | ● | ● | ● | EK1DF |
| | | | | | $U = 24\text{ V}$ | ● | ● | ○ | ● | ● | ● | ● | EK2DF |
| Pressure and flow control with controller cut-off (load sensing) | | X-T plugged | | $U = 12\text{ V}$ | ● | ● | ○ | ● | ● | ● | ● | EK1DS | |
| | | | | $U = 24\text{ V}$ | ● | ● | ○ | ● | ● | ● | ● | EK2DS | |
| Electrohydraulic pressure control with controller cut-off | | | | $U = 12\text{ V}$ | ● | ● | ○ | ● | ● | ● | ● | EK1ED | |
| | | | | $U = 24\text{ V}$ | ● | ● | ○ | ● | ● | ● | ● | EK2ED | |

| | | | | | | | | | | | | |
|---------------|-------------------|--|--|-----------|-----------|-----------|-----------|-----------|-----------|------------|---|----|
| Series | | | | 18 | 28 | 45 | 63 | 72 | 85 | 100 | | |
| 05 | Series 5, index 3 | | | ● | ● | ● | ● | ● | ● | ● | ● | 53 |

| | | | | | | | | | | | | |
|------------------------------|-----------------------|--|-------------------|-----------|-----------|-----------|-----------|-----------|-----------|------------|---|---|
| Direction of rotation | | | | 18 | 28 | 45 | 63 | 72 | 85 | 100 | | |
| 06 | Viewed on drive shaft | | Clockwise | ● | ● | ● | ● | ● | ● | ● | ● | R |
| | | | Counter-clockwise | ● | ● | ● | ● | ● | ● | ● | ● | ● |

| | | | | | | | | | | | | |
|-------------------------|---------------------------|--|--|-----------|-----------|-----------|-----------|-----------|-----------|------------|---|---|
| Sealing material | | | | 18 | 28 | 45 | 63 | 72 | 85 | 100 | | |
| 07 | FKM (fluorocarbon rubber) | | | ● | ● | ● | ● | ● | ● | ● | ● | V |

| | | | | | | | | | | | | |
|--------------------|---|---|---|-----------|-----------|-----------|-----------|-----------|-----------|------------|---|---|
| Drive shaft | | | | 18 | 28 | 45 | 63 | 72 | 85 | 100 | | |
| 08 | Splined shaft ISO3019-1 | Standard shaft | | ● | ● | ● | ● | ● | ● | ● | ● | S |
| | | Similar to shaft "S" however for higher torque | | ● | ● | ● | ● | ● | ● | ● | ● | R |
| | | Reduced diameter, limited suitability for through drive | | ● | ● | ● | ● | ● | ● | ● | ● | U |
| | | Like shaft "U" but for higher torque, only conditionally suitable for mounting with through-drive. For mounting options, see page 76 | | - | ● | ● | ● | ● | ● | ● | ● | W |
| | Parallel keyed shaft ISO 3019-1 not for through-drive | | ● | ● | ● | ● | ● | ● | ● | ● | ● | K |

| | | | | | | | | | | | | |
|------------------------|---------------------------|--|--------|-----------|-----------|-----------|-----------|-----------|-----------|------------|---|---|
| Mounting flange | | | | 18 | 28 | 45 | 63 | 72 | 85 | 100 | | |
| 09 | Based on ISO 3019-1 (SAE) | | 2-hole | ● | ● | ● | ● | ● | ● | ● | ● | C |
| | | | 4-hole | - | - | - | ● | ● | ● | ● | ● | D |

● = Available ○ = On request - = Not available

| | | | | | | | | | | | |
|-------------|----------|----|----|----------|-----------|----|----------|----------|----|----|----|
| 01 | 02 | 03 | 04 | 05 | 06 | 07 | 08 | 09 | 10 | 11 | 12 |
| A10V | O | | | / | 53 | | - | V | | | |

| Working port | | | | 18 | 28 | 45 | 63 | 72 | 85 | 100 | |
|--|---|---|--|----|----|----|----|----|----|-----|-----------|
| 10 | SAE flange ports according to ISO 6162 metric | Fastening thread metric rear | Not for through drive | ● | ● | ● | ● | ● | ● | ● | 11 |
| | | Fastening thread metric laterally opposite | For through drive | ● | ● | ● | ● | ● | ● | ● | 12 |
| | | Fastening thread metric laterally offset 90° | Not for through drive; available for counter-clockwise rotation only | - | - | ● | - | - | - | - | - |
| SAE flange ports according to ISO 6162 UNC | Fastening thread UNC rear | Not for through drive | ● | ● | ● | ● | ● | ● | ● | ● | 61 |
| | Fastening thread UNC laterally opposite | For through drive | ● | ● | ● | ● | ● | ● | ● | ● | 62 |

Through drive (for mounting options, see page 76)

| 11 | Flange ISO 3019-1 | | Hub for splined shaft ¹⁾ | | 18 | 28 | 45 | 63 | 72 | 85 | 100 | |
|-----------|-----------------------|-------------|-------------------------------------|--|----|----|----|----|----|----|-----|------------|
| | Diameter | | Diameter | | | | | | | | | |
| | Without through drive | | | | ● | ● | ● | ● | ● | ● | ● | N00 |
| 82-2 (A) | 5/8 in | 9T 16/32DP | | | ● | ● | ● | ● | ● | ● | ● | K01 |
| | | 3/4 in | 11T 16/32DP | | | ● | ● | ● | ● | ● | ● | K52 |
| 101-2 (B) | 7/8 in | 13T 16/32DP | | | - | ● | ● | ● | ● | ● | ● | K68 |
| | | 1 in | 15T 16/32DP | | | - | - | ● | ● | ● | ● | K04 |
| 127-4 (C) | 1 1/4 in | 14T 12/24DP | | | - | - | - | ● | ● | ● | ● | K15 |
| | | 1 1/2 in | 17T 12/24DP | | | - | - | - | - | - | ● | ● |
| 127-2 (C) | 1 1/4 in | 14T12/24DP | | | - | - | - | - | - | ● | ● | K07 |
| | | 1 1/2 in | 17T 12/24DP | | | - | - | - | - | - | ● | ● |

| Connector for solenoids | | | | 18 | 28 | 45 | 63 | 72 | 85 | 100 | |
|--------------------------------|--|--|--|----|----|----|----|----|----|-----|----------|
| 12 | Without connector (without solenoid, only for hydraulic controls, without signs) | | | ● | ● | ● | ● | ● | ● | ● | |
| | DEUTSCH – molded connector, 2-pin – without suppressor diode (for electric controls) | | | ● | ● | ● | ● | ● | ● | ● | P |

| Swivel angle sensor | | | | 18 | 28 | 45 | 63 | 72 | 85 | 100 | |
|----------------------------|---|-------------|------------------------|----|----|----|-----------------|----|----|-----|----------|
| 13 | Without swivel angle sensor (without code) | | | ● | ● | ● | ● | ● | ● | ● | |
| | With electric swivel angle sensor PAL (as per data sheet 95161) ³⁾ | Ratiometric | Power supply U = 5V DC | - | - | - | ● ²⁾ | - | - | - | H |
| | | SENT/SENT | | - | - | - | ○ ²⁾ | - | - | - | P |

● = Available ○ = On request - = Not available

Notice

- ▶ Note the project planning notes on page 84.
- ▶ In addition to the type code, please specify the relevant technical data when placing your order.

1) In accordance with ANSI B92.1a
2) Only available with mounting flange C (order item 09)
3) Also see page 79 for further details

Hydraulic fluids

The A10VO variable pump is designed for operation with HLP mineral oil according to DIN 51524.

Application instructions and requirements for hydraulic fluid selection, behavior during operation as well as disposal and environmental protection should be taken from the following data sheets before the start of project planning:

- ▶ 90220: Hydraulic fluids based on mineral oils and related hydrocarbons
- ▶ 90221: Environmentally acceptable hydraulic fluids

Selection of hydraulic fluid

Bosch Rexroth evaluates hydraulic fluids on the basis of the Fluid Rating according to the technical data sheet 90235.

Hydraulic fluids with positive evaluation in the Fluid Rating are provided in the following technical data sheet:

- ▶ 90245: Bosch Rexroth Fluid Rating List for Rexroth hydraulic components (pumps and motors)

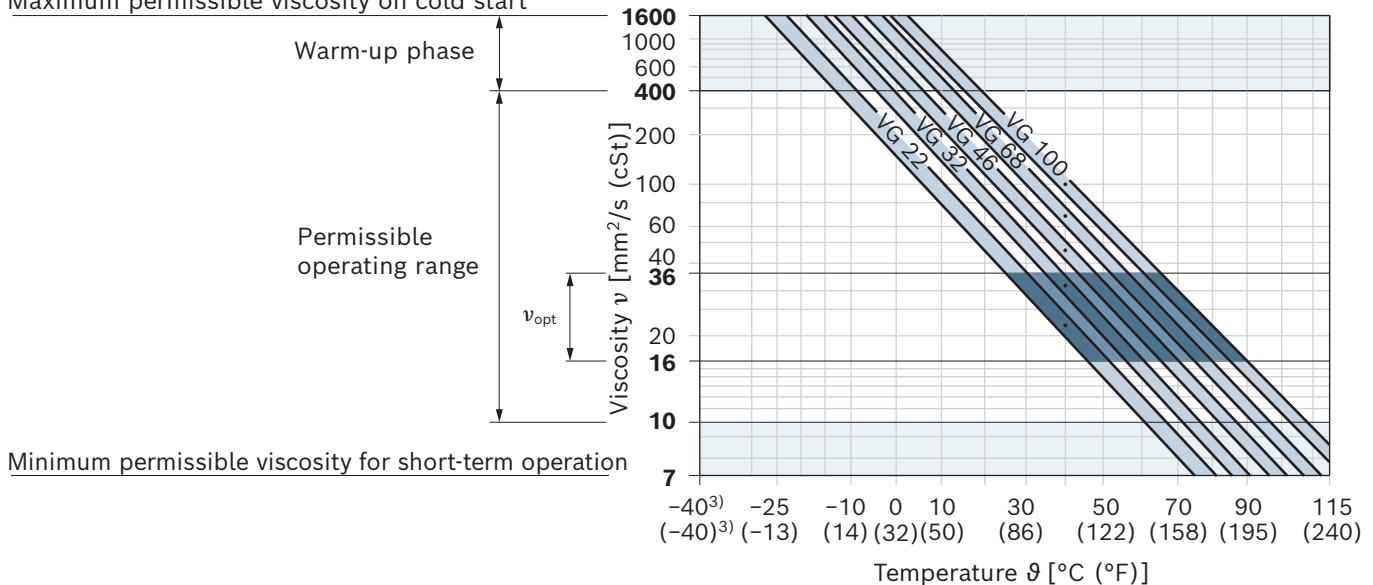
Selection of hydraulic fluid shall make sure that the operating viscosity in the operating temperature range is within the optimum range (v_{opt} ; see selection diagram).

Viscosity and temperature of hydraulic fluids

| | Viscosity | Shaft seal | Temperature ²⁾ | Comment |
|-----------------------------|---|------------|--|---|
| Cold start | $v_{max} \leq 1600 \text{ mm}^2/\text{s}$ (cSt) | FKM | $\vartheta_{St} \geq -25 \text{ }^\circ\text{C}$ (-13 °F) | $t \leq 3 \text{ min}$, without load ($p \leq 50 \text{ bar}$ (725 psi)), $n \leq 1000 \text{ rpm}$ Permissible temperature difference between the axial piston unit and hydraulic fluid in the system max. 25 K (45 °F) |
| Warm-up phase | $v = 1600 \dots 400 \text{ mm}^2/\text{s}$ (cSt) | | | $t \leq 15 \text{ min}$, $p \leq 0.7 \times p_{nom}$ und $n \leq 0.5 \times n_{nom}$ |
| Permissible operating range | $v = 400 \dots 10 \text{ mm}^2/\text{s}$ (cSt) ¹⁾ $v_{opt} = 36 \dots 16 \text{ mm}^2/\text{s}$ (cSt) | FKM | $\vartheta \leq +110 \text{ }^\circ\text{C}$ (+230 °F) | Measured at port L_x Optimal operating viscosity and efficiency range |
| Short-term operation | $v_{min} = 10 \dots 7 \text{ mm}^2/\text{s}$ (cSt) | FKM | | $t \leq 3 \text{ min}$, $p \leq 0.3 \times p_{nom}$, measured at port L_x |

▼ Selection diagram

Maximum permissible viscosity on cold start



1) This corresponds, e.g. with the VG 46, to a temperature range of +4 °C to +85 °C (+39 °F to +113 °F) (see selection diagram)

2) If the temperature at extreme operating parameters cannot be adhered to, please contact us.

3) For applications in the low-temperature range, please contact us.

Filtration of the hydraulic fluid

Finer filtration improves the cleanliness level of the hydraulic fluid, which increases the service life of the axial piston unit.

A cleanliness level of at least 20/18/15 is to be maintained according to ISO 4406

At a hydraulic fluid viscosity of less than 10 mm²/s (cSt) (e.g., due to high temperatures during short-term operation) at the drain port, a cleanliness level of at least 19/17/14 acc. to ISO 4406 is required.

Examples of hydraulic fluid temperatures at a viscosity of 10 mm²/s (cSt):

- ▶ 73 °C (163 °F) at HLP 32
- ▶ 85 °C (185 °F) at HLP 46

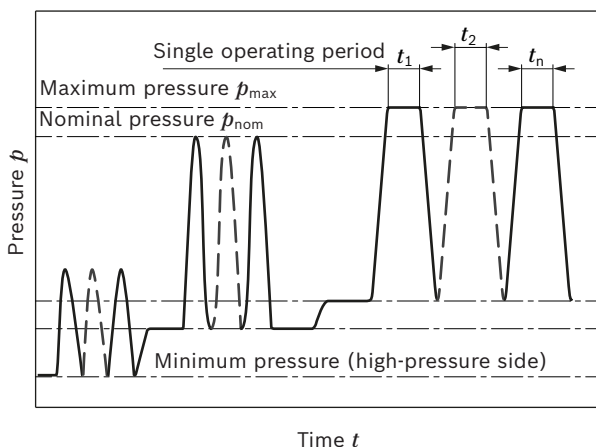
Working pressure range

| Pressure at working port B | | | Definition |
|--|------------------------------------|--------|--|
| Nominal pressure p_{nom} | 250 bar (3600 psi) | | The nominal pressure corresponds to the maximum design pressure. |
| Maximum pressure p_{max} | 315 bar (4550 psi) | | The maximum pressure corresponds to the maximum working pressure within a single operating period. The sum of single operating periods must not exceed the total operating period. |
| | Single operating period | 2.5 ms | |
| | Total operating period | 300 h | |
| Minimum pressure $p_{B absolute}$ (high-pressure side) | 10 bar (145 psi) | | Minimum pressure on the high-pressure side (B) which is required in order to prevent damage to the axial piston unit. |
| Rate of pressure change $R_{A max}$ | 16000 bar/s (232000psi/s) | | Maximum permissible speed of pressure build-up and reduction during a pressure change across the entire pressure range. |
| Pressure at suction port S (inlet) | | | |
| Minimum pressure $p_{S min}$ | Standard 0.8 bar (12 psi) absolute | | Minimum pressure at suction port S (inlet) which is required to prevent damage to the axial piston unit. The minimum pressure depends on the rotational speed and displacement of the axial piston unit. |
| Maximum pressure $p_{S max}$ | 5 bar (75 psi) absolute | | |
| Case pressure at port L, L ₁ , L ₂ | | | |
| Maximum pressure $p_{L max}$ | 2 bar (30 psi) | | Maximum 0.5 bar (7.5 psi) higher than inlet pressure at port S, but not higher than $p_{L max}$. The case pressure must always exceed the ambient pressure. A drain line to the reservoir is required. |
| Pilot pressure port X with external high pressure | | | |
| Maximum pressure p_{max} | 315 bar (4550 psi) | | For the design of all control lines pressurized with external high pressure, the values for the rate of pressure change, maximum single operating period and total operating period applicable to port B must not be exceeded. |

Notice

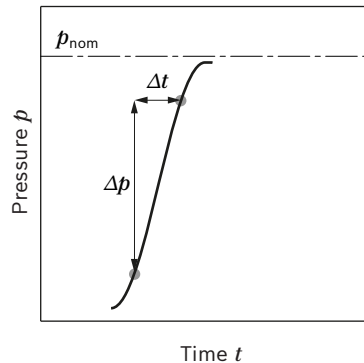
Working pressure range applies when using hydraulic fluids based on mineral oils. Please contact us for values for other hydraulic fluids.

▼ Pressure definition



$$\text{Total operating period} = t_1 + t_2 + \dots + t_n$$

▼ Rate of pressure change $R_{A max}$



Technical data

| Size | NG | | 10 | 18 | 28 | 45 | 60 | 63 | 72 | 85 | 100 | |
|---|--|-----------------------|-----------|--------|--------|--------|--------------------|--------|--------|--------|--------|--------|
| Geometric displacement, per revolution | $V_{g \max}$ | cm ³ | 10.5 | 18 | 28 | 45 | 60 | 63 | 72 | 85 | 100 | |
| | | inch ³ | 0.64 | 1.10 | 1.75 | 2.75 | 3.66 | 3.84 | 4.39 | 5.18 | 6.10 | |
| Maximum rotational speed ¹⁾ | at $V_{g \max}$ | n_{nom} | rpm | 3600 | 3300 | 3000 | 2600 ⁵⁾ | 2700 | 2600 | 2600 | 2500 | 2300 |
| | at $V_g < V_{g \max}$ ²⁾ | $n_{\text{max perm}}$ | rpm | 4320 | 3960 | 3600 | 3120 | 3140 | 3140 | 3140 | 3000 | 2500 |
| Flow | at n_{nom} and $V_{g \max}$ | q_v | l/min | 37 | 59 | 84 | 117 | 162 | 163 | 187 | 212 | 230 |
| | | | gpm | 9.7 | 15.6 | 22 | 31 | 42 | 43 | 49.4 | 55 | 60 |
| | at $n_E = 1500$ rpm | q_{VE} | l/min | 15 | 27 | 42 | 68 | 90 | 95 | 108 | 128 | 150 |
| | | | gpm | 4 | 7.1 | 11.1 | 18 | 24 | 25.1 | 28.5 | 34 | 39 |
| Power | at n_{nom} , $V_{g \max}$ and $\Delta p = 250$ bar (3600 psi) | P | kW | 16 | 25 | 35 | 49 | 65 | 68 | 77 | 89 | 96 |
| | | | HP | 22 | 34 | 47 | 65 | 88 | 90 | 103 | 119 | 130 |
| | at $n_E = 1500$ rpm | P_E | kW | 7 | 11 | 18 | 28 | 37 | 39 | 45 | 53 | 62 |
| | | | HP | 9.4 | 15 | 24 | 38 | 50 | 52 | 60 | 71 | 84 |
| Torque | at $V_{g \max}$ and $\Delta p = 250$ bar (3600 psi) | M | Nm | 42 | 71 | 111 | 179 | 238 | 250 | 286 | 338 | 398 |
| | | | lb-ft | 31 | 52 | 82 | 132 | 175 | 184 | 211 | 247 | 293 |
| | at $V_{g \max}$ and $\Delta p = 100$ bar (1450 psi) | M | Nm | 17 | 29 | 45 | 72 | 95 | 100 | 114 | 135 | 159 |
| | | | lb-ft | 13 | 21 | 33 | 53 | 70 | 74 | 84 | 102 | 117 |
| Rotary stiffness of drive shaft | S | c | kNm/rad | 9.2 | 11.0 | 22.3 | 37.5 | 65.5 | 65.5 | 65.5 | 143.0 | 143.0 |
| | | | lb-ft/rad | 6760 | 8082 | 16400 | 27560 | 48100 | 48100 | 48100 | 105100 | 105100 |
| | R | c | kNm/rad | – | 14800 | 26300 | 41000 | 69400 | 69400 | 69400 | 152900 | 152900 |
| | | | lb-ft/rad | – | 10870 | 19400 | 30240 | 51200 | 51200 | 51200 | 112773 | 112773 |
| | U | c | kNm/rad | 6.8 | 8.0 | 16.7 | 30.0 | 49.2 | 49.2 | 49.2 | 102.9 | 102.9 |
| | | | lb-ft/rad | 5020 | 5870 | 12317 | 22130 | 36290 | 36290 | 36290 | 75900 | 75900 |
| | W | c | kNm/rad | – | – | 19.9 | 34.4 | 54.0 | 54.0 | 54.0 | 117.9 | 117.9 |
| | | | lb-ft/rad | – | – | 14678 | 25270 | 39830 | 39830 | 39830 | 86960 | 86960 |
| | P | c | kNm/rad | 10.7 | – | – | – | – | – | – | – | – |
| | | | lb-ft/rad | 7892 | – | – | – | – | – | – | – | – |
| | K | c | kNm/rad | 10.8 | 13.3 | 26.8 | 43.9 | 73.9 | 73.9 | 73.9 | 163.4 | 163.4 |
| | | | lb-ft/rad | 7965 | 9810 | 19770 | 32380 | 54506 | 54506 | 54506 | 120518 | 120518 |
| | C | c | kNm/rad | – | – | 4) | 4) | 4) | – | – | 4) | – |
| | | | lb-ft/rad | – | – | 4) | 4) | 4) | – | – | 4) | – |
| Moment of inertia of the rotary group | J_{TW} | kgm ² | 0.0006 | 0.0009 | 0.0017 | 0.003 | 0.0056 | 0.0056 | 0.0056 | 0,012 | 0,012 | |
| | | lb-ft ² | 0.0142 | 0.2207 | 0.0403 | 0.0783 | 0.1329 | 0.1329 | 0.1329 | 0.2848 | 0.2848 | |
| Maximum angular acceleration ³⁾ | α | rad/s ² | 8000 | 6800 | 5500 | 4000 | 3300 | 3300 | 3300 | 2700 | 2700 | |
| Case volume | V | l | 0.2 | 0.25 | 0.3 | 0.5 | 0.8 | 0.8 | 0.8 | 1 | 1 | |
| | | gal | 0.05 | 0.06 | 0.08 | 0.13 | 0.21 | 0.21 | 0.21 | 0.26 | 0.26 | |
| Weight without through drive (approx.) | m | kg | 8 | 11.5 | 15 | 18 | 22 | 22 | 22 | 36 | 36 | |
| | | lbs | 17 | 25 | 33 | 40 | 48.5 | 48.5 | 48.5 | 79 | 79 | |
| Weight with through drive (approx.) | m | kg | – | 13 | 18 | 24 | 28 | 28 | 28 | 45 | 45 | |
| | | lbs | – | 28.6 | 40 | 53 | 62 | 62 | 62 | 99 | 99 | |

1) The values are applicable:
 – at absolute pressure $p_{\text{abs}} = 1$ bar (15 psi) at suction port **S**
 – for the optimum viscosity range from $v_{\text{opt}} = 36$ to 16 mm²/s (cSt)
 – with hydraulic fluid based on mineral oils

2) See diagram on page 11 at speed increase up to $n_{\text{max adm}}$.

3) The data are valid for values between the minimum required and maximum permissible rotational speed. Valid for external excitation (e.g. diesel engine 2 to 8 times the rotary frequency; cardan shaft 2 times the rotary frequency). The limit value is only valid for a single pump. The load capacity of the connection parts must be considered.

4) On request

5) Higher rotational speeds on request.

Determination of the characteristics

| | | |
|--------|---|---------|
| Flow | $q_v = \frac{V_g \times n \times \eta_v}{1000}$ | [l/min] |
| Torque | $M = \frac{V_g \times \Delta p}{20 \times \pi \times \eta_{hm}}$ | [Nm] |
| Power | $P = \frac{2 \pi \times M \times n}{60000} = \frac{q_v \times \Delta p}{600 \times \eta_t}$ | [kW] |

Determination of the characteristics

| | | |
|--------|--|---------|
| Flow | $q_v = \frac{V_g \times n \times \eta_v}{231}$ | [gpm] |
| Torque | $M = \frac{V_g \times \Delta p}{24 \times \pi \times \eta_{hm}}$ | [lb-ft] |
| Power | $P = \frac{2 \pi \times M \times n}{33000} = \frac{q_v \times \Delta p}{1714 \times \eta_t}$ | [HP] |

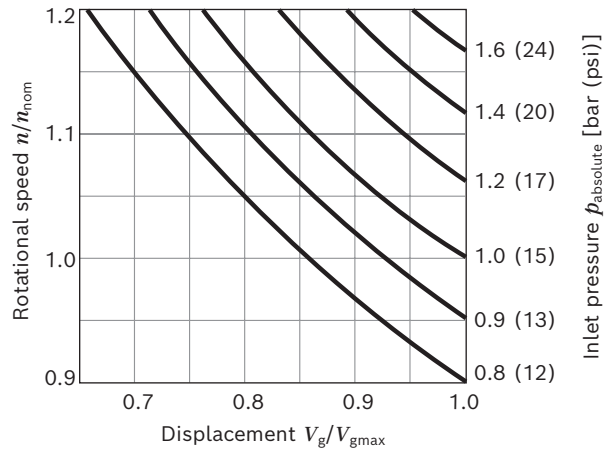
Key

- V_g Displacement per revolution [cm³ (inch³)]
- Δp Differential pressure [bar (psi)]
- n Rotational speed [rpm]
- η_v Volumetric efficiency
- η_{hm} Hydraulic-mechanical efficiency
- η_t Total efficiency ($\eta_t = \eta_v \times \eta_{hm}$)


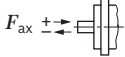
Notice

- ▶ Theoretical values, without efficiency and tolerances; values rounded
- ▶ Operation above the maximum values or below the minimum values may result in a loss of function, a reduced service life or in the destruction of the axial piston unit. Bosch Rexroth recommends checking the loading by means of test or calculation / simulation and comparison with the permissible values.

▼ **Maximum permissible rotational speed (speed limit)**
 Permissible rotational speed by increasing inlet pressure $p_{absolute}$ at suction opening **S** or at $V_g \leq V_{gmax}$



Permissible radial and axial loading of the drive shaft

| Size | | NG | 10 | 18 | 28 | 45 | 60/63 | 72 | 85 | 100 | |
|-----------------------------|---|-------------------|-----|-----|-----|------|-------|------|------|------|------|
| Maximum radial force at a/2 |  | $F_{q \max}$ | N | 250 | 350 | 1200 | 1500 | 1700 | 1500 | 2000 | 2000 |
| | | | lbf | 56 | 78 | 270 | 337 | 382 | 337 | 450 | 450 |
| Maximum axial force |  | $\pm F_{ax \max}$ | N | 400 | 700 | 1000 | 1500 | 2000 | 1500 | 3000 | 3000 |
| | | | lbf | 90 | 157 | 225 | 337 | 450 | 337 | 675 | 675 |

Notice

- The values given are maximum values and do not apply to continuous operation. All loads of the drive shaft reduce the bearing service life.

Permissible input and through-drive torques

| Size | | 10 | 18 | 28 | 45 | 60/63 | 72 | 85 | 100 | |
|--|------------|-------|----|----|-----|-------|-----|-----|-----|-----|
| Torque at $V_{g \max}$ and $\Delta p = 250$ bar (3600 psi) ¹⁾ | M_{\max} | Nm | 42 | 71 | 111 | 179 | 250 | 321 | 338 | 398 |
| | | lb-ft | 31 | 52 | 82 | 132 | 184 | 211 | 247 | 293 |

Max. input torque on drive shaft²⁾

| | | | | | | | | | | |
|---|--------------|-------|------|-----|-----|-----|-------|-------|-------|-------|
| S | $M_{E \max}$ | Nm | 126 | 124 | 198 | 319 | 630 | 630 | 1157 | 1157 |
| | | lb-ft | 93 | 91 | 146 | 235 | 464 | 464 | 853 | 853 |
| | \emptyset | in | 3/4 | 3/4 | 7/8 | 1 | 1 1/4 | 1 1/4 | 1 1/2 | 1 1/2 |
| R | $M_{E \max}$ | Nm | – | 160 | 250 | 400 | 650 | 650 | 1215 | 1215 |
| | | lb-ft | – | 118 | 184 | 295 | 479 | 479 | 895 | 895 |
| | \emptyset | in | – | 3/4 | 7/8 | 1 | 1 1/4 | 1 1/4 | 1 1/2 | 1 1/2 |
| U | $M_{E \max}$ | Nm | 60 | 59 | 105 | 188 | 306 | 306 | 628 | 628 |
| | | lb-ft | 44 | 43 | 77 | 139 | 226 | 226 | 463 | 463 |
| | \emptyset | in | 5/8 | 5/8 | 3/4 | 7/8 | 1 | 1 | 1 1/4 | 1 1/4 |
| W | $M_{E \max}$ | Nm | – | – | 140 | 220 | 396 | 383 | 650 | 650 |
| | | lb-ft | – | – | 103 | 162 | 292 | 282 | 479 | 479 |
| | \emptyset | in | – | – | 3/4 | 7/8 | 1 | 1 | 1 1/4 | 1 1/4 |
| P | $M_{E \max}$ | Nm | 90 | – | – | – | – | – | – | – |
| | | lb-ft | 66 | – | – | – | – | – | – | – |
| | \emptyset | mm | 18 | – | – | – | – | – | – | – |
| | | in | 0.71 | – | – | – | – | – | – | |
| K | $M_{E \max}$ | Nm | 106 | 104 | 145 | 212 | 441 | 441 | 750 | 750 |
| | | lb-ft | 78 | 76 | 107 | 156 | 325 | 325 | 553 | 553 |
| | \emptyset | in | 3/4 | 3/4 | 7/8 | 1 | 1 1/4 | 1 1/4 | 1 1/2 | 1 1/2 |
| C | $M_{E \max}$ | Nm | – | – | 145 | 212 | 441 | – | 750 | – |
| | | lb-ft | – | – | 107 | 156 | 325 | – | 553 | – |

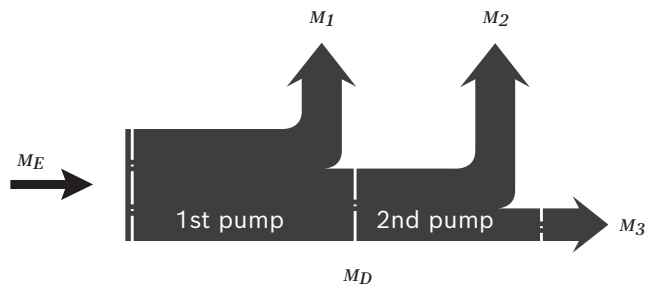
Maximum through-drive torque

| | | | | | | | | | | |
|---|--------------|-------|---|-----|-----|-----|-----|-----|-----|-----|
| S | $M_{D \max}$ | Nm | – | 108 | 160 | 319 | 484 | 484 | 698 | 698 |
| | | lb-ft | – | 80 | 118 | 235 | 357 | 357 | 515 | 515 |
| R | $M_{D \max}$ | Nm | – | 120 | 176 | 365 | 484 | 484 | 698 | – |
| | | lb-ft | – | 89 | 130 | 270 | 357 | 357 | 515 | – |
| U | $M_{D \max}$ | Nm | – | 59 | 105 | 188 | 306 | 306 | 628 | 628 |
| | | lb-ft | – | 43 | 77 | 139 | 226 | 226 | 463 | 463 |
| W | $M_{D \max}$ | Nm | – | – | 140 | 220 | 396 | 383 | 650 | 650 |
| | | lb-ft | – | – | 103 | 162 | 292 | 282 | 479 | 479 |
| K | $M_{D \max}$ | Nm | – | 104 | 145 | 212 | 441 | 441 | – | 750 |
| | | lb-ft | – | 76 | 107 | 156 | 325 | 325 | – | 553 |

1) Efficiency not considered

2) For drive shafts with no radial force

▼ **Distribution of torques**



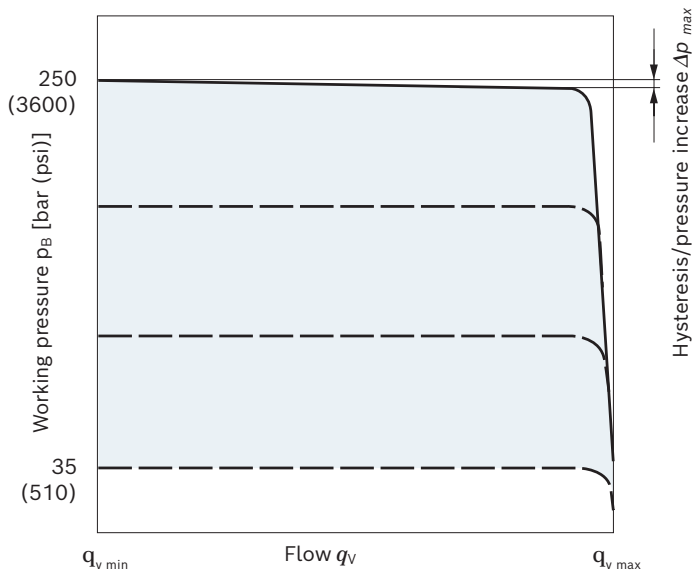
| | |
|----------------------|-------------------------|
| Torque at 1st pump | M_1 |
| Torque at 2nd pump | M_2 |
| Torque at 3rd pump | M_3 |
| Input torque | $M_E = M_1 + M_2 + M_3$ |
| | $M_E < M_{E \max}$ |
| Through-drive torque | $M_D = M_2 + M_3$ |
| | $M_D < M_{D \max}$ |

DR – Pressure controller

The pressure controller limits the maximum pressure at the pump outlet within the control range of the variable pump. The variable pump only supplies as much hydraulic fluid as is required by the consumers. If the working pressure exceeds the pressure command value at the pressure valve, the pump will regulate to a smaller displacement to reduce the control differential.

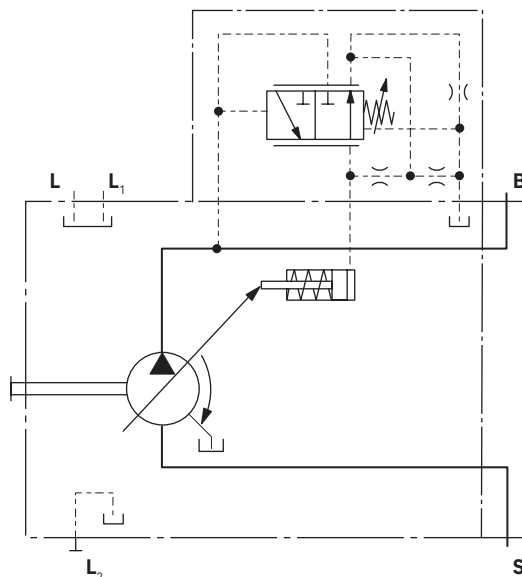
- ▶ Basic position in depressurized state: $V_{g \max}$.
- ▶ Setting range¹⁾ for pressure control 35 to 250 bar (510 to 3600 psi).
Standard is 250 bar (3600 psi).

▼ Characteristic curve DR



Characteristic curve valid at $n_1 = 1500$ rpm and $\theta_{\text{fluid}} = 50$ °C (120° F).

▼ Circuit diagram DR



Controller data

| Size | | 10 | 18 | 28 | 60 | 72 | 85 | 100 |
|-------------------------|------------------|---------------------|----|----|-----------|-----|-----|-----|
| | | | | | 63 | | | |
| Pressure increase | Δp [bar] | 6 | 6 | 6 | 8 | 8 | 12 | 14 |
| | Δp [psi] | 90 | 90 | 90 | 115 | 115 | 175 | 200 |
| Hysteresis | Δp [bar] | Maximum 4 | | | | | | |
| | Δp [psi] | Maximum 60 | | | | | | |
| Pilot fluid consumption | [l/min] | Maximum approx. 3 | | | | | | |
| | [gpm] | Maximum approx. 0.8 | | | | | | |

¹⁾ In order to prevent damage to the pump and the system, the permissible setting range must not be exceeded. The range of possible settings at the valve is higher.

DRG – Pressure controller, remotely controlled

For the remote controlled pressure controller, the LS pressure relief is performed using a separately arranged pressure relief valve. Therefore, any pressure control value under the pressure set on the pressure controller can be regulated. Pressure controller DR see page 14.

A pressure relief valve is externally piped up to port **X** for remote control. This relief valve is not included in the scope of delivery of the DRG control. When there is differential pressure of 20 bar (290 psi) Δp , the quantity of control fluid at the port is **X** approx. 1.5 l/min (0.4 gpm). If another setting is required (range from 14 to 22 bar (200 to 320 psi)) please state in plain text.

As a separate pressure relief valve (1) we recommend:

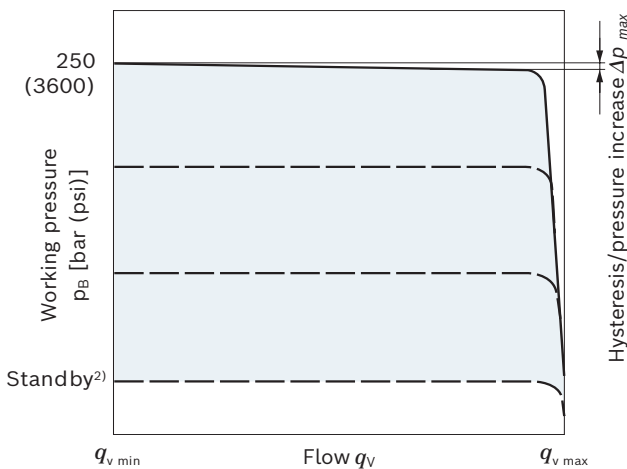
- ▶ A direct operated, hydraulic or electric proportional one, suitable for the control fluid quantity mentioned above.

The maximum line length should not exceed 2 m (6.6 ft).

- ▶ Basic position in depressurized state: $V_{g \max}$
- ▶ Setting range¹⁾ for pressure control 35 to 250 bar (510 to 3600 psi) (3). Standard is 250 bar (3600 psi).
- ▶ Setting range for differential pressure 14 to 22 bar (200 to 320 psi) (2). Standard is 20 bar (290 psi).

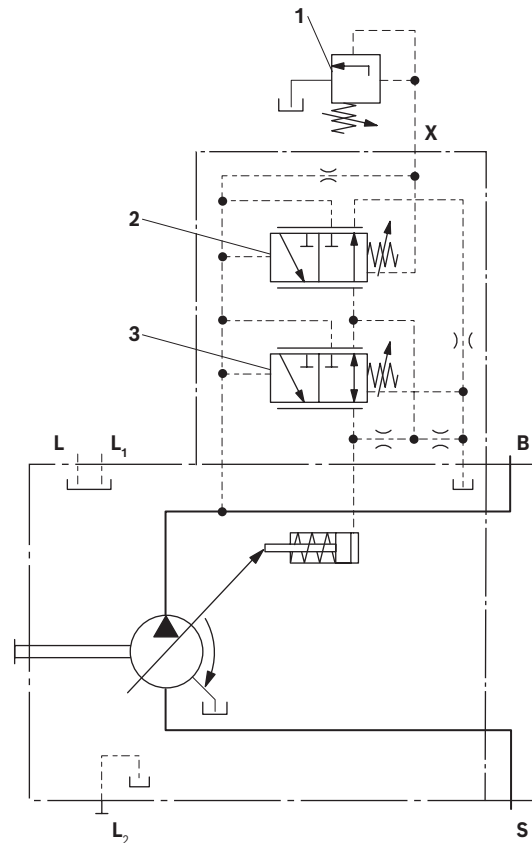
Unloading port **X** to the reservoir results in a zero stroke pressure (standby) which is approx. 1 to 2 bar (15 to 30 psi) higher than the defined differential pressure Δp , however system influences are not taken into account.

▼ Characteristic curve DRG



Characteristic curve valid at $n_1 = 1500$ rpm and $\vartheta_{\text{fluid}} = 50$ °C (120 °F).

▼ Circuit diagram DRG



- 1 The separate pressure relief valve and the line are not included in the scope of delivery.
- 2 Remote controlled pressure cut-off (G).
- 3 Pressure controller (DR)

Controller data

| Size | 10 | 18 | 28 | 45 | 60 | 72 | 85 | 100 | |
|-------------------------|------------------|---------------------|----|----|----|-----|-----|-----|-----|
| | 63 | | | | | | | | |
| Pressure increase | Δp [bar] | 6 | 6 | 6 | 6 | 8 | 8 | 12 | 14 |
| | Δp [psi] | 87 | 87 | 87 | 87 | 115 | 115 | 175 | 200 |
| Hysteresis | Δp [bar] | Maximum 4 | | | | | | | |
| | Δp [psi] | Maximum 60 | | | | | | | |
| Pilot fluid consumption | [l/min] | Maximum approx. 3 | | | | | | | |
| | [gpm] | Maximum approx. 0.8 | | | | | | | |

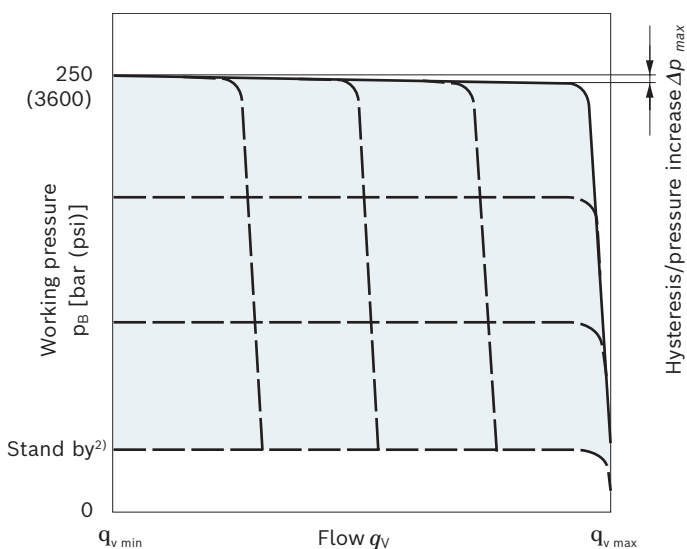
- 1) In order to prevent damage to the pump and the system, the permissible setting range must not be exceeded. The range of possible settings at the valve is higher.
- 2) Zero stroke pressure from pressure setting Δp on controller (2)

DRF (DFR) / DRS (DFR1) / DRSC- pressure flow controller

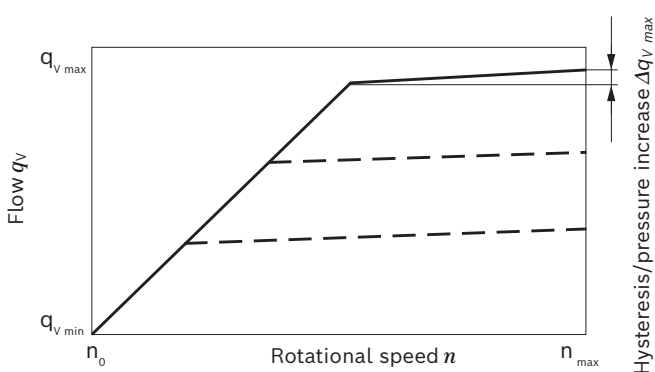
In addition to the pressure controller function (see page 14), an adjustable orifice (e.g. directional valve) is used to adjust the differential pressure upstream and downstream of the orifice. This is used to control the pump flow. The pump flow is equal to the actual hydraulic fluid quantity required by the consumer. With all controller combinations, the V_g reduction has priority.

- ▶ Basic position in depressurized state: $V_{g \max}$.
- ▶ Setting range¹⁾ to 250 bar (3600 psi).
- ▶ DR pressure controller data see page 14

▼ Characteristic curve DRF (DFR) / DRS (DFR1) / DRSC



▼ Characteristic curve at variable rotational speed



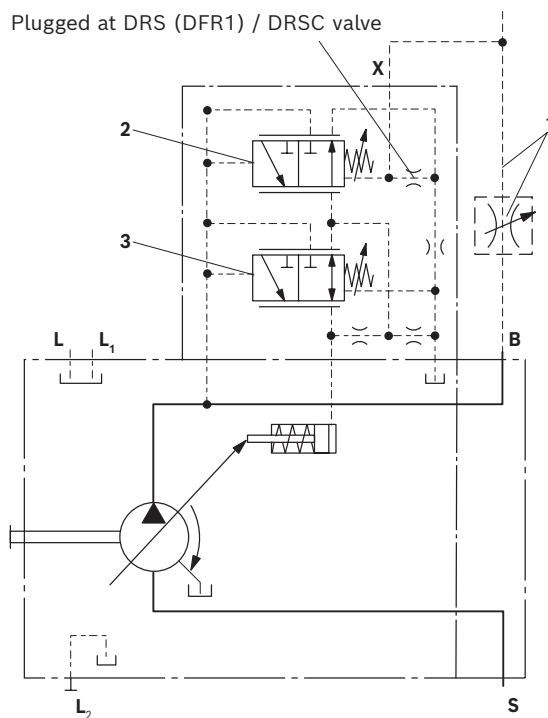
Characteristic curves valid at $n_1 = 1500$ rpm and $\vartheta_{\text{fluid}} = 50$ °C (120 °F).

- 1) In order to prevent damage to the pump and the system, the permissible setting range must not be exceeded. The range of possible settings at the valve is higher.
- 2) Zero stroke pressure from differential pressure setting Δp on controller (2)

Possible connections at port **B** (not included in the scope of delivery)

| LS mobile control blocks | Data sheets |
|----------------------------|-------------|
| M4-12 | 64276 |
| M4-15 | 64283 |
| LUDV mobile control blocks | |
| M7-22 | 64295 |

▼ Circuit diagram DRF (DFR)



- 1 The metering orifice (control block) and the line is not included in the scope of delivery.
- 2 Flow controller (FR).
- 3 Pressure controller (DR)

Notice

The DRS (DFR1) and DRSC versions have no unloading from **X** to the reservoir.

The LS must thus be unloaded in the system.

Because of the flushing function sufficient unloading of the flow controller in DRS (DFR1) control valve **X**-line must also be provided.

If this unloading of the **X** line cannot be ensured, the DRF control valve must be used.

For further information see page 17

Differential pressure Δp :

- ▶ Standard setting: 14 bar (200 psi) If another setting is required, please state in clear text.
- ▶ Setting range: 14 bar to 22 bar (200 to 320 psi)

Unloading port **X** to the reservoir results in a zero stroke pressure (standby) which is approx. 1 to 2 bar (15 to 30 psi) higher than the defined differential pressure Δp , however system influences are not taken into account.

Controller data

- ▶ DR pressure controller data, see page 14.
- ▶ Maximum flow deviation measured at drive speed
 $n = 1500$ rpm.

| Size | | 10 | 18 | 28 | 60 63 | 72 | 85 | 100 |
|-------------------------|---------------------------|---|------|------|----------|------|------|------|
| Flow deviation | Δq_{vmax} [l/min] | 0.5 | 0.9 | 1.0 | 2.5 | 2.5 | 3.1 | 3.1 |
| | Δq_{vmax} [gpm] | 0.13 | 0.24 | 0.26 | 0.66 | 0.66 | 0.83 | 0.83 |
| Hysteresis | Δp [bar] | Maximum 4 | | | | | | |
| | Δp [psi] | Maximum 60 | | | | | | |
| Pilot fluid consumption | [l/min] | Maximum approx. 3 to 4.5 (DRF (DFR)) Maximum approx. 3 ((DFR1) / DRSC) | | | | | | |
| | [gpm] | Maximum approx. 0.8 to 1.2 (DRF (DFR)) Maximum approx. 0.8 (DRSC) | | | | | | |

LA... – Pressure, flow and power controller

Pressure controller equipped as DR(G), see page 14 (15). Equipment of the flow controller like DRS (DFR1), see page 16.

In order to achieve a constant drive torque with varying working pressures, the swivel angle and with it the volume flow from the axial piston pump is varied so that the product of flow and pressure remains constant.

Flow control is possible below the power control curve.

When ordering please state the power characteristics to be set at the factory in plain text, e.g. 20 kW (27 HP) at 1500 rpm.

Controller data

- ▶ Pressure controller DR see page 14.
- ▶ Pressure and flow controller DR see page 16.
- ▶ Pilot fluid consumption max. approx. 5.5 l/min (1.45 gpm).

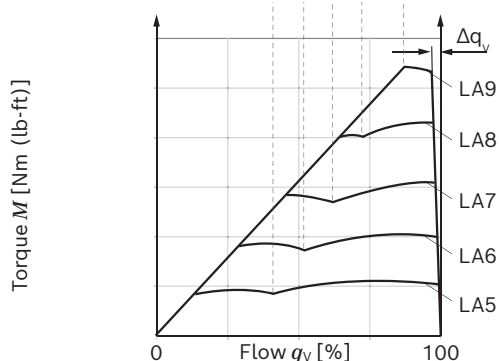
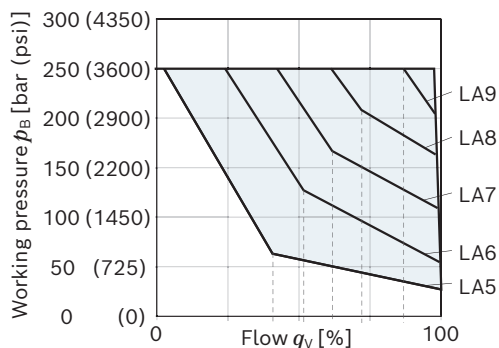
| Beginning of control [bar (psi)] | Torque M [Nm (lb-ft)] for size | | | | | | | Code |
|-------------------------------------|----------------------------------|-----------------------------|----------------------------|----------------------------|----------------------------------|----------------------------|--------------------------------|------|
| | 18 | 28 | 45 | 63 | 72 | 85 | 100 | |
| 10 to 35 (145 to 510) | 3.8 – 12.1 (2.80 – 8.92) | 6 – 19 (4.4 – 14) | 10 – 30 (7.4 – 22.1) | 15 – 43 (11 – 32) | 17 – 49.2 (12.5 – 36.3) | 20 – 57 (15 – 42) | 24 – 68 (18 – 49.5) | LA5 |
| 36 to 70 (520 to 1015) | 12.2 – 23.3 8.92 / 17.2 | 19.1 – 36 (14 – 26.5) | 30.1 – 59 (22.2 – 43.5) | 43.1 – 83 (32 – 61) | 49.3 – 94.9 (36.4 – 69.9) | 57.1 – 112 (42 – 83) | 68.1 – 132 (49.5 – 97.1) | LA6 |
| 71 to 105 (1030 to 1520) | 23.4 – 33.7 (17.2 – 24.9) | 36.1 – 52 (26.6 – 38.4) | 59.1 – 84 (43.6 – 62) | 83.1 – 119 (61 – 88) | 95.0 – 136.0 (70 – 100.3) | 112.1 – 160 (83 – 118) | 132.1 – 189 (97.1 – 139.4) | LA7 |
| 106 to 140 (1535 to 2030) | 33.8 – 45 (24.9 – 33.2) | 52.1 – 70 (38.4 – 51.6) | 84.1 – 112 (62 – 83) | 119.1 – 157 (88 – 116) | 136.1 – 179.4 (100.4 – 132.3) | 160.1 – 212 (118 – 156) | 189.1 – 249 (139.4 – 183.6) | LA8 |
| 141 – 230 (2045 to 3335) | 45.1 – 74.8 (33.2 – 55.2) | 70.1 – 111 (51.7 – 82.4) | 112.1 – 174 (83 – 128) | 157.1 – 240 (116 – 178) | 179.5 – 274 (132.4 – 203) | 212.1 – 255 (156 – 189) | 249.1 – 263 (183.3 – 195) | LA9 |

Conversion of the torque values in power [kW (HP)]

$$P = \frac{M}{6.4 (3.5)} \text{ [kW (HP)]} \quad (\text{At 1500 rpm})$$

$$\text{or} \quad P = \frac{2\pi \times M \times n}{60000 (33000)} \text{ [kW (HP)]} \quad (\text{For rotational speeds see table on page 10})$$

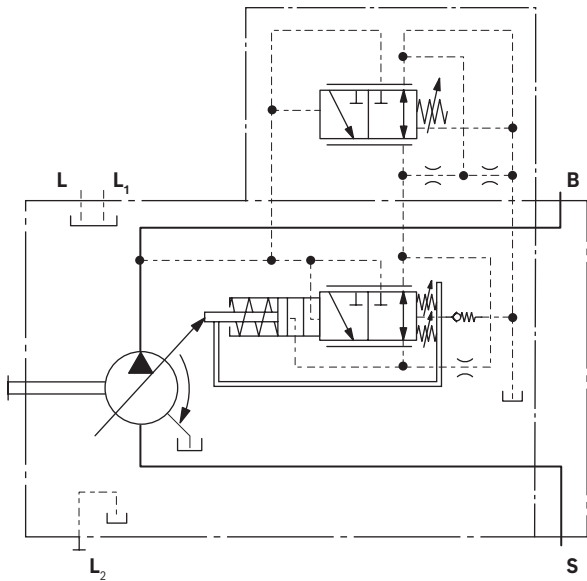
▼ Characteristic curve LA.DS



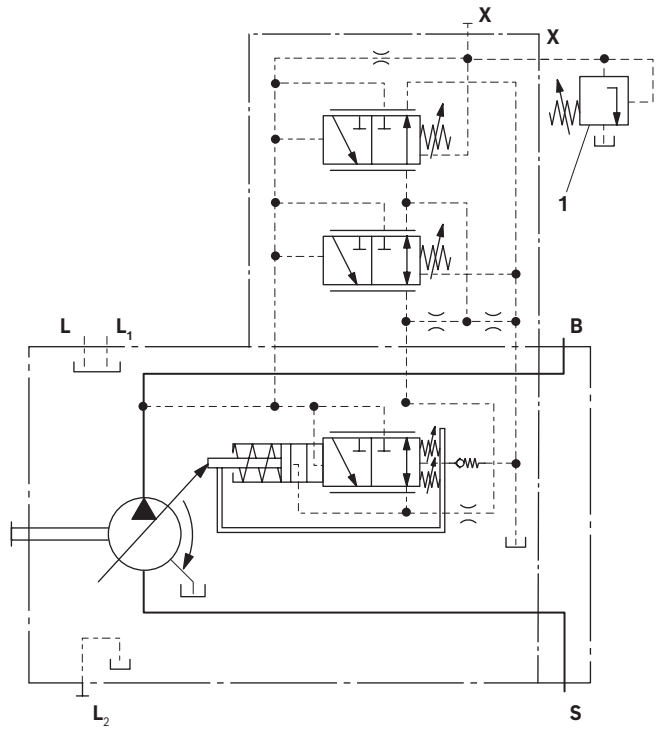
▶ Combination options with LA.. see page 19

LA... – Variations

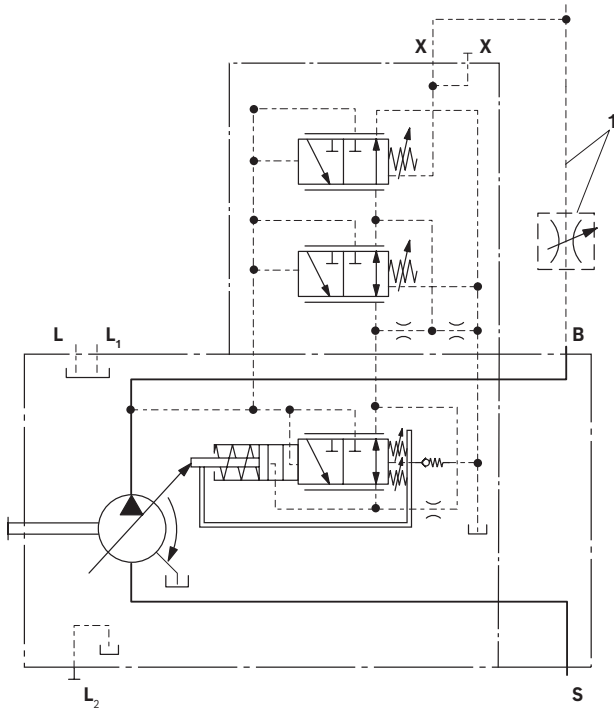
▼ Circuit diagram LA.D with pressure cut-off



▼ Circuit diagram LA.DG with pressure cut-off, remote controlled



▼ Circuit diagram LA.DS



1 The pressure relief valve and the line are not included in the scope of delivery.

1 The metering orifice (control block) and the line is not included in the scope of delivery.

ED – Electrohydraulic pressure control

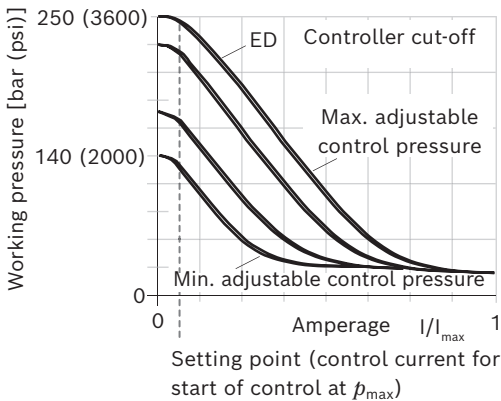
The ED valve is set to a certain pressure by a specified variable solenoid current.

When changing the consumer (load pressure), this causes an increase or decrease in the pump swivel angle (flow) in order to maintain the electrically set pressure level.

The pump thus only delivers as much hydraulic fluid as the consumers can take. The desired pressure level can be set steplessly by varying the solenoid current.

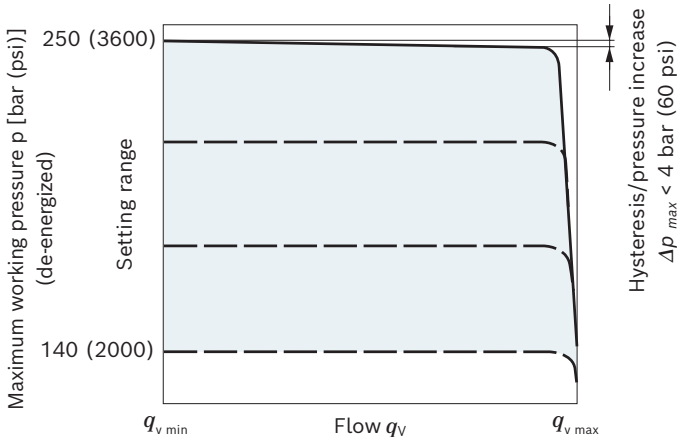
As the solenoid current signal drops towards zero, the pressure will be limited to p_{max} by an adjustable hydraulic pressure cut-off (secure fail safe function in case of power failure, e.g. for fan speed control). The swivel time characteristic of the ED control was optimized for the use as a fan drive system. When ordering, specify the type of application in plain text.

▼ Current-pressure characteristic curve ED (negative characteristic curve)



- ▶ Hysteresis static < 25 bar (365 psi).

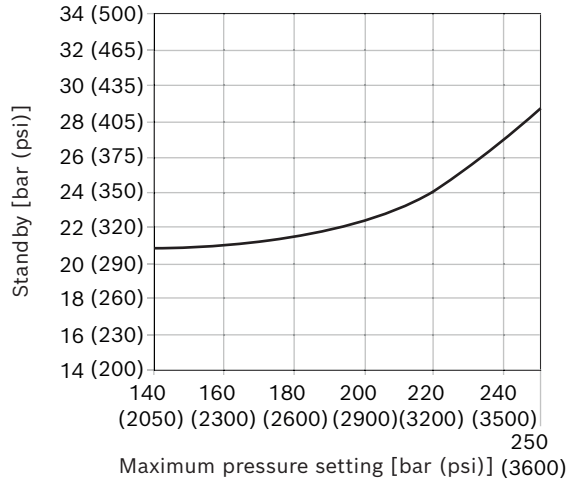
▼ Flow-pressure characteristic curve



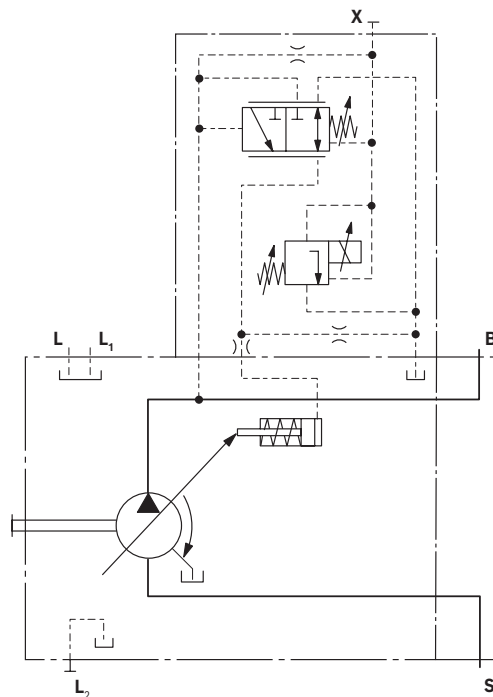
- ▶ Characteristic curves valid at $n_1 = 1500 \text{ rpm}$ and $\vartheta_{fluid} = 50 \text{ °C (120 °F)}$.

- ▶ Pilot fluid consumption: 3 to 4.5 l/min (0.8 to 1.2 gpm).
- ▶ For standby standard setting, see the following diagram, other values on request

▼ Influence of the pressure setting on standby (maximally energized)



▼ Circuit diagram ED71/ED72



| Technical data, solenoids | ED71 | ED72 |
|--|-------------|-------------|
| Voltage | 12 V (±20%) | 24 V (±20%) |
| Control current | | |
| Start of control at p_{\max} | 100 mA | 50 mA |
| End of control at p_{\min} | 1200 mA | 600 mA |
| Current limit | 1.54 A | 0.77 A |
| Nominal resistance (at 20 °C (68 °F)) | 5.5 Ω | 22.7 Ω |
| Dither frequency | 100 Hz | 100 Hz |
| Recommended amplitude | 120 mA | 60 mA |
| Duty cycle | 100% | 100% |
| Type of protection: see connector version page 15 | | |
| Operating temperature range at valve 20 °C to +115 °C (4 °F to +239 °F) | | |

The following electronic control units are available for control:

| BODAS Controllers | Data sheet |
|--------------------|------------|
| RC5-6, series 40 | 95207 |
| RC18-12, series 40 | 95208 |
| RC27-18, series 40 | 95208 |

Notice!

With **ED71**, de-energized operating condition (jump from 100 to 0 mA) results in a pressure increase of the maximum pressure of 4 to 5 bar (60 to 75 psi).
 With **ED72**, de-energized operating condition (jump from 50 to 0 mA) results in a pressure increase of the maximum pressure of 4 to 5 bar (60 to 75 psi).

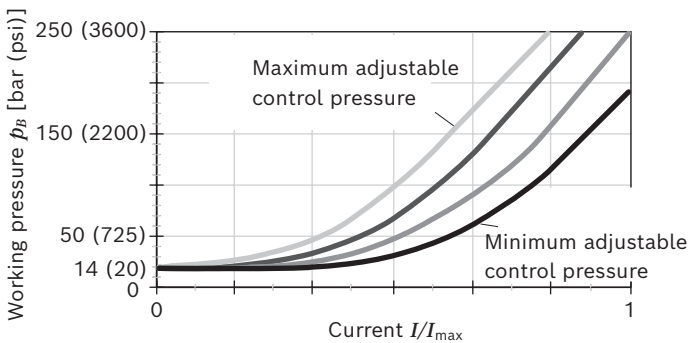
ER – Electrohydraulic pressure control

The ER valve is set to a certain pressure by a specified variable solenoid current. When a change is made at the consumer (load pressure), the position of the control piston will shift.

This causes an increase or decrease in the pump swivel angle (flow) in order to maintain the electrically set pressure level. The pump thus only delivers as much hydraulic fluid as the consumers can take. The desired pressure level can be set steplessly by varying the solenoid current. As the solenoid current signal drops towards zero, the pressure will be limited to p_{min} (stand by).

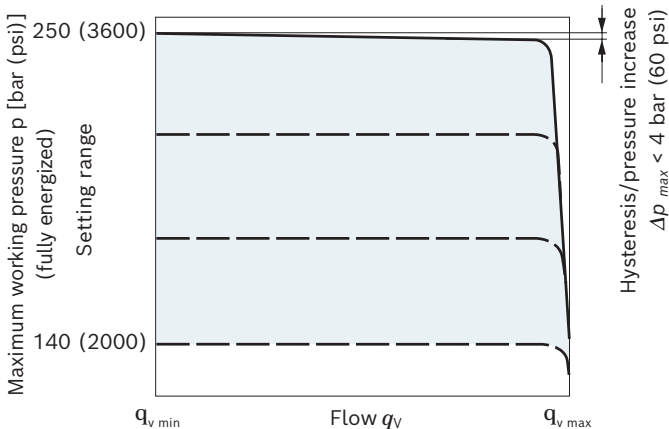
Observe project planning notes.

▼ Current-pressure characteristic curve ER (positive characteristic curve)



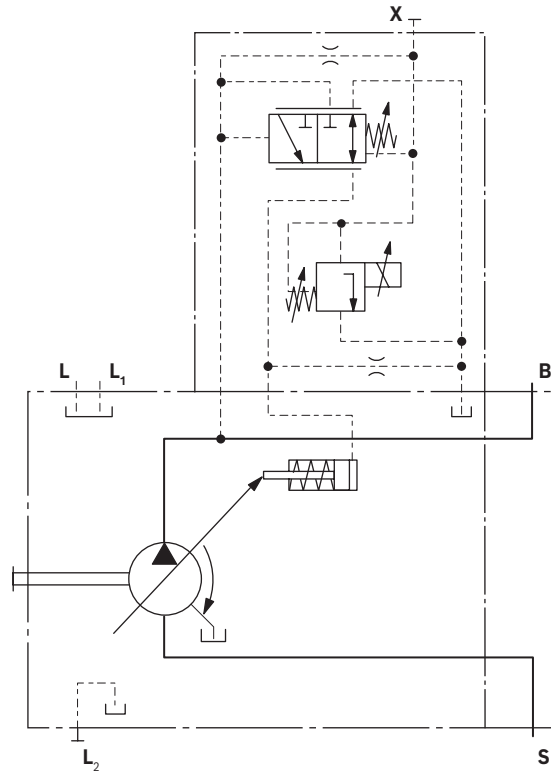
- ▶ Hysteresis static current-pressure characteristic curve < 25 bar (365 psi).

▼ Flow-pressure characteristic curve



- ▶ Characteristic curves valid at $n_1 = 1500$ rpm and $\vartheta_{fluid} = 50$ °C (120 °F).
- ▶ Pilot fluid consumption: 3 to 4.5 l/min (0.8 to 1.2 gpm).
- ▶ Standby standard 14 bar (200 psi). Other values on request.
- ▶ Influence of pressure setting on standby ± 2 bar (± 30 psi).

▼ Circuit diagram ER71/ER72



| Technical data, solenoids | ER71 | ER72 |
|---|---------------------|---------------------|
| Voltage | 12 V ($\pm 20\%$) | 24 V ($\pm 20\%$) |
| Control current | | |
| Start of control at p_{min} | 100 mA | 50 mA |
| End of control at p_{max} | 1200 mA | 600 mA |
| Current limit | 1.54 A | 0.77 A |
| Nominal resistance (at 20 °C (68 °F)) | 5.5 Ω | 22.7 Ω |
| Dither frequency | 100 Hz | 100 Hz |
| Recommended amplitude | 120 mA | 60 mA |
| Duty cycle | 100% | 100% |
| Type of protection: see connector version page 78 | | |
| Operating temperature range at valve 20 °C to +115 °C (4 °F to +239 °F) | | |

Project planning note!

Excessive current levels ($I > 1200$ mA at 12 V or $I > 600$ mA at 24 V) to the ER solenoid can result in undesired pressure increases which can lead to pump or system damage. Therefore:

- ▶ Use I_{max} current limiter solenoids.

EP – Electro proportional control

Electro proportional control makes a continuous and reproducible setting of the pump displacement possible directly via the cradle. The control force of the control piston is applied by a proportional solenoid. The control is proportional to the current (for start of control, see table right).

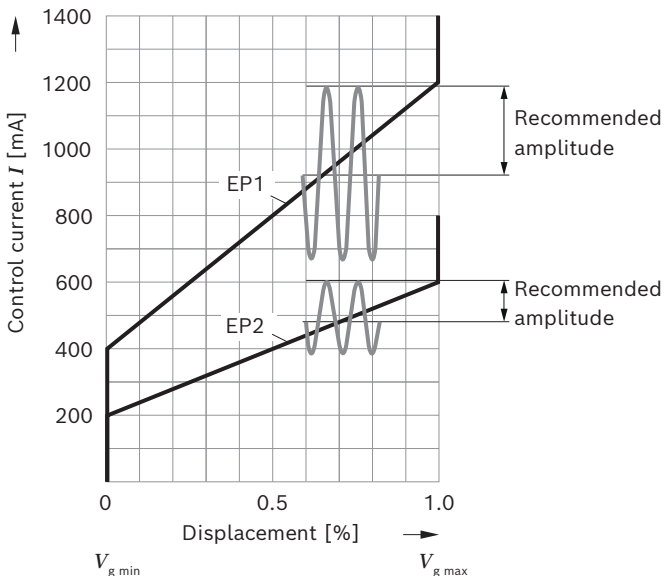
In a depressurized state, the pump is swiveled to its initial position ($V_{g \max}$) by an adjusting spring. If the working pressure exceeds a limit value of approx. 4 bar (60 psi), the pump starts to swivel from $V_{g \max}$ to $V_{g \min}$ without control by the solenoid (control current < start of control). With a minimum swivel angle $V_{g \min}$ and de-energized EP solenoids, a minimum pressure of 10 bar (145 psi) must be maintained.

A PWM signal is used to control the solenoid.

EP.D: The pressure control regulates the pump displacement back to $V_{g \min}$ after the pressure command value has been reached.

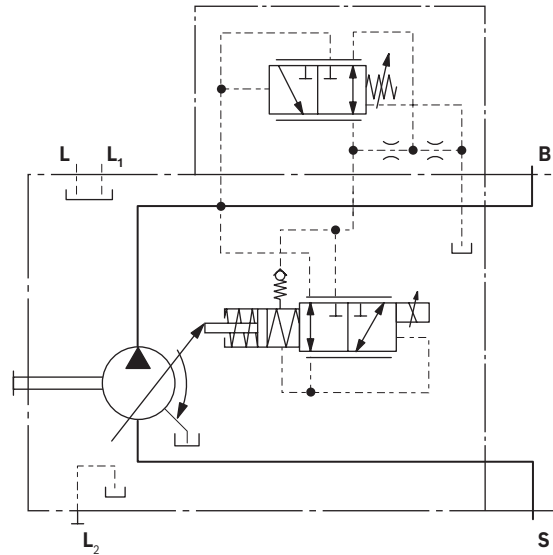
A minimum working pressure of 14 bar (200 psi) is needed for safe and reproducible control. The required control fluid is taken from the high pressure.

▼ Characteristic curve EP1/2



- Hysteresis static current-displacement characteristic curve < 5 %.

▼ Circuit diagram EP.D



| Technical data, solenoids | EP1 | EP2 |
|--|-------------|-------------|
| Voltage | 12 V (±20%) | 24 V (±20%) |
| Control current | | |
| Start of control at $V_{g \min}$ | 400 mA | 200 mA |
| End of control at $V_{g \max}$ | 1200 mA | 600 mA |
| Dither frequency | 100 Hz | 100 Hz |
| Recommended amplitude | 120 mA | 60 mA |
| Current limit | 1.54 A | 0.77 A |
| Nominal resistance (at 20 °C (68 °F)) | 5.5 Ω | 22.7 Ω |
| Duty cycle | 100% | 100% |
| Type of protection: see connector version page 78 | | |
| Operating temperature range at valve -20 °C to +115 °C (4 °F to +239 °F) | | |

Notice!

We recommend the valve with flushing function for the EP.D control variant. Please contact us.

The following electronic control units are available for control:

| BODAS Controllers | Data sheet |
|--------------------|------------|
| RC5-6, series 40 | 95207 |
| RC18-12, series 40 | 95208 |
| RC27-18, series 40 | 95208 |

EK – Electro proportional control with controller cut-off

Variant EK... is based completely on the variant EP... (see page 23).

In addition to the electro proportional control function, a controller cut-off is integrated in the electric characteristic curve. The pump then swivels to $V_{g \max}$ if the pilot signal is lost (e.g. cable break) and then works with the DRF settings if necessary (see page 16).

The controller cut-off is only intended for short-term use and not for continuous operation if the pilot signal is lost. If the pilot signal is lost, the pump swivel times will be increased by the EK valve.

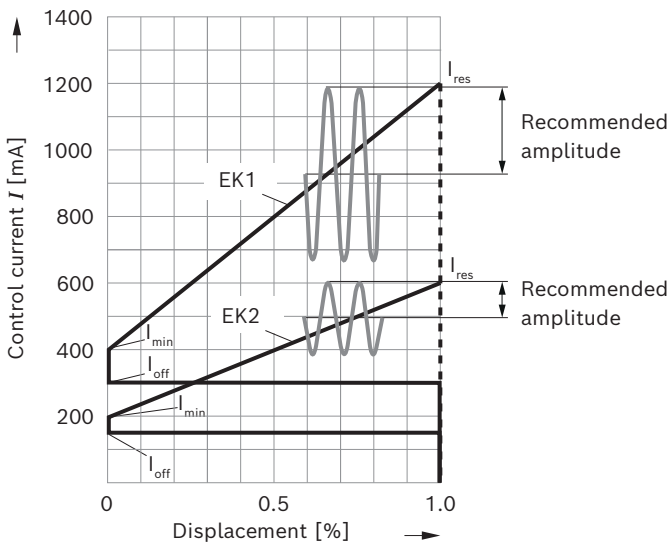
A PWM signal is used to control the solenoid.

Notice!

A minimum working pressure of 50 bar (725 psi) is needed for safe and reproducible electro proportional control with controller cut-off. For lower pressures, a pilot signal of > 500 mA (EK2) or > 1000 mA (EK1) is required in order to avoid undesired controller cut-off. The required control fluid is taken from the high pressure.

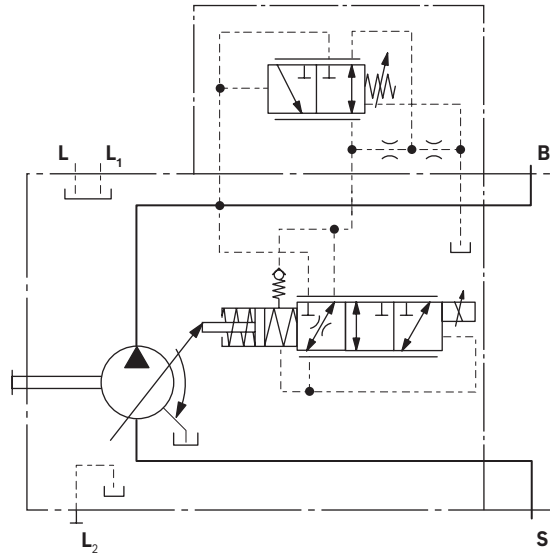
In $V_{g \max}$ position, the spring force of the return spring is maximum. To overcome this spring force, the solenoid must be subjected to excessive current (I_{res}).

▼ Characteristic curve EK1/2



- Hysteresis static current-displacement characteristic curve < 5 %
- For changes in EK1, ramp times of > 200 ms must be observed.

▼ Circuit diagram EK.D



| Technical data, solenoids | EK1 | EK2 |
|---|-------------------------------------|-------------|
| Voltage | 12 V (±20%) | 24 V (±20%) |
| Control current | | |
| Start of control at $V_{g \min}$ | 400 mA | 200 mA |
| End of control at $V_{g \max}$ | 1200 mA | 600 mA |
| Dither frequency | 100 Hz | 100 Hz |
| Recommended amplitude | 120 mA | 60 mA |
| Current limit | 1.54 A | 0.77 A |
| Nominal resistance (at 20 °C (68 °F)) | 5.5 Ω | 22.7 Ω |
| Duty cycle | 100% | 100% |
| Type of protection: see connector version page 78 | | |
| Operating temperature range at valve | -20 °C to +115 °C (4 °F to +239 °F) | |

| | EK1 | EK2 |
|----------------|--------|-------|
| I_{min} [mA] | 400 | 200 |
| I_{max} [mA] | 1200 | 600 |
| I_{off} [mA] | < 300 | < 150 |
| I_{res} [mA] | > 1200 | > 600 |

Notice!

We recommend the valve with flushing function for the EK.D control variant. Please contact us.

The following electronic control units are available for control:

| BODAS Controllers | Data sheet |
|--------------------|------------|
| RC5-6, series 40 | 95207 |
| RC18-12, series 40 | 95208 |
| RC27-18, series 40 | 95208 |

EP(K).DF / EP(K).DS / EP(K) – with pressure flow controller

A hydraulic pressure flow control is superimposed on the electro proportional control.

The pressure control regulates the pump displacement infinitely varied back to $V_{g\ min}$ after the set pressure command value has been reached.

This function is super-imposed on the EP or EK control, i.e. the control-current dependent EP or EK function is executed below the pressure command value.

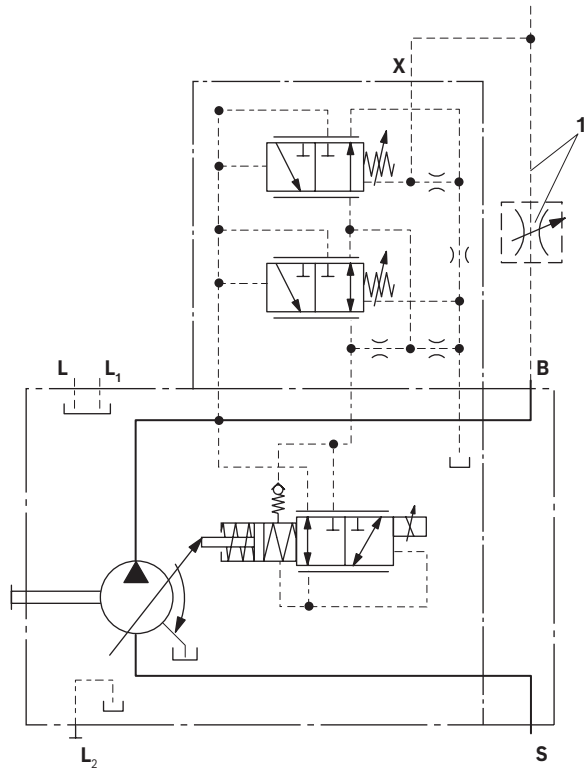
For the setting range of the pressure flow controller, see page 14 to 16.

With all controller combinations, the V_g reduction has priority.

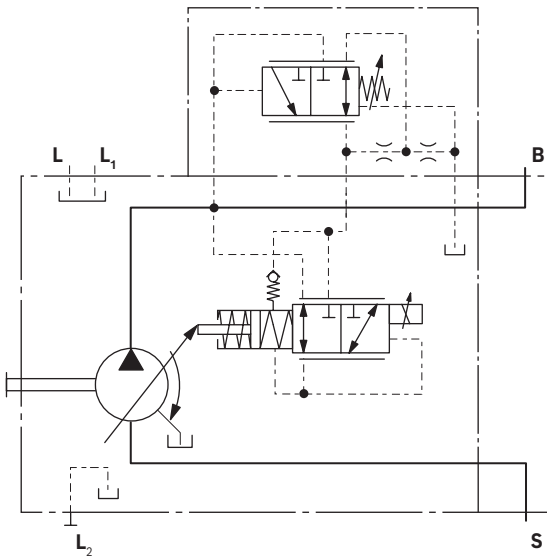
With flow control, the pump flow can be influenced in addition to pressure control. The pump flow is thus equal to the actual amount of hydraulic fluid required by the consumer. This is achieved using the differential pressure at the consumer (e.g. orifice).

The EP.DS or EK.DS version has no connection between X and the reservoir (load-sensing). Please refer to the notes on page 16.

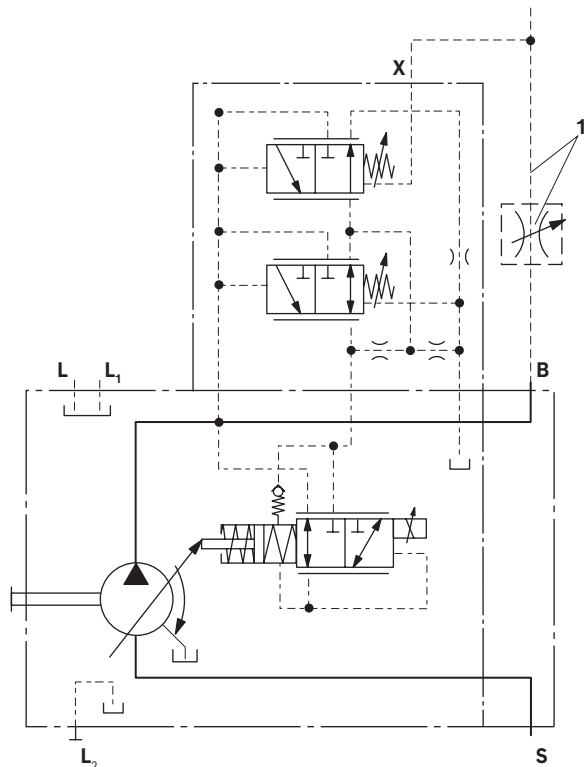
▼ Circuit diagram EP.DF



▼ Circuit diagram EP.D



▼ Circuit diagram EP.DS



1 The metering orifice (control block) and the line is not included in the scope of delivery.

EP.ED / EK.ED – with electrohydraulic pressure control

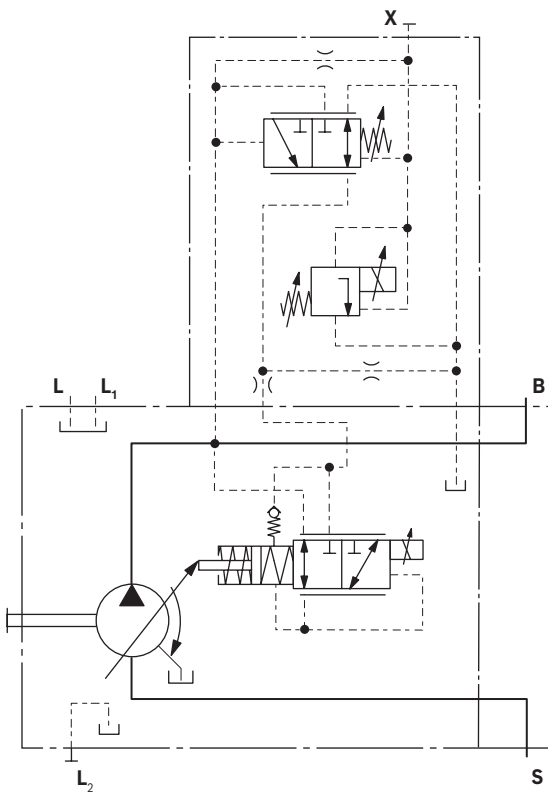
The ED valve is set to a certain pressure by a specified variable solenoid current. When changing the consumer (load pressure), this causes an increase or decrease in the pump swivel angle (flow) in order to maintain the electrically set pressure level.

The pump thus only delivers as much hydraulic fluid as the consumers can take. The pressure can be set steplessly by the solenoid current.

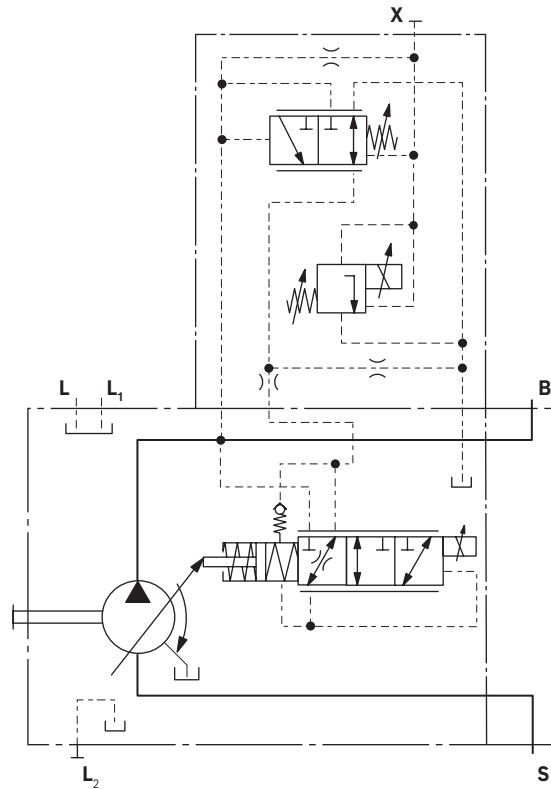
As the solenoid current signal drops towards zero, the pressure will be limited to p_{max} by an adjustable hydraulic pressure cut-off (negative characteristic curve, e.g. for fan speed control). A PWM signal is used to control the solenoid.

For further information and technical data of the solenoids for ED(ER) control please refer to pages 20 to 24.

▼ Circuit diagram EP.ED



▼ Circuit diagram EK.ED



EC4 – Electro-hydraulic control valve (positive control)

The proportional directional valve EC4 serves to control an axial piston variable pump with eOC control functions in an electronically connected control circuit.

The valve spool is clamped between a proportional solenoid and a spring and releases a opening cross-section depending on the stroke.

This results in a proportionality of the solenoid current with respect to the opening cross-section and thus the swiveling speed of the pump.

The neutral position, which does not lead to a swivel motion, is assigned to a respective neutral current.

If the solenoid current is above the neutral current ($I_{neutral}$), the pump swivels in the direction of $V_{g\ max}/100\%$; if it is below, the pump swivels in the direction of $V_{g\ min}/0\%$.

A swivel angle sensor is required for control of the pump with BODAS eOC. It must be specified in type code position 13.

Further information about the swivel angle sensor PAL2/20 is provided on page 79 and in data sheet 95161.

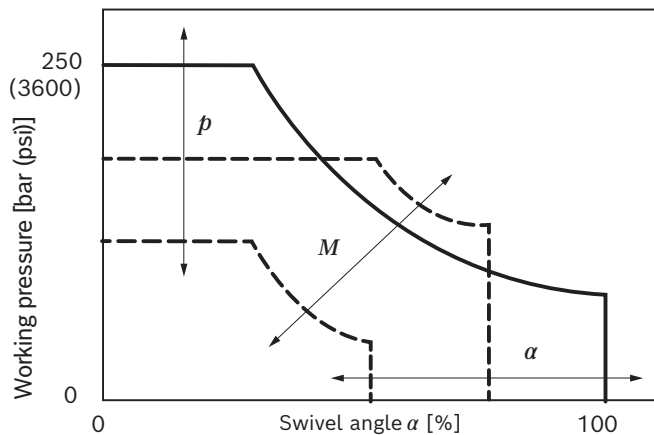
Further information on project planning of the BODAS eOC control system including other required system components can be found in data sheet 95345.

The BODAS eOC control software supports all four basic control types of axial piston variable pumps in electrically connected control circuits:

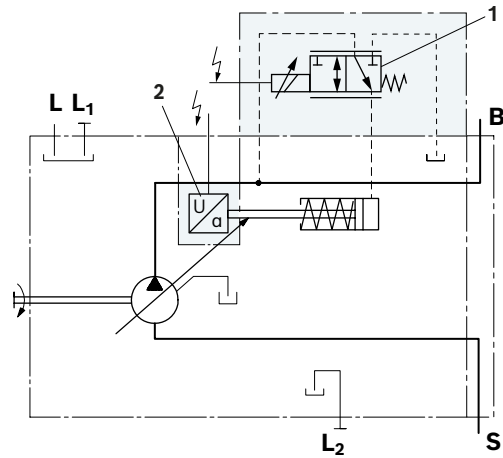
- ▶ Pressure and differential pressure regulation (p)
- ▶ Swivel angle and flow control (α)
- ▶ Torque control (M)
- ▶ Power control

▼ Control variants with EC4

Representation for positive quadrants 0% to +100%



▼ Circuit diagram EC4



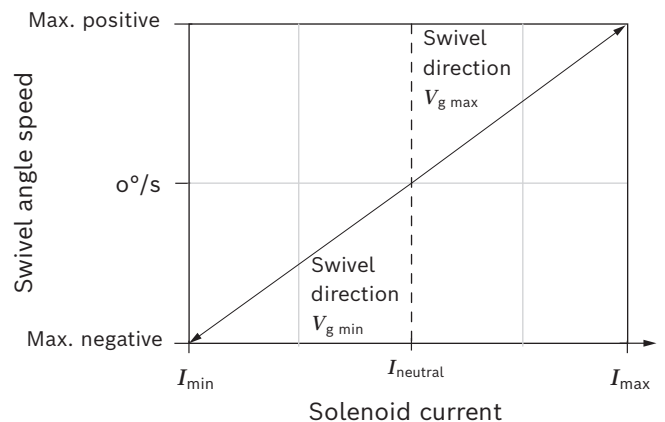
- 1 Proportional directional valve EC4
- 2 Swivel angle sensor (see data sheet 95161)

The following electronic control units are available for control:

| BODAS Controllers | Data sheet |
|--------------------|------------|
| RC5-6, series 40 | 95207 |
| RC18-12, series 40 | 95208 |
| RC27-18, series 40 | 95208 |

For further technical data on the solenoid with respective information, see pages 28 and 78

▼ Operating principle EC4



Solenoid technical data

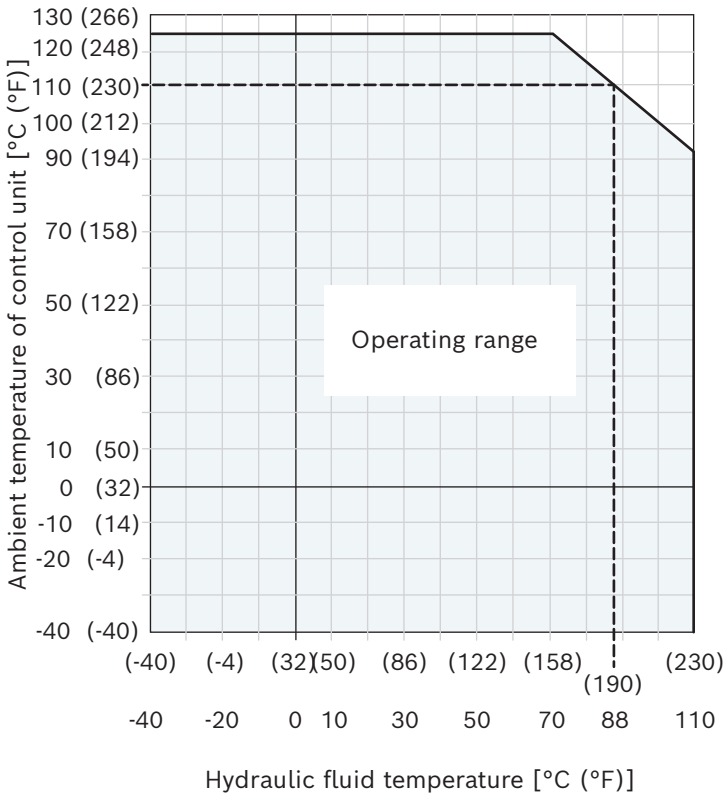
| EC4 | |
|---|---|
| Maximum solenoid current | 1900 mA |
| Nominal resistance at 20 °C (68 °F) winding temperature | 4.26 ±0.26 Ω |
| Hot resistance 180 °C (356 °F) winding temperature | 6.92 ±0.42 Ω |
| Limit temperature for winding | Insulating material class H (180 °C (356 °F)) |
| Hydraulic fluid or operating temperature | from -40 °C to 110 °C (-40 °F to 230 °F) |
| Type of protection: see connector version page 78 | |

Notice

- ▶ The limit voltage of the coil is 36 VDC. In general, the maximum current must not be exceeded by the actual current.
- ▶ For calculation of the hot resistance, a temperature coefficient of 0.0039k^{-1} is to be applied.

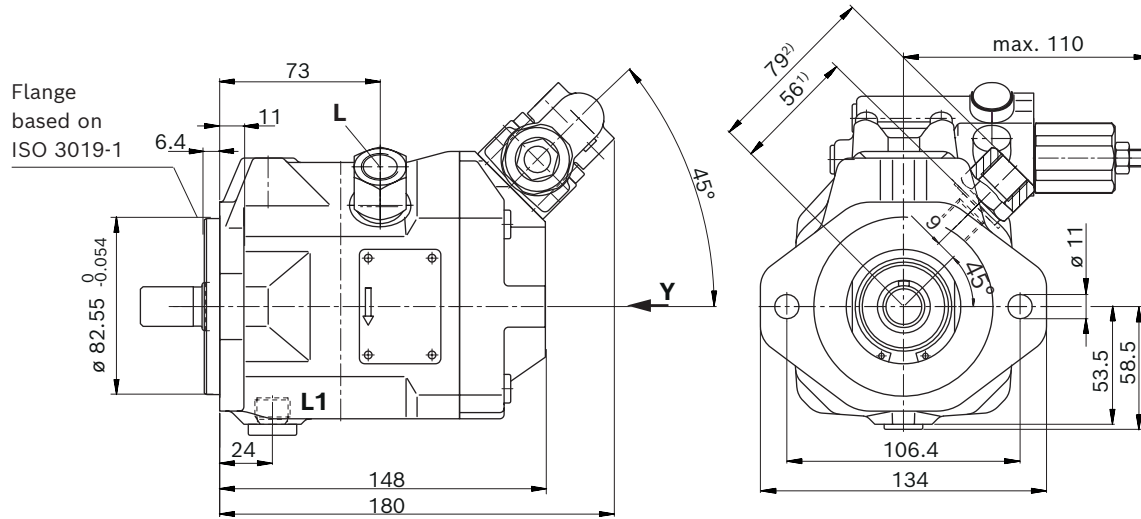
▼ **Characteristic curve of permitted operating range**

Example: At a hydraulic fluid temperature of 88 °C (190 °F), an ambient temperature of 110 °C (230 °F) is permitted.



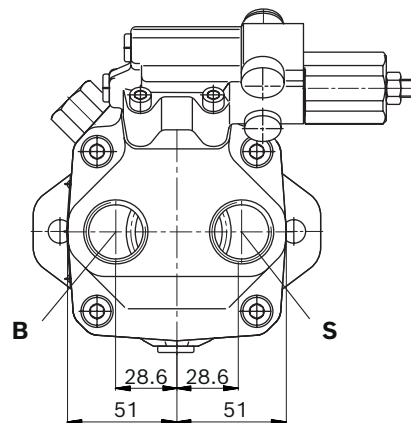
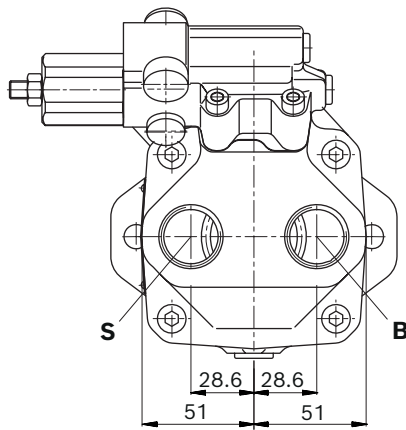
Dimensions, size 10

DR - Pressure controller; mounting flange C SAE version; port plate 14 (64); series 52



▼ **View Y**
 Valve mounting
 for clockwise
 rotation

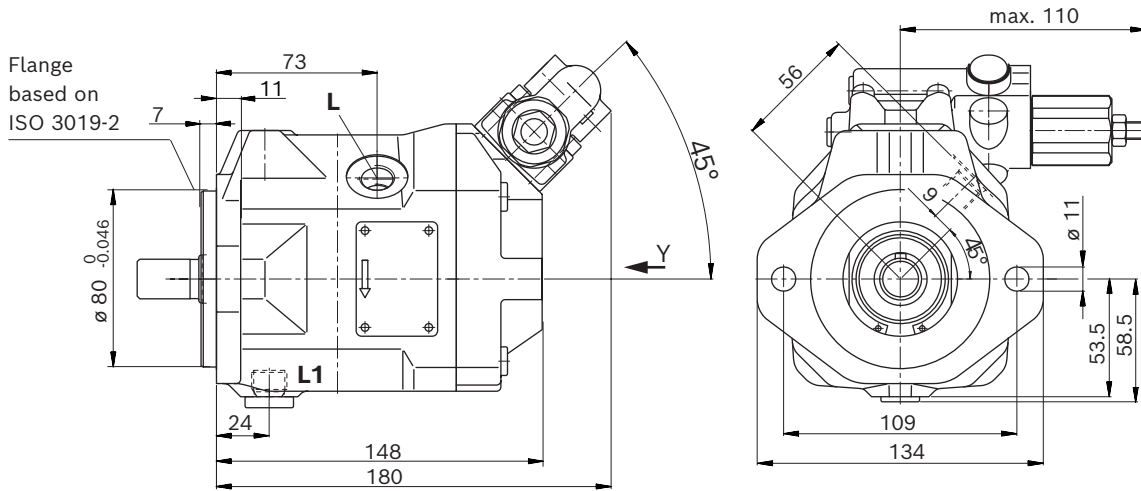
▼ **View Y**
 Valve mounting for
 counter-clockwise
 rotation



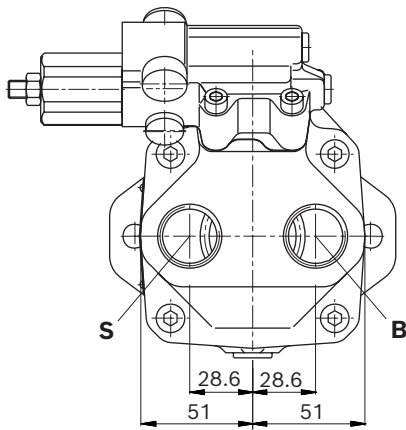
1) With port plate 64
 2) With port plate 14

Dimensions, size 10

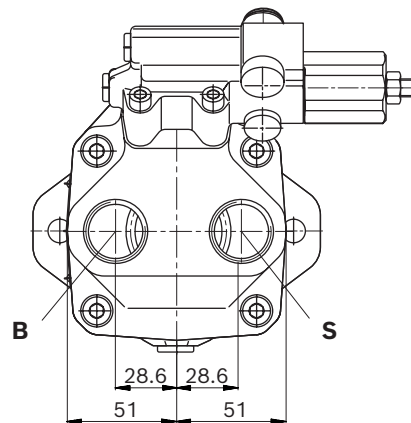
DR – Pressure controller; mounting flange A metric version; port plate 14; series 52



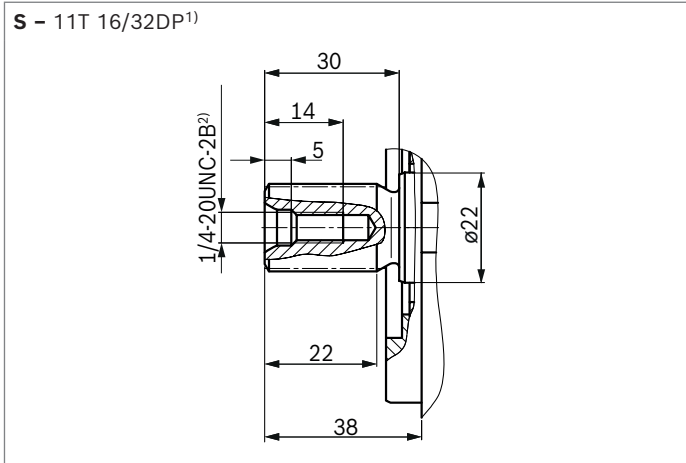
▼ **View Y**
 Valve mounting
 for clockwise
 rotation



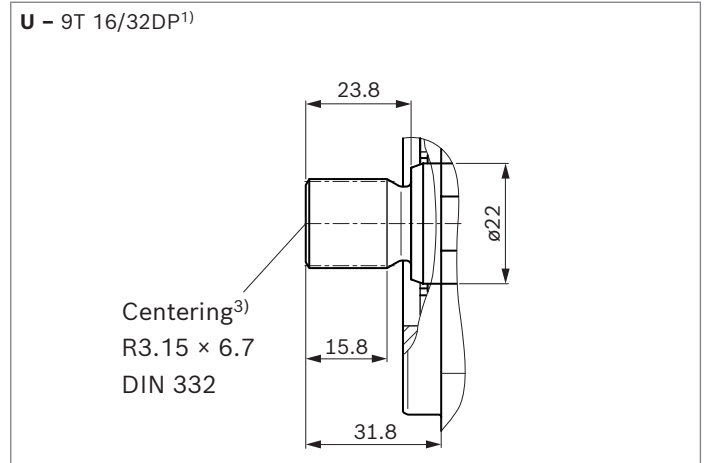
▼ **View Y**
 Valve mounting
 for counter-clockwise
 rotation



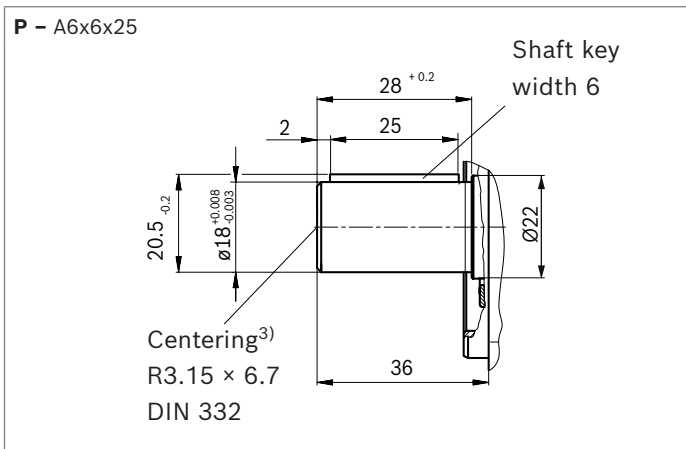
▼ **Splined shaft 3/4 in (19-4, ISO 3019-1)**



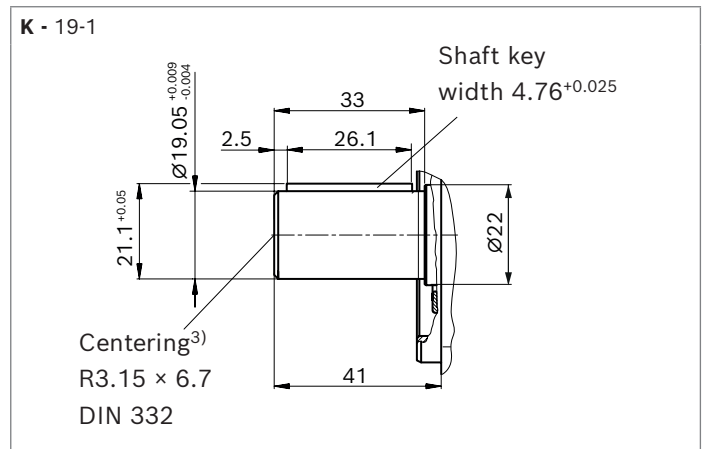
▼ **Splined shaft 5/8 in (16-4, ISO 3019-1)**



▼ **Parallel keyed shaft DIN 6885**



▼ **Parallel keyed shaft ISO 3019-1**

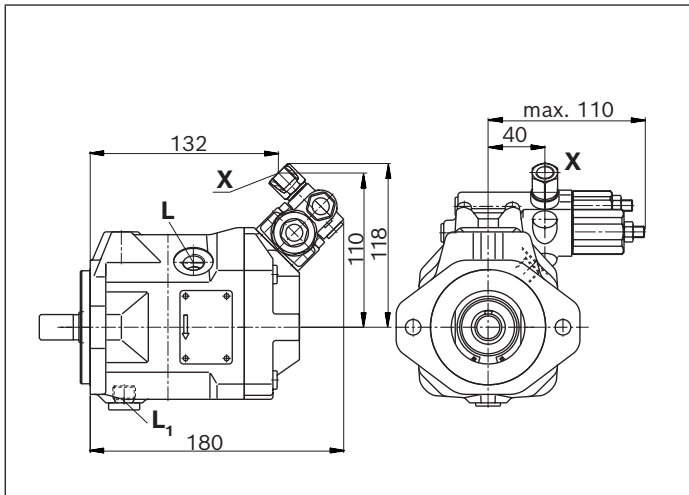


| Mounting flange A ports (metric); port plate 14 | | Standard | Size | p_{max} [bar (psi)] ⁴⁾ | State ⁷⁾ |
|--|----------------|-------------------------|---------------------------------|-------------------------------------|----------------------------|
| B | Working port | DIN 3852 | M27 × 2; 16 (0.63) deep | 315 (4550) | O |
| S | Suction port | DIN 3852 | M27 × 2; 16 (0.63) deep | 5 (75) | O |
| L | Drain port | DIN 3852 ⁵⁾ | M16 × 1.5; 12 (0.47) deep | 2 (30) | O ⁶⁾ |
| L₁ | Drain port | DIN 3852 ⁵⁾ | M16 × 1.5; 12 (0.47) deep | 2 (30) | X ⁶⁾ |
| X with adapter | Pilot pressure | DIN 3852 | M14 × 1.5; 12 (0.47) deep | 315 (4550) | O |
| Mounting flange C ports (SAE); port plate 64 | | Standard | Size | p_{max} [bar (psi)] ⁴⁾ | State ⁷⁾ |
| B | Working port | ISO 11926 | 1 1/16-12UNF-2B; 20 (0.79) low | 315 (4550) | O |
| S | Suction port | ISO 11926 | 1 1/16-12UNF-2B; 20 (0.79) low | 5 (75) | O |
| L without adapter (standard) | Drain port | ISO 11926 ⁵⁾ | 9/16-18UNF-2B; 12 (0.47) deep | 2 (30) | O ⁶⁾ |
| L with adapter | Drain port | ISO 3852 ⁵⁾ | M16 × 1.5; 12 (0.47) deep | 2 (30) | O ⁶⁾ |
| L₁ without adapter | Drain port | ISO 11926 ⁵⁾ | 9/16-18UNF-2B; 12 (0.47) deep | 2 (30) | X ⁶⁾ |
| X without adapter (standard) | Pilot pressure | ISO 11926 | 7/16-20UNF-2B; 11.5 (0.45) deep | 315 (4550) | O |
| X with adapter | Pilot pressure | ISO 3852 | M14 × 1.5; 12 (0.47) deep | 315 (4550) | O |

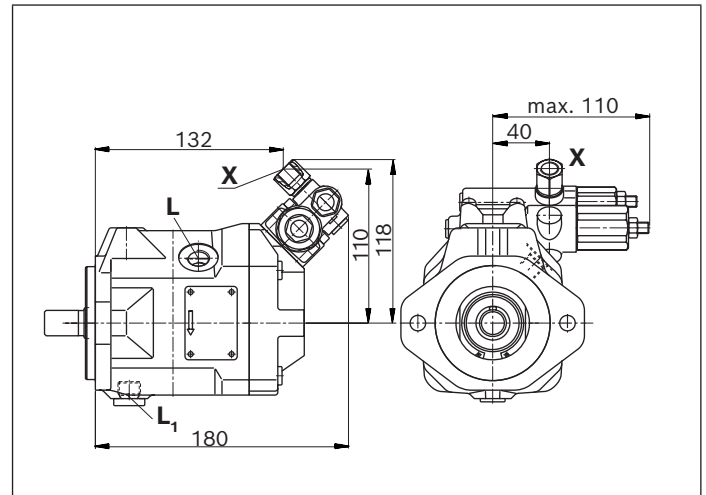
1) Involute spline according to ANSI B92.1a, 30° pressure angle, flat root, side fit, tolerance class 5
 2) Thread according to ASME B1.1
 3) Coupling axially secured, e.g. with a clamp coupling or radially mounted clamping screw

4) Depending on the application, momentary pressure peaks can occur. Keep this in mind when selecting measuring devices and fittings.
 5) The countersink may be deeper than specified in the standard.
 6) Depending on the installation position, **L** or **L₁** must be connected (also see installation instructions starting on page 80).
 7) O = Must be connected (plugged on delivery)
 X = Plugged (in normal operation)

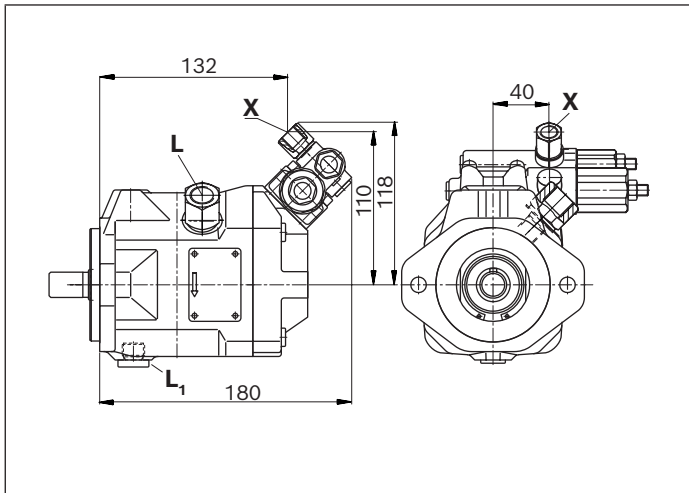
▼ **DRG - Pressure controller, remote controlled**
 (mounting flange A)¹⁾



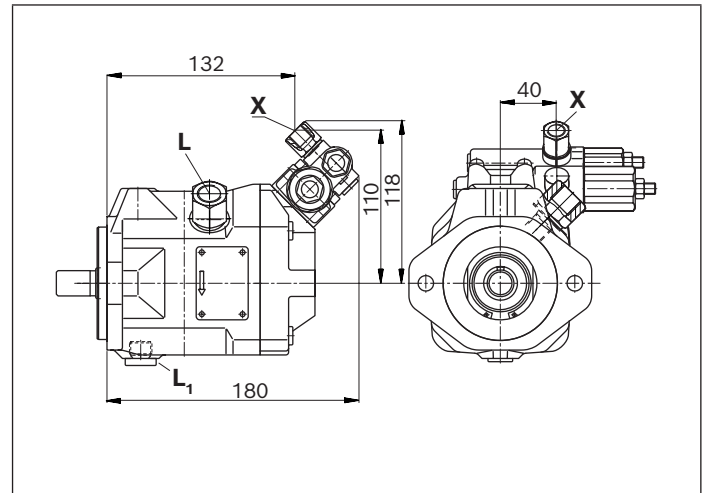
▼ **DFR/DFR1 - Pressure, flow controller**
 (mounting flange A)¹⁾



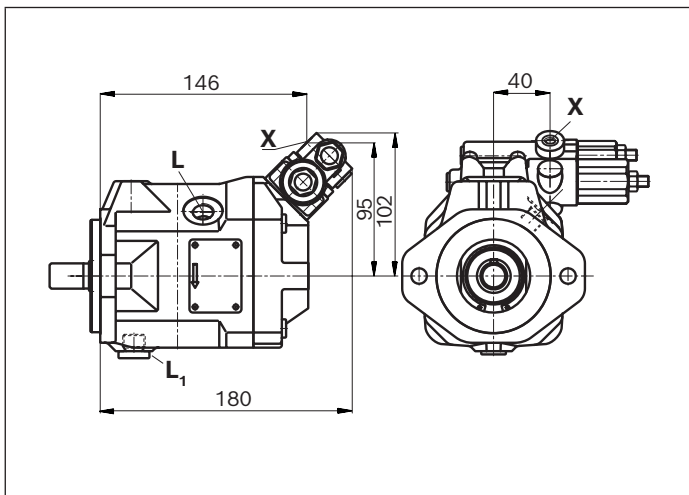
▼ **DRG - Pressure controller, remote controlled**
 (mounting flange C)¹⁾²⁾



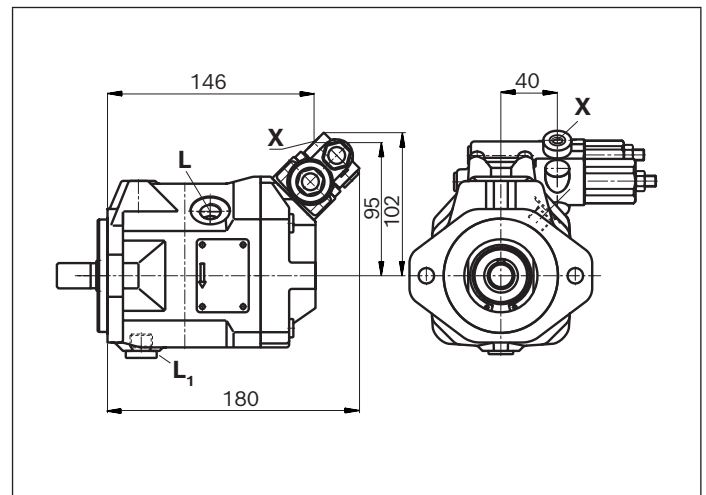
▼ **DFR/DFR1 - Pressure, flow controller**
 (mounting flange C)¹⁾²⁾



▼ **DRG - Pressure controller, remote controlled**
 (mounting flange C)¹⁾³⁾



▼ **DFR/DFR1 - Pressure, flow controller**
 (mounting flange C)¹⁾³⁾

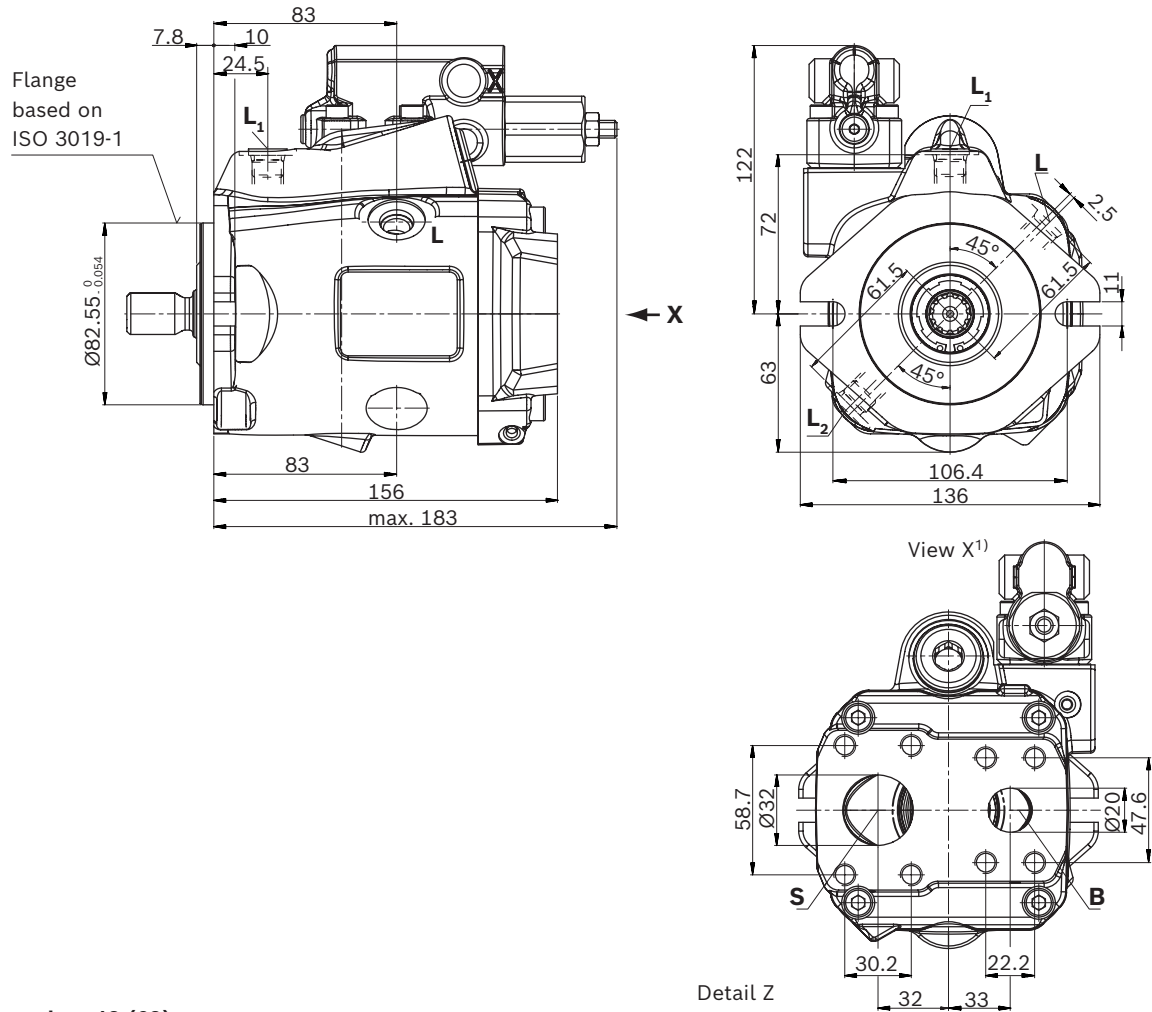


- 1) Valve mounting for clockwise or counter-clockwise rotation see page 29 and 30
- 2) With metric adapter
- 3) Version complete SAE without adapter

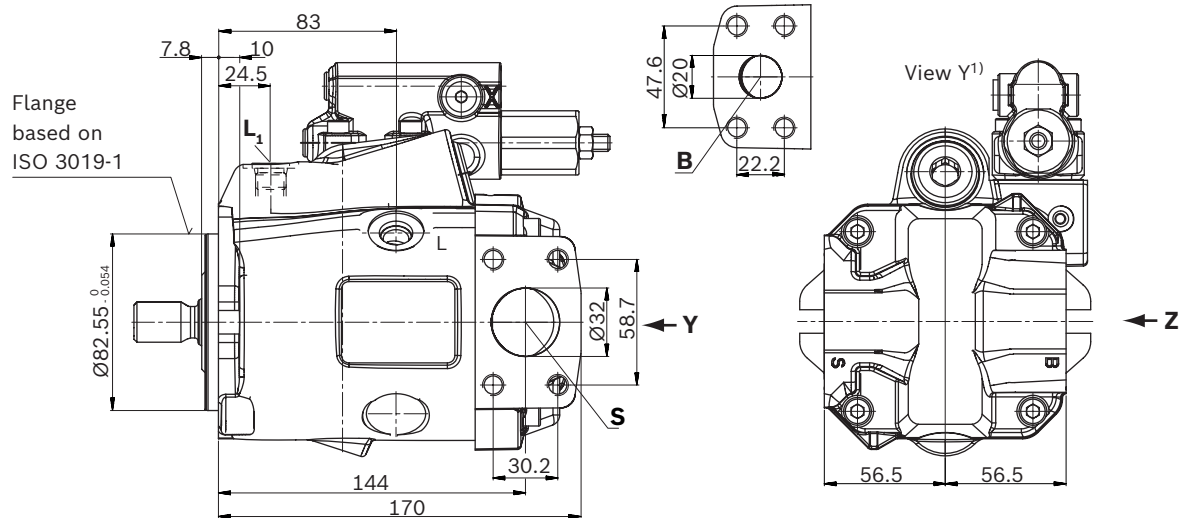
Dimensions, size 18

DR – Hydraulic pressure controller; clockwise rotation, series 53

▼ Port plate 11 (61)

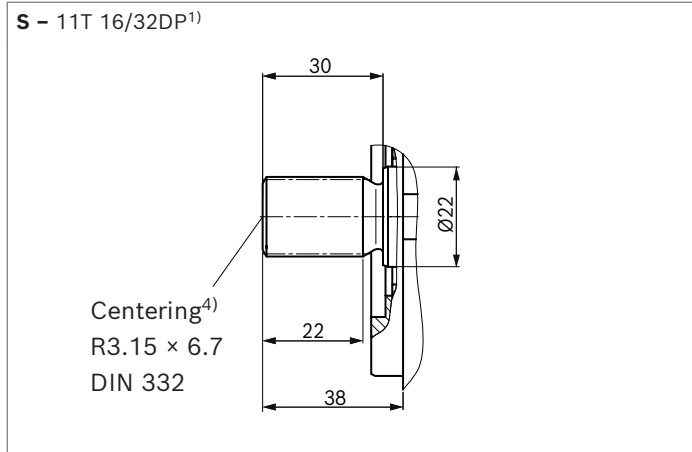


▼ Port plate 12 (62)

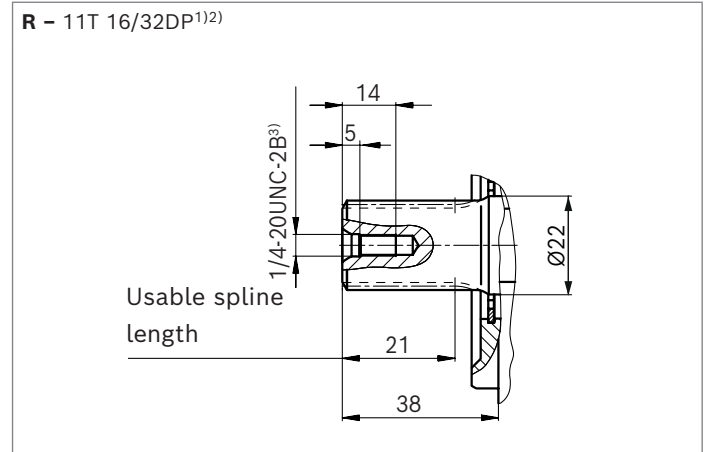


1) Dimensions of working ports turned through 180° for counter-clockwise rotation

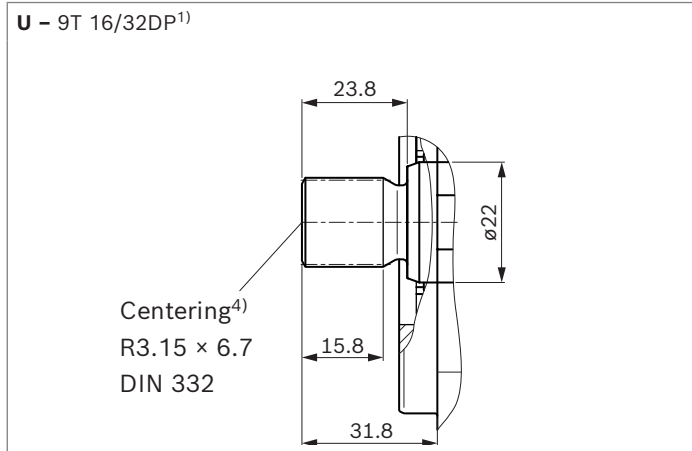
▼ **Splined shaft 3/4 in (19-4, ISO 3019-1)**



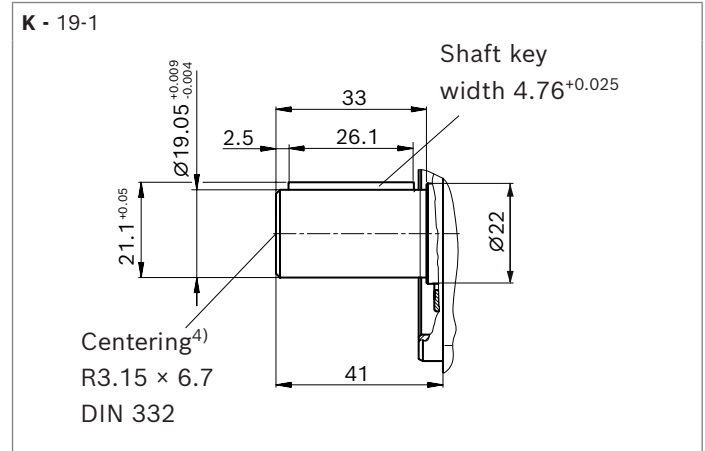
▼ **Splined shaft 3/4 in (similar to ISO 3019-1)**



▼ **Splined shaft 5/8 in (16-4, ISO 3019-1)**



▼ **Parallel keyed shaft ISO 3019-1**

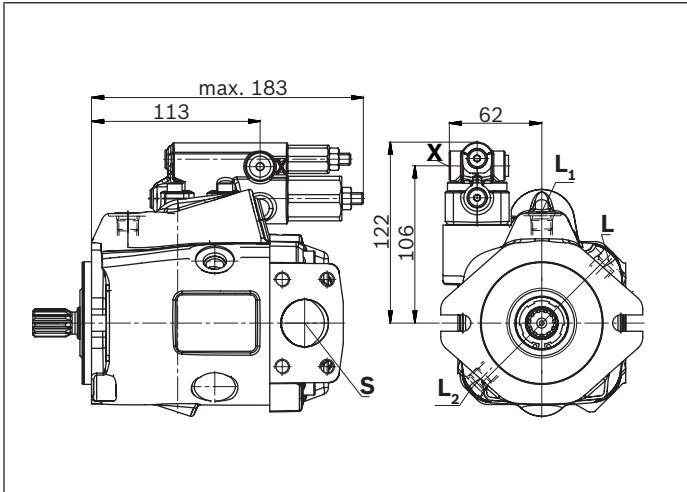


| Port plate 11, 12 | | Standard | Size | p_{max} [bar (psi)] ⁵⁾ | State ⁸⁾ |
|-------------------------------------|---|-------------------------|---------------------------------|-------------------------------------|---------------------|
| B | Working port (standard pressure series) | ISO 6162-1 | 3/4 in | 315 (4550) | O |
| | Fastening thread | DIN 13 | M10 × 1.5; 17 (0.67) deep | | |
| S | Suction port (standard pressure series) | ISO 6162-1 | 1 1/4 in | 5 (75) | O |
| | Fastening thread | DIN 13 | M10 × 1.5; 17 (0.67) deep | | |
| Port plate 61, 62 | | Standard | Size | p_{max} [bar (psi)] ⁵⁾ | State ⁸⁾ |
| B | Working port (standard pressure series) | ISO 6162-1 | 3/4 in | 315 (4550) | O |
| | Fastening thread | ASME B1.1 | 3/8-16UNC-2B; 19 (0.75) deep | | |
| S | Suction port (standard pressure series) | ISO 6162-1 | 1 1/4 in | 5 (75) | O |
| | Fastening thread | ASME B1.1 | 7/16-14UNC-2B; 24 (0.94) deep | | |
| Other ports | | Standard | Size | p_{max} [bar (psi)] ⁵⁾ | State ⁸⁾ |
| L | Drain port | ISO 11926 ⁶⁾ | 3/4-16UNF-2B; 12 (0.47) deep | 2 (30) | O ⁷⁾ |
| L₁, L₂ | Drain port | ISO 11926 ⁶⁾ | 3/4-16UNF-2B; 12 (0.47) deep | 2 (30) | X ⁷⁾ |
| X | Pilot pressure | ISO 11926 | 7/16-20UNF-2B; 11.5 (0.45) deep | 315 (4550) | O |

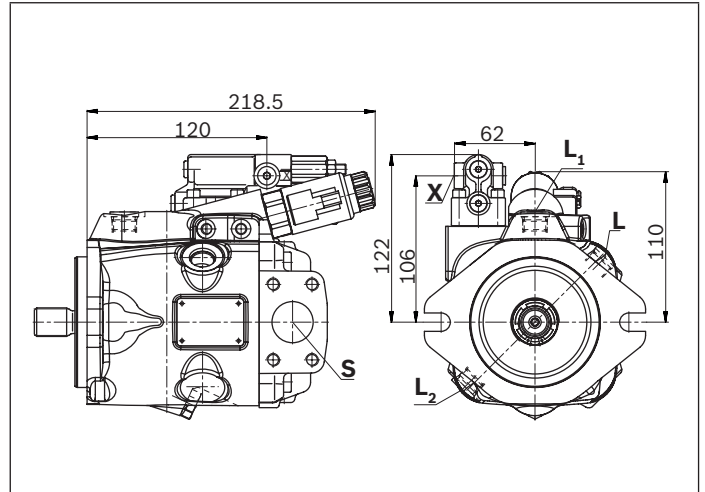
1) Involute spline according to ANSI B92.1a, 30° pressure angle, flat root, side fit, tolerance class 5
 2) Splines according to ANSI B92.1a, spline runout is a deviation from standard ISO 3019-1.
 3) Thread according to ASME B1.1
 4) Coupling axially secured, e.g. with a clamp coupling or radially mounted clamping screw

5) Depending on the application, momentary pressure peaks can occur. Keep this in mind when selecting measuring devices and fittings.
 6) The countersink may be deeper than specified in the standard.
 7) Depending on the installation position, **L**, **L₁** or **L₂** must be connected (also see installation instructions starting on page 80).
 8) O = Must be connected (plugged on delivery)
 X = Plugged (in normal operation)

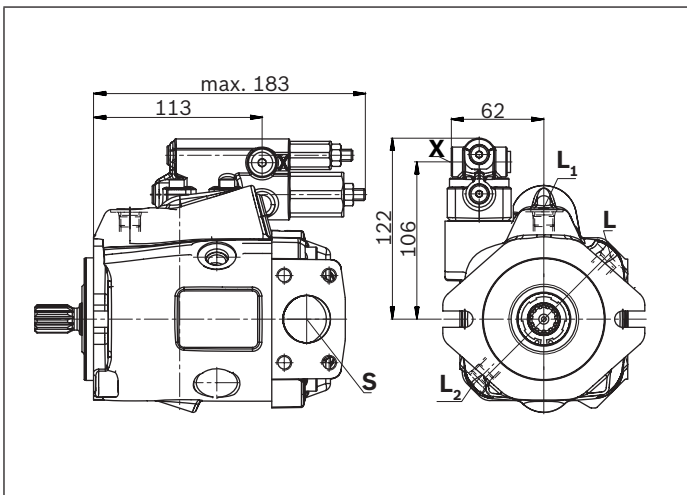
▼ **DRG – Pressure controller, remote controlled, series 53**



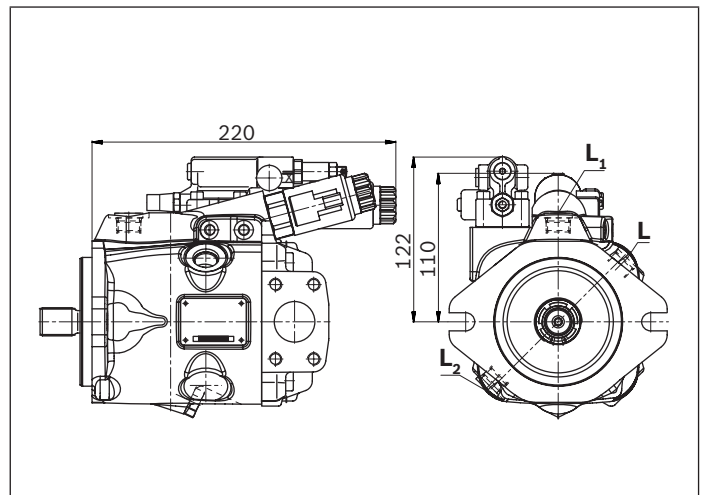
▼ **EP.D. / EK.D. – Electro proportional control, series 53**



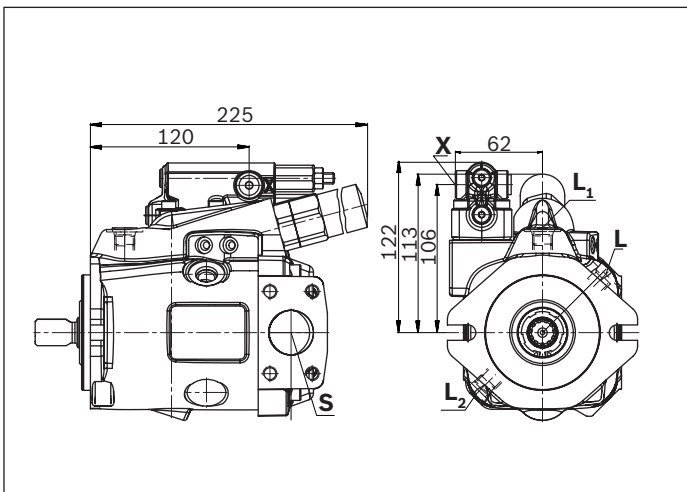
▼ **DRF/DRS/DRSC – Pressure flow controller, series 53**



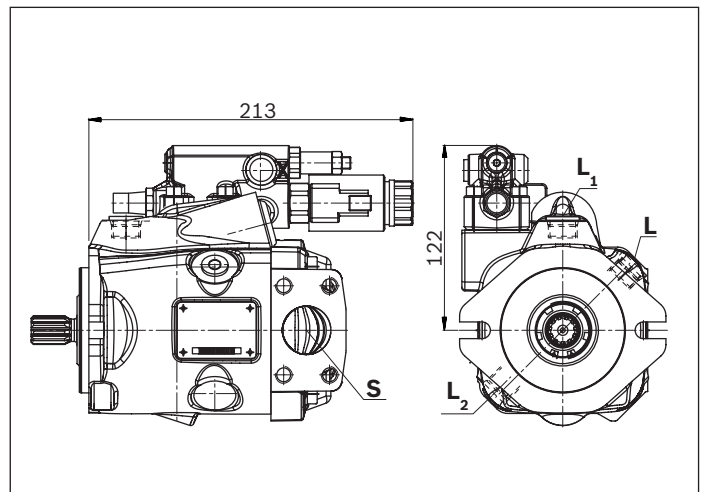
▼ **EP.ED. / EK.ED. – Electro-prop. control, series 53**



▼ **LA.D. – Pressure, flow and power controller, series 53**



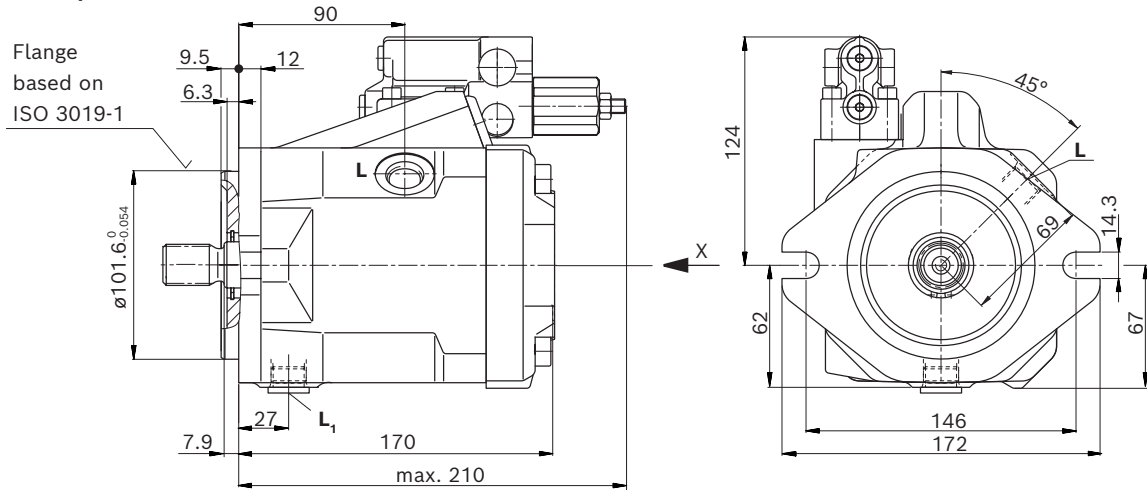
▼ **ED7. / ER7. – Electro-prop. pressure control, series 53**



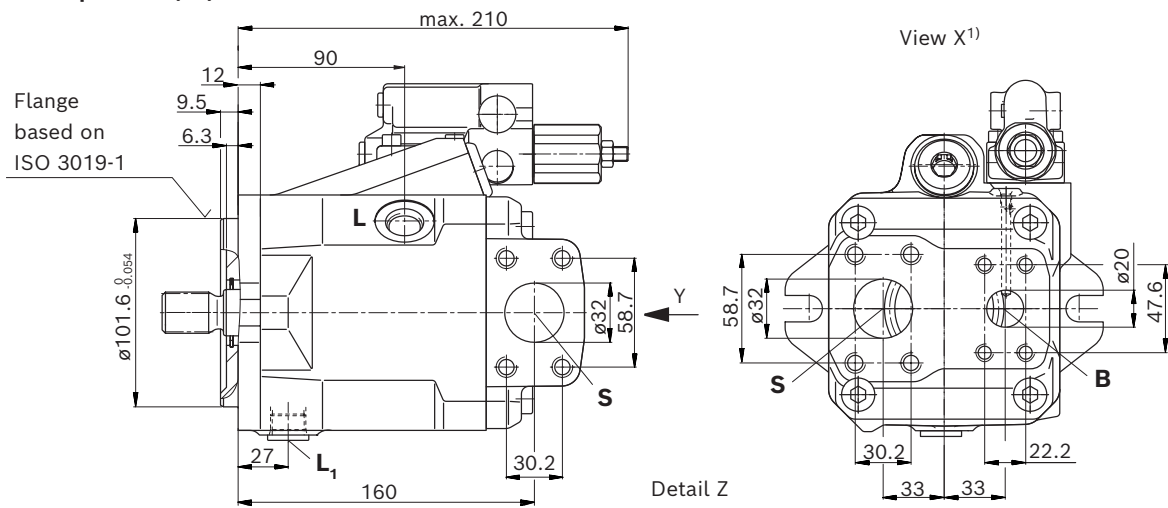
Dimensions, size 28

DR – Hydraulic pressure controller; clockwise rotation, series 52

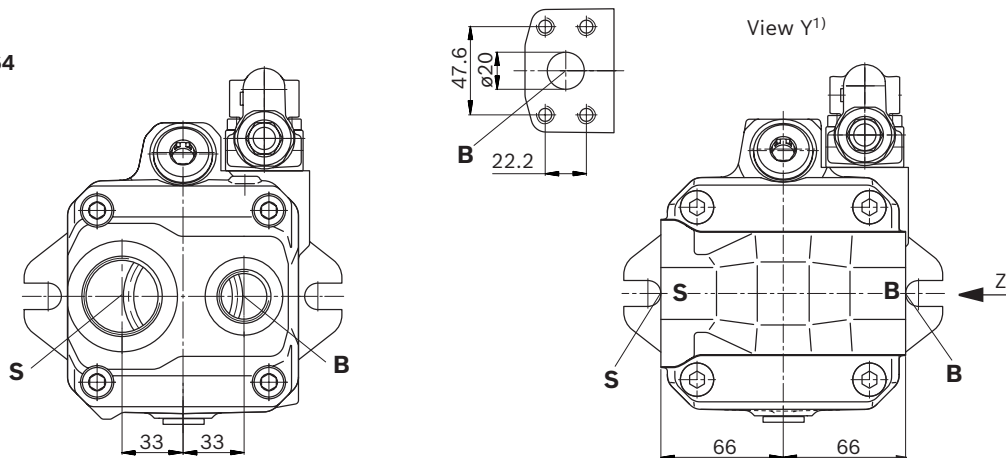
▼ Port plate 11 (61)



▼ Port plate 12 (62)



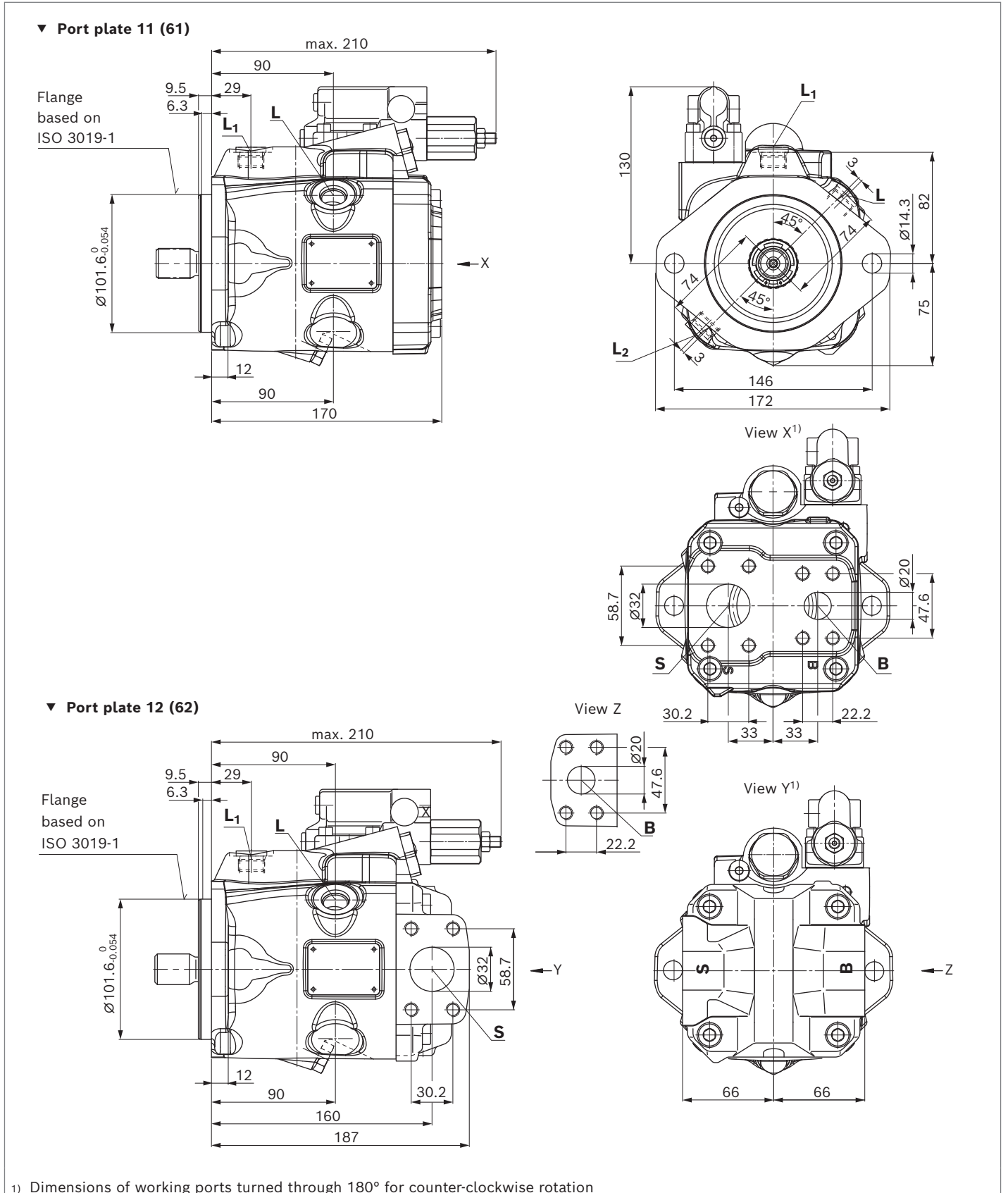
▼ Port plate 64



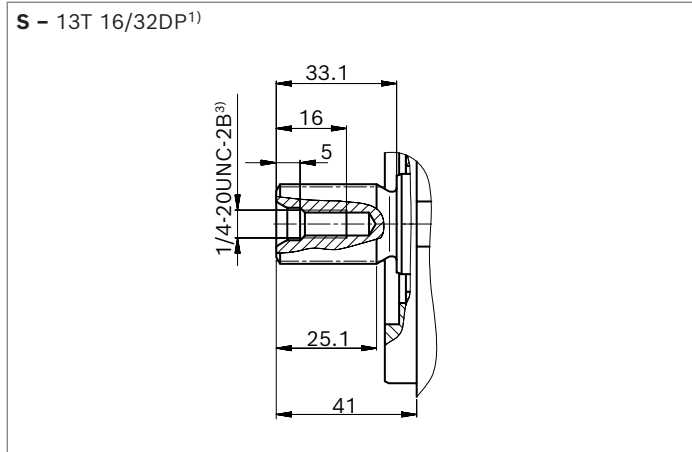
1) Dimensions of working ports turned through 180° for counter-clockwise rotation

Dimensions, size 28

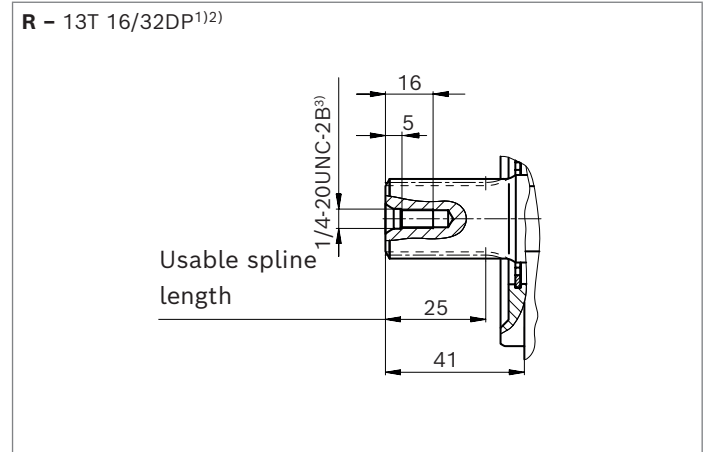
DR – Hydraulic pressure controller; clockwise rotation, series 53



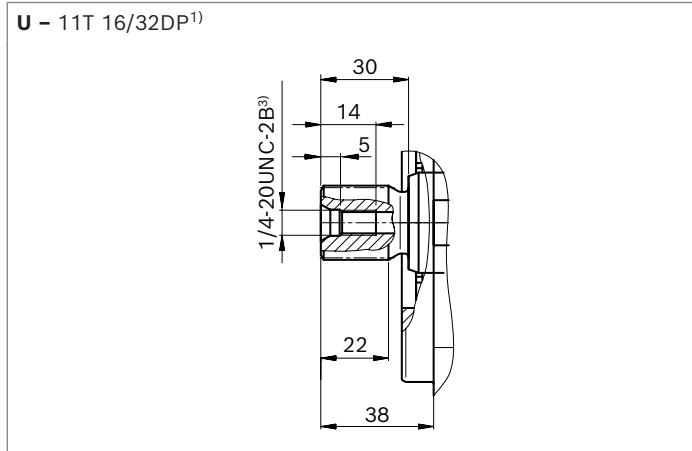
▼ **Splined shaft 7/8 in (22-4, ISO 3019-1)**



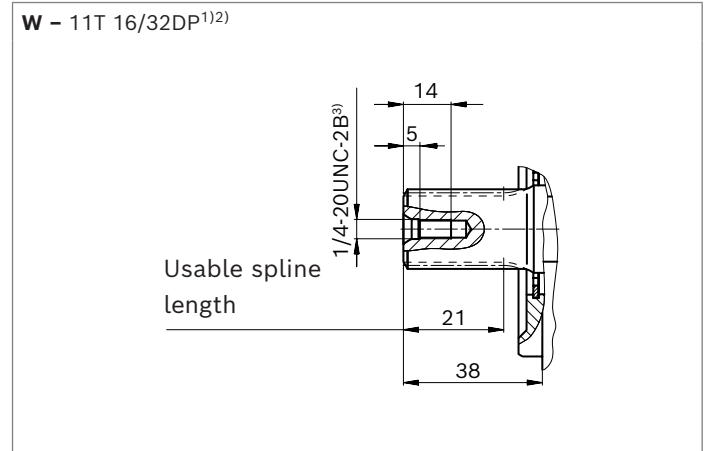
▼ **Splined shaft 7/8 in (similar to ISO 3019-1)**



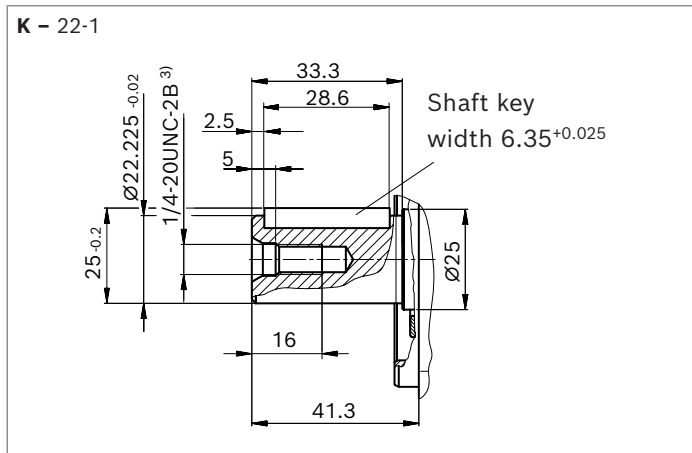
▼ **Splined shaft 3/4 in (19-4, ISO 3019-1)**



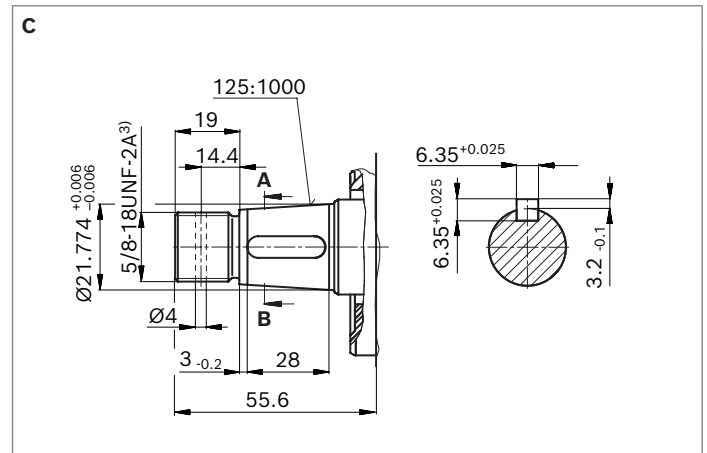
▼ **Splined shaft 3/4 in (similar to ISO 3019-1)**



▼ **Parallel keyed shaft ISO 3019-1**



▼ **Tapered keyed shaft (ISO 3019-1)**



- 1) Involute spline according to ANSI B92.1a, 30° pressure angle, flat root, side fit, tolerance class 5
- 2) Splines according to ANSI B92.1a, spline runout is a deviation from standard ISO 3019-1.
- 3) Thread according to ASME B1.1

| Port plate 11, 12 | | Standard | Size | p_{\max} [bar (psi)] ¹⁾ | State ⁵⁾ |
|--|---|-------------------------|---------------------------------|--------------------------------------|---------------------|
| B | Working port (standard pressure series) | ISO 6162-1 | 3/4 in | 315 (4550) | O |
| | Fastening thread | DIN 13 | M10 × 1.5; 17 (0.67) deep | | |
| S | Suction port (standard pressure series) | ISO 6162-1 | 1 1/4 in | 5 (75) | O |
| | Fastening thread | DIN 13 | M10 × 1.5; 17 (0.67) deep | | |
| Port plate 61, 62 | | Standard | Size | p_{\max} [bar (psi)] ¹⁾ | State ⁵⁾ |
| B | Working port (standard pressure series) | ISO 6162-1 | 3/4 in | 315 (4550) | O |
| | Fastening thread | ASME B1.1 | 3/8-16UNC-2B 19 (0.75) deep | | |
| S | Suction port (standard pressure series) | ISO 6162-1 | 1 1/4 in | 5 (75) | O |
| | Fastening thread | ASME B1.1 | 7/16-14UNC-2B; 24 (0.94) deep | | |
| Port plate 64 | | Standard | Size | p_{\max} [bar (psi)] ¹⁾ | State ⁵⁾ |
| B | Working port | ISO 11926 | 1 1/16 12 UN-2B; 20 (0.79) deep | 315 (4550) | O |
| S | Suction port | ISO 11926 | 1 5/8 12UN-2B; 17 (0.67) deep | 5 (75) | O |
| Other ports | | Standard | Size | p_{\max} [bar (psi)] ¹⁾ | State ⁵⁾ |
| L | Drain port | ISO 11926 ²⁾ | 3/4-16UNF-2B; 12 (0.47) deep | 2 (30) | O ³⁾ |
| L₁, L₂⁴⁾ | Drain port | ISO 11926 ²⁾ | 3/4-16UNF-2B; 12 (0.47) deep | 2 (30) | X ³⁾ |
| X | Pilot pressure | ISO 11926 | 7/16-20UNF-2B; 11.5 (0.45) deep | 315 (4550) | O |

1) Depending on the application, momentary pressure peaks can occur.
Keep this in mind when selecting measuring devices and fittings.

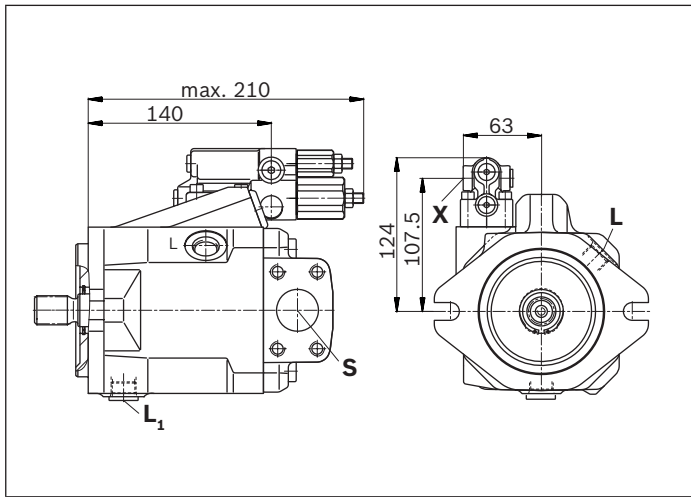
2) The countersink may be deeper than specified in the standard.

3) Depending on the installation position, **L**, **L₁** or **L₂** must be connected (also see installation instructions starting on page 80).

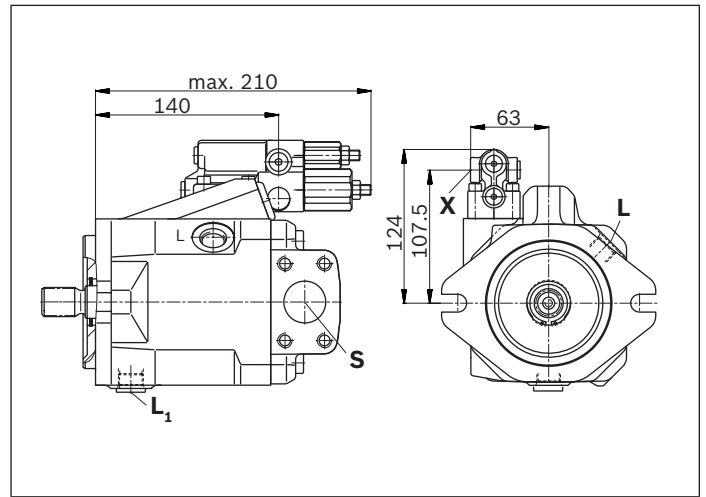
4) Only for series 53

5) O = Must be connected (plugged on delivery)
X = Plugged (in normal operation)

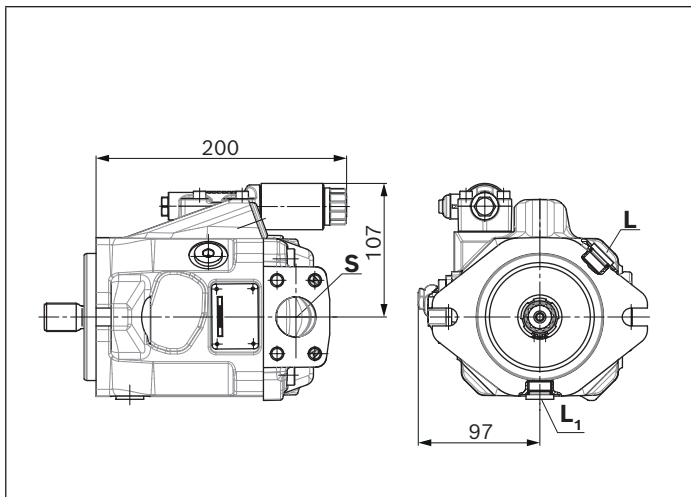
▼ **DRG – Pressure controller, remote controlled, series 52**



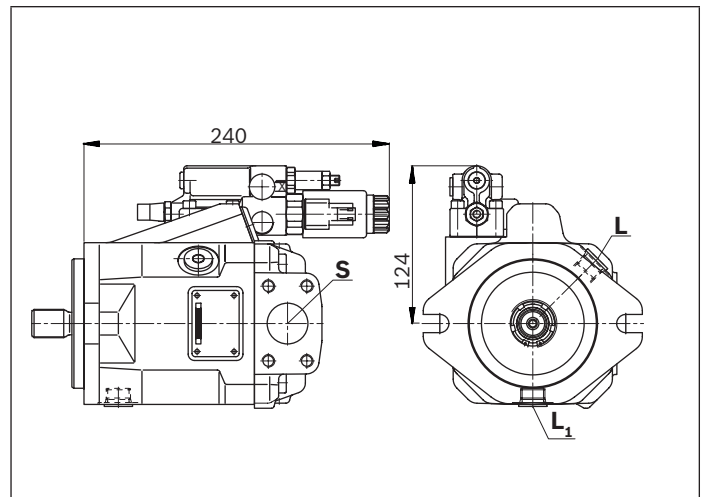
▼ **DFR/DFR1 – Pressure flow controller, series 52**



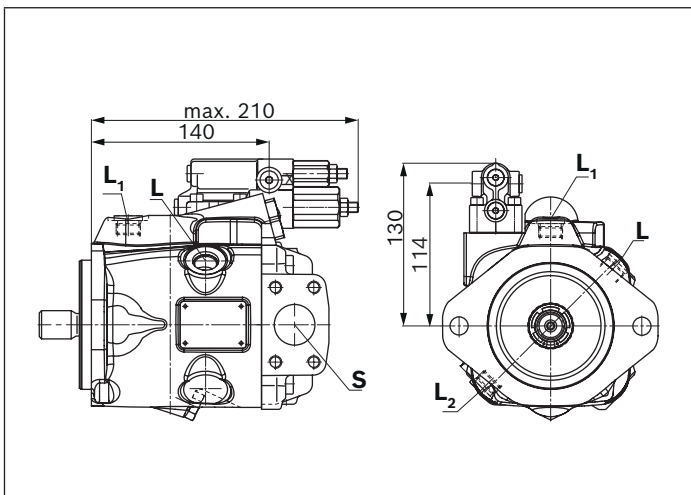
▼ **EC4 – Electro-hydraulic control valve, series 52**



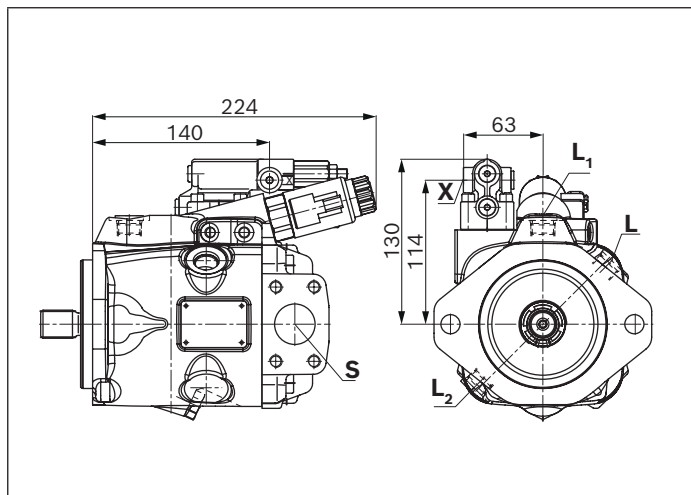
▼ **ED7. / ER7. – Electro-prop. pressure control, series 52**



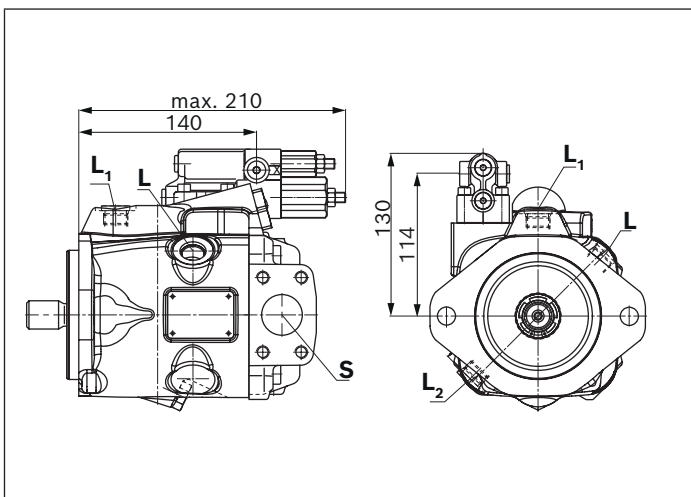
▼ **DRG – Pressure controller, remote controlled, series 53**



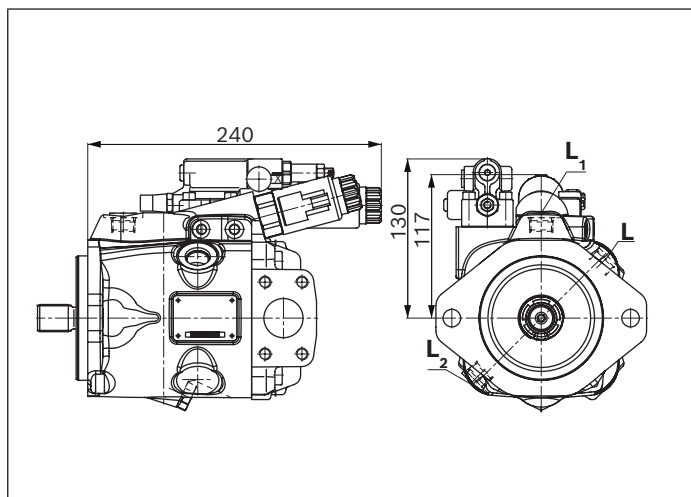
▼ **EP.D. / EK.D. – Electro proportional control, series 53**



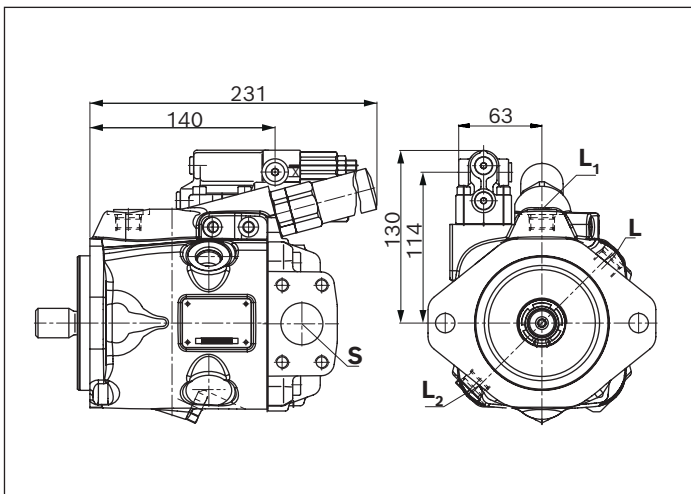
▼ **DRF/DRS/DRSC – Pressure flow controller, series 53**



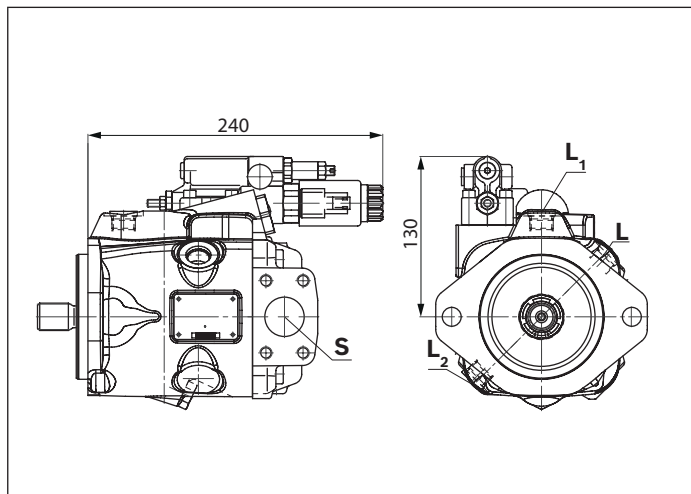
▼ **EP.ED. / EK.ED. – Electro proportional control, series 53**



▼ **LA.D. – Pressure, flow and power controller, series 53**

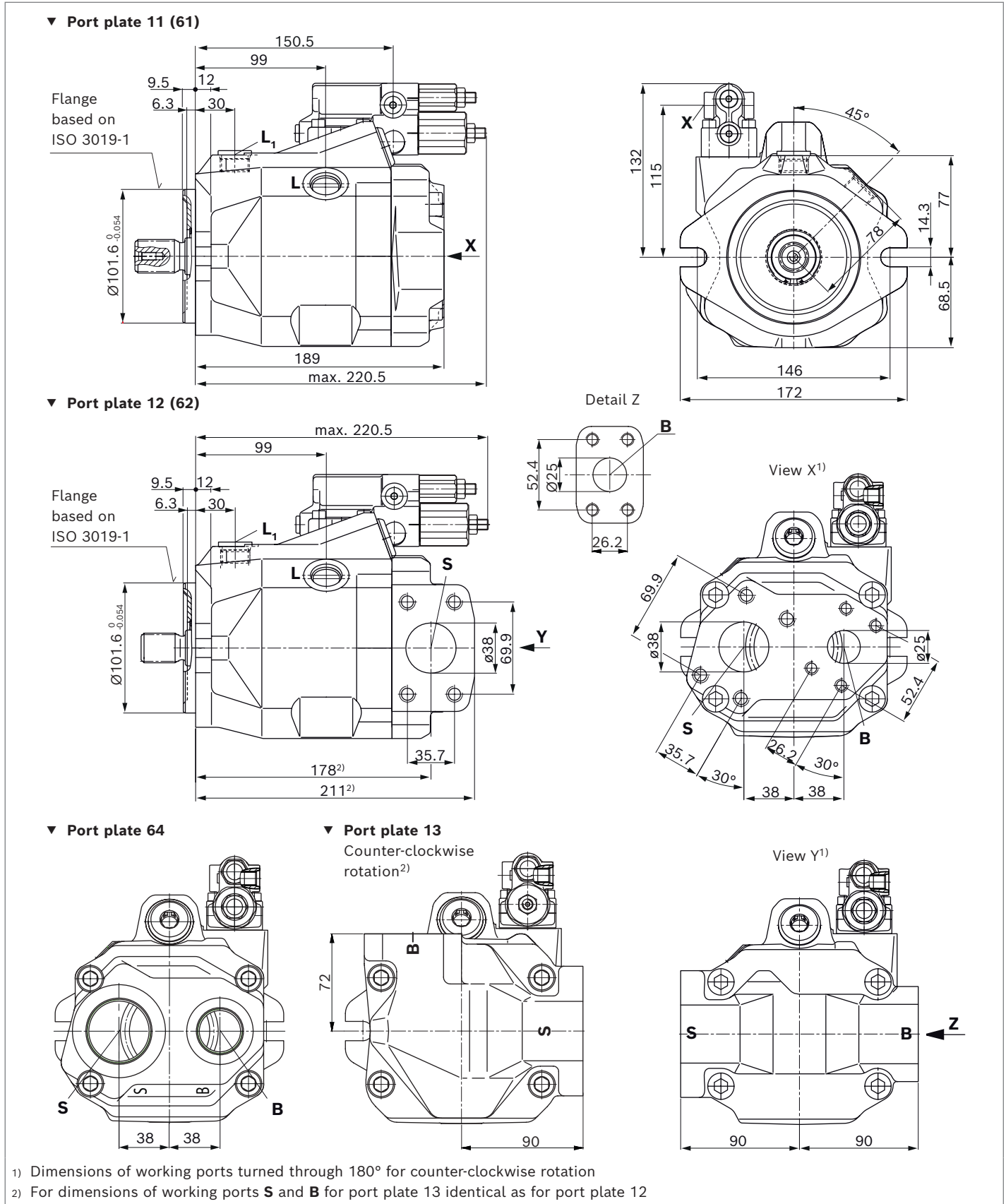


▼ **ED7. / ER7. – Electro-prop. pressure control, series 53**



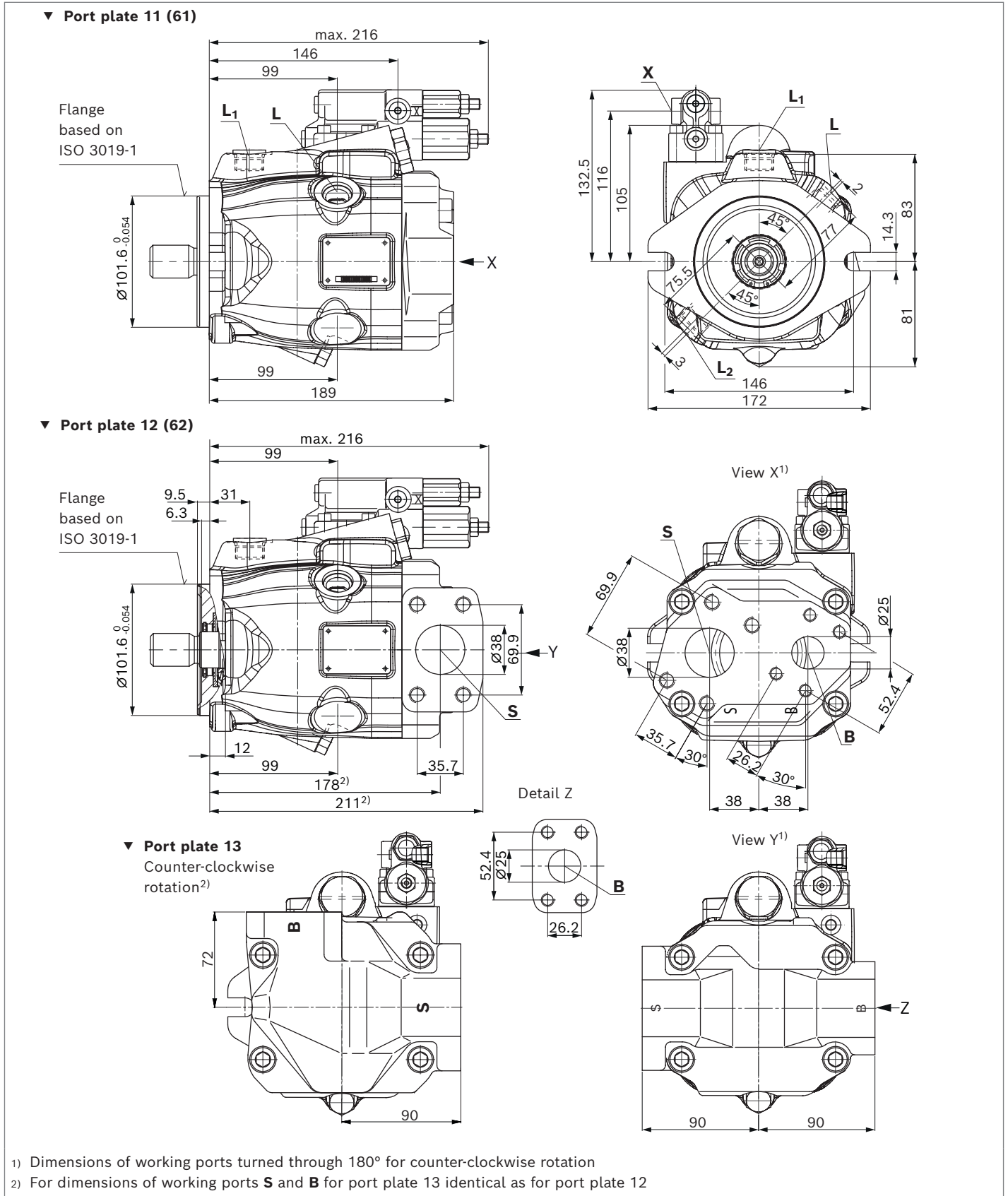
Dimensions, size 45

DRG – hydraulic pressure controller, with pressure cut-off, remote controlled, clockwise rotation, series 52

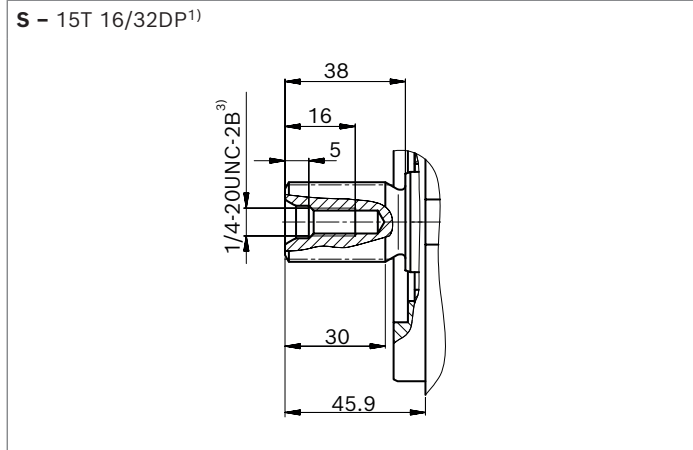


Dimensions, size 45

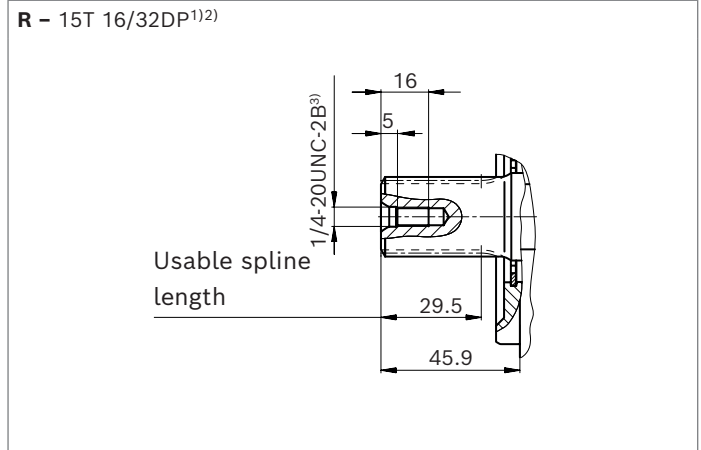
DRG – hydraulic pressure controller, with pressure cut-off, remote controlled, clockwise rotation, series 53



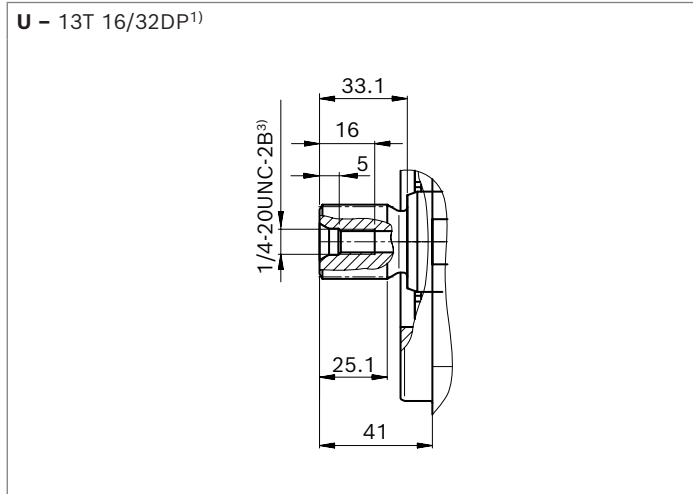
▼ **Splined shaft 1 in (25-4, ISO 3019-1)**



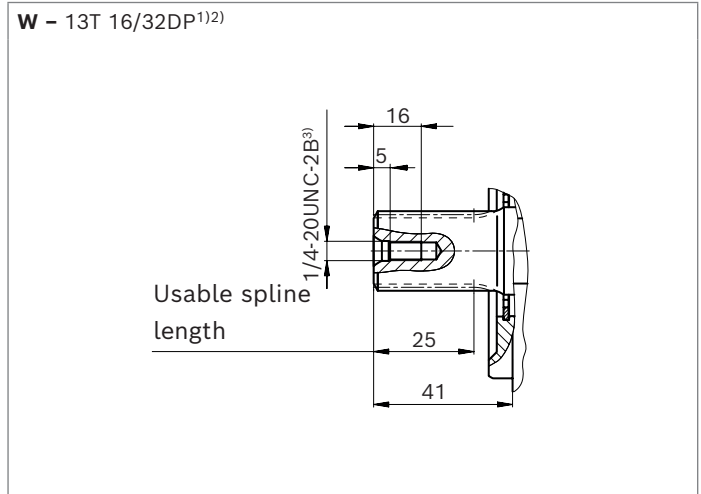
▼ **Splined shaft 1 in (similar to ISO 3019-1)**



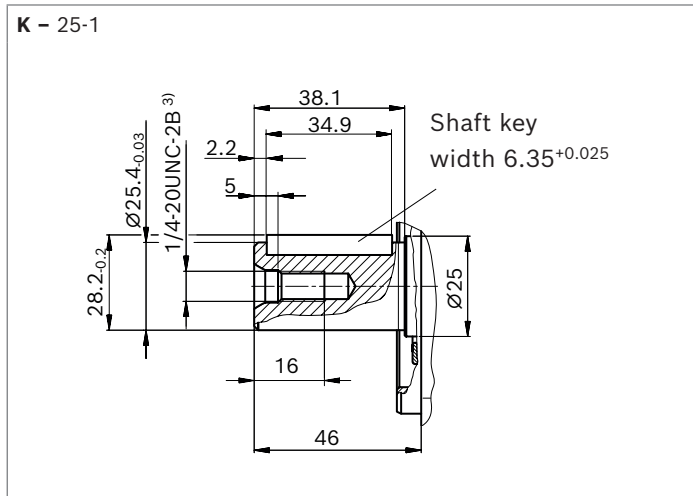
▼ **Splined shaft 7/8 in (22-4, ISO 3019-1)**



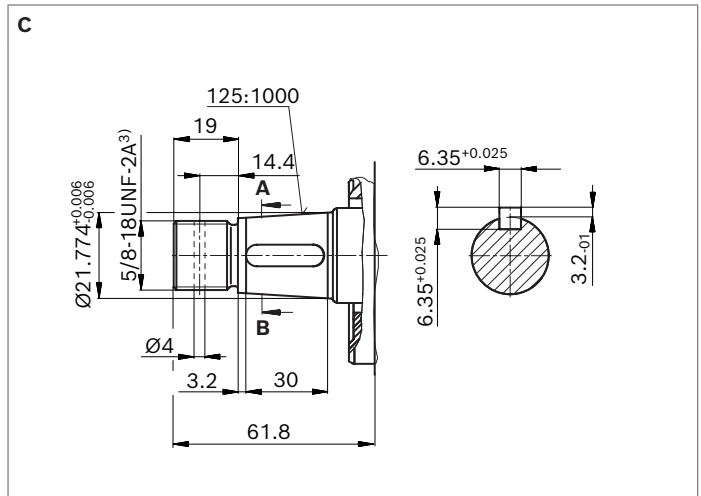
▼ **Splined shaft 7/8 in (similar to ISO 3019-1)**



▼ **Parallel keyed shaft ISO 3019-1**



▼ **Tapered keyed shaft (ISO 3019-1)**



- 1) Involute spline according to ANSI B92.1a, 30° pressure angle, flat root, side fit, tolerance class 5
- 2) Splines according to ANSI B92.1a, spline runout is a deviation from standard ISO 3019-1.
- 3) Thread according to ASME B1.1

| Port plate 11, 12, 13 | | Standard | Size | p_{\max} [bar (psi)] ¹⁾ | State ⁵⁾ |
|--|---|-------------------------|---------------------------------|--------------------------------------|---------------------|
| B | Working port (standard pressure series) | ISO 6162-1 | 1 in | 315 (4550) | O |
| | Fastening thread | DIN 13 | M10 × 1.5; 17 (0.67) deep | | |
| S | Suction port (standard pressure series) | ISO 6162-1 | 1 1/2 in | 5 (75) | O |
| | Fastening thread | DIN 13 | M12 × 1.75; 20 (0.79) deep | | |
| Port plate 61, 62 | | Standard | Size | p_{\max} [bar (psi)] ¹⁾ | State ⁵⁾ |
| B | Working port (standard pressure series) | ISO 6162-1 | 1 in | 315 (4550) | O |
| | Fastening thread | ASME B1.1 | 3/8-16UNC-2B 18 (0.71) deep | | |
| S | Suction port (standard pressure series) | ISO 6162-1 | 1 1/2 in | 5 (75) | O |
| | Fastening thread | ASME B1.1 | 1/2-13 UNC-2B; 22 (0.87) deep | | |
| Port plate 64 | | Standard | Size | p_{\max} [bar (psi)] ¹⁾ | State ⁵⁾ |
| B | Working port | ISO 11926 | 1 5/16 12UN-2B; 20 (0.79) deep | 315 (4550) | O |
| S | Suction port | ISO 11926 | 1 7/8 12UN-2B; 20 (0.79) deep | 5 (75) | O |
| Other ports | | Standard | Size | p_{\max} [bar (psi)] ¹⁾ | State ⁵⁾ |
| L | Drain port | ISO 11926 ²⁾ | 7/8-14UNF-2B; 13 (0.51) deep | 2 (30) | O ³⁾ |
| L₁, L₂⁴⁾ | Drain port | ISO 11926 ²⁾ | 7/8-14UNF-2B; 13 (0.51) deep | 2 (30) | X ³⁾ |
| X | Pilot pressure | ISO 11926 | 7/16-20UNF-2B; 11,5 (0.45) deep | 315 (4550) | O |

1) Depending on the application, momentary pressure peaks can occur.
Keep this in mind when selecting measuring devices and fittings.

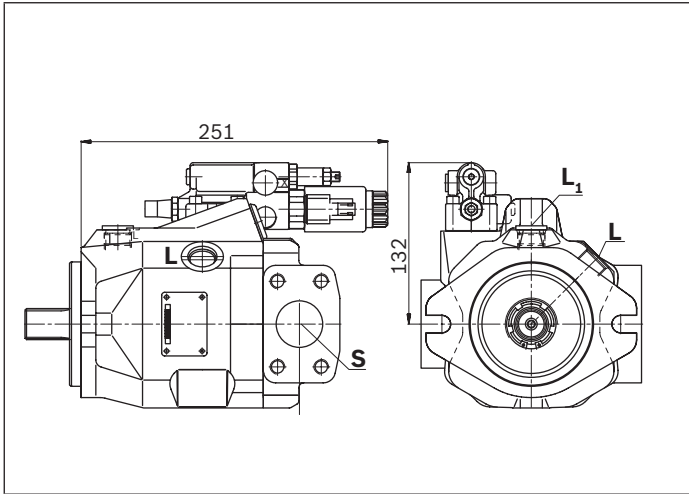
2) The countersink may be deeper than specified in the standard.

3) Depending on the installation position, **L**, **L₁** or **L₂** must be connected (also see installation instructions starting on page 80).

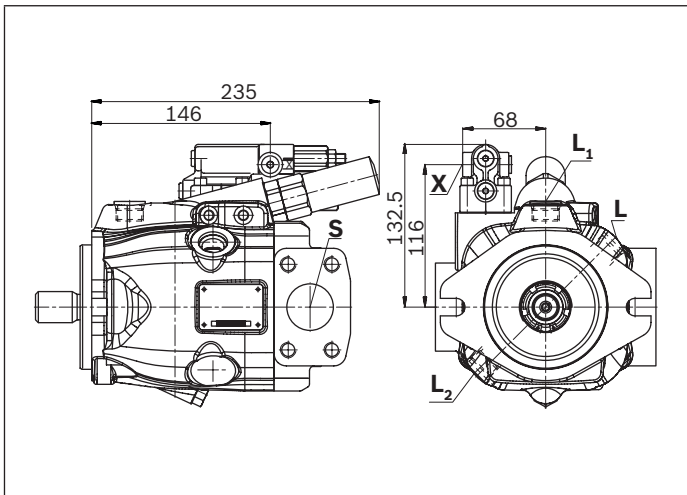
4) Only for series 53

5) O = Must be connected (plugged on delivery)
X = Plugged (in normal operation)

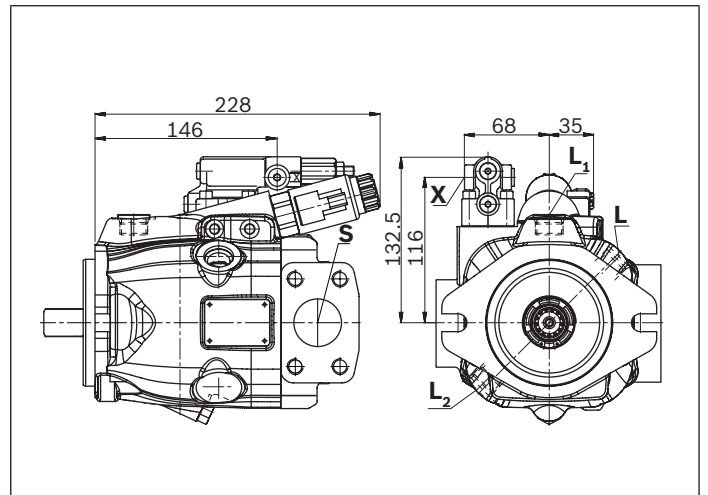
▼ **ED7. / ER7. – Electro-prop. pressure control, series 52**



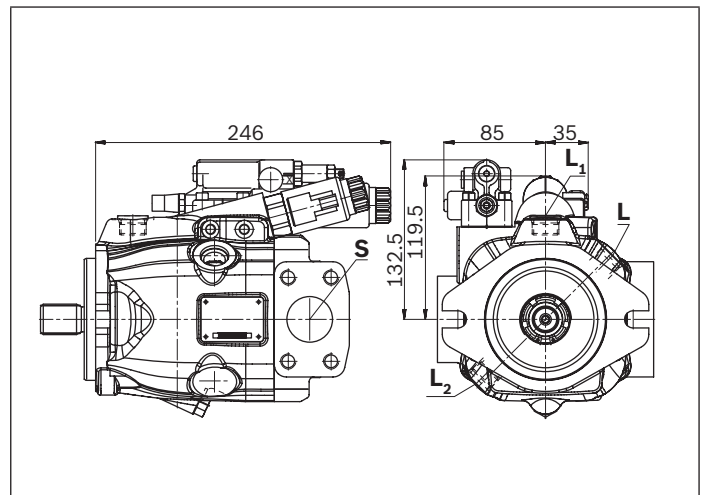
▼ **LA.D. – Pressure, flow and power controller, series 53**



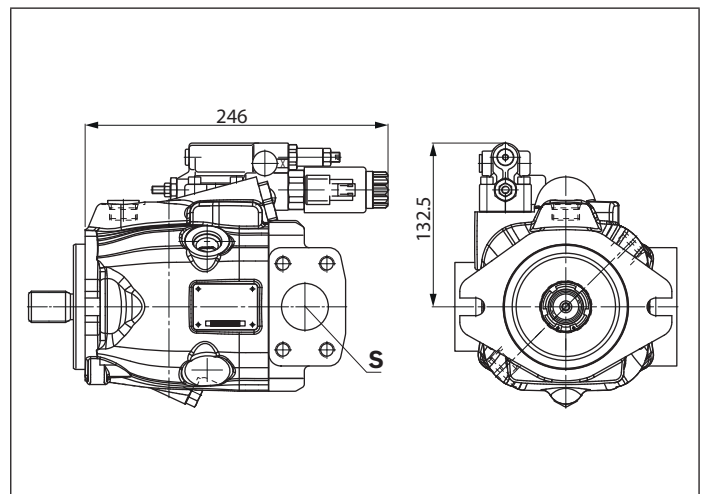
▼ **EP.D. / EK.D. – Electro proportional control, series 53**



▼ **EP.ED. / EK.ED. – Electro-prop. control, series 53**

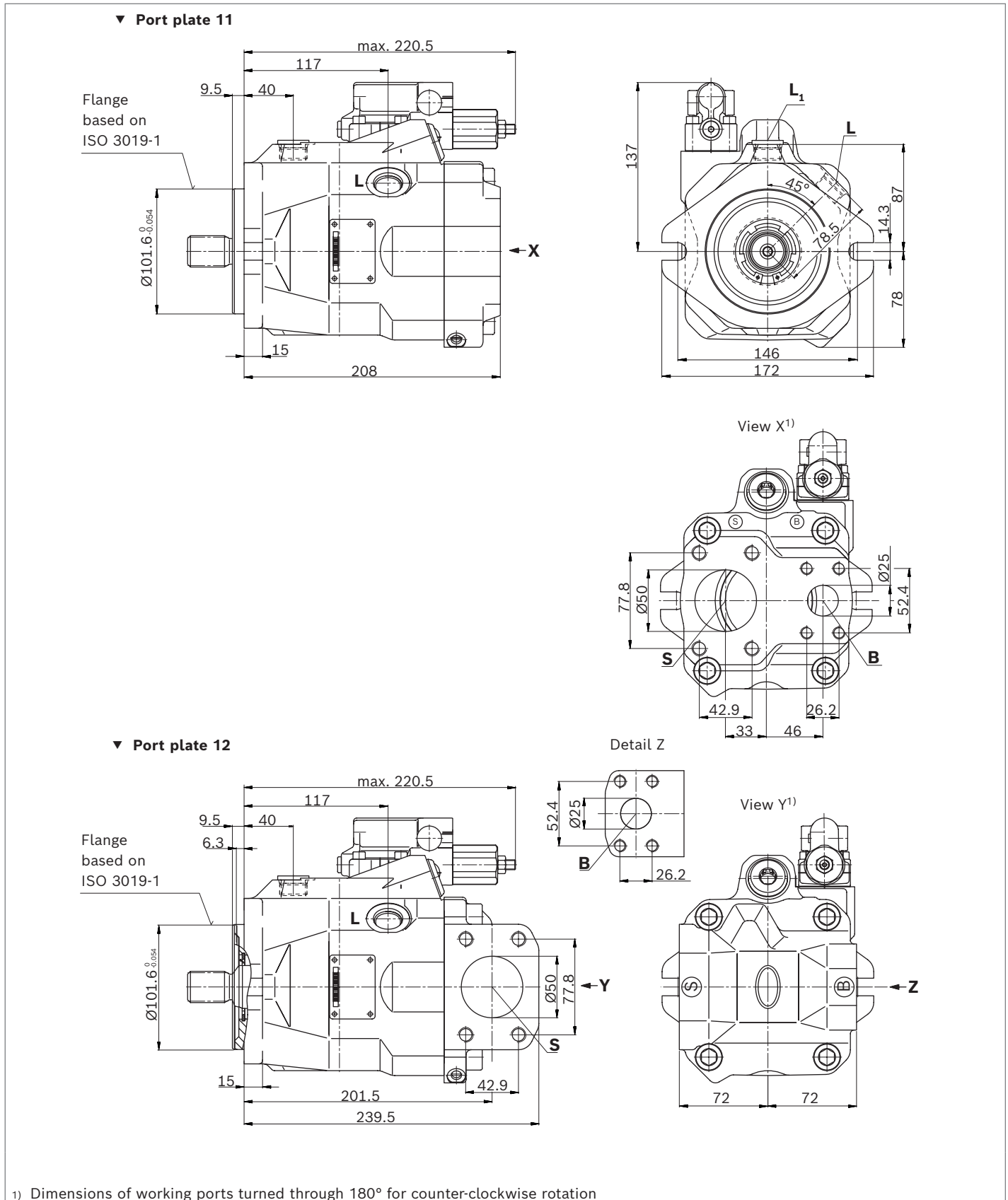


▼ **ED7. / ER7. – Electro-prop. pressure control, series 53**



Dimensions, size 60

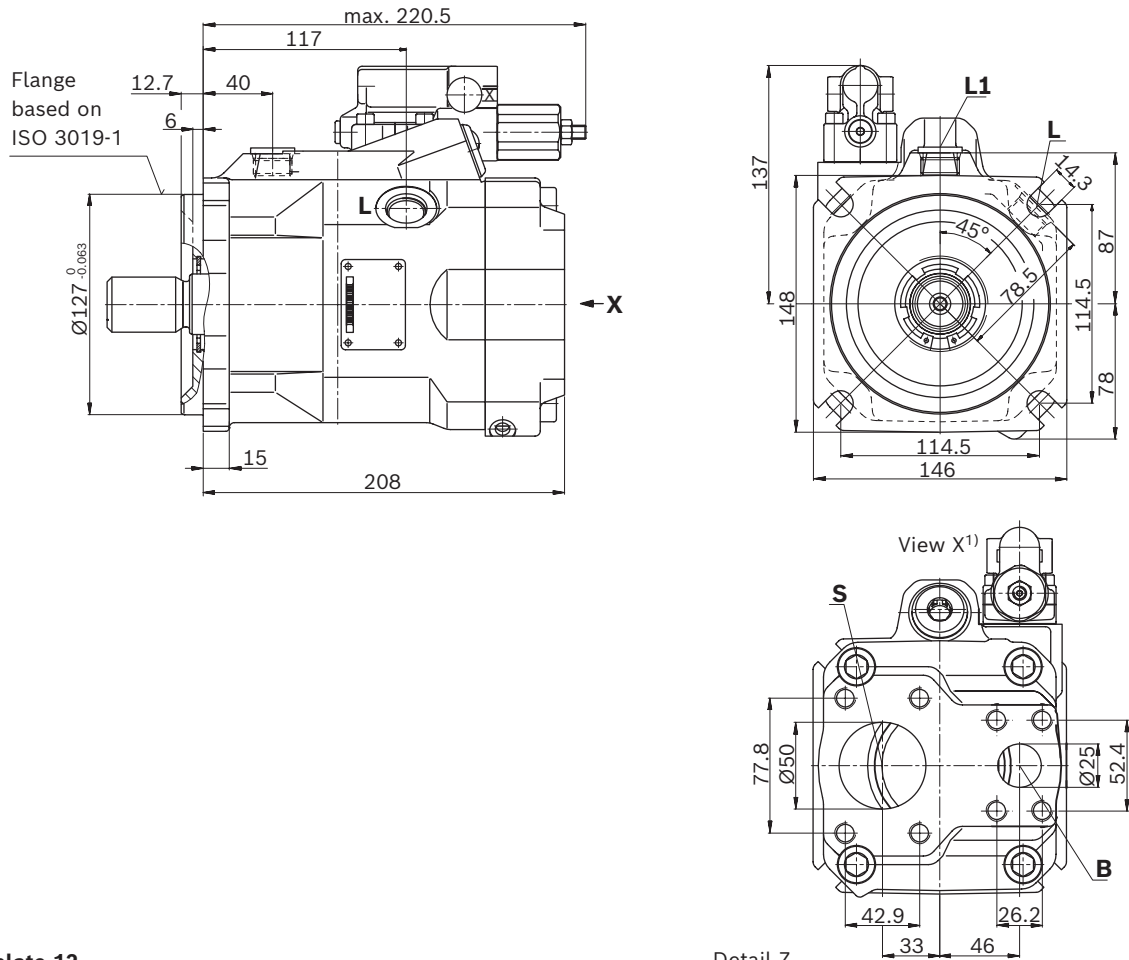
DR – Hydraulic pressure controller; clockwise rotation, mounting flange C series 52



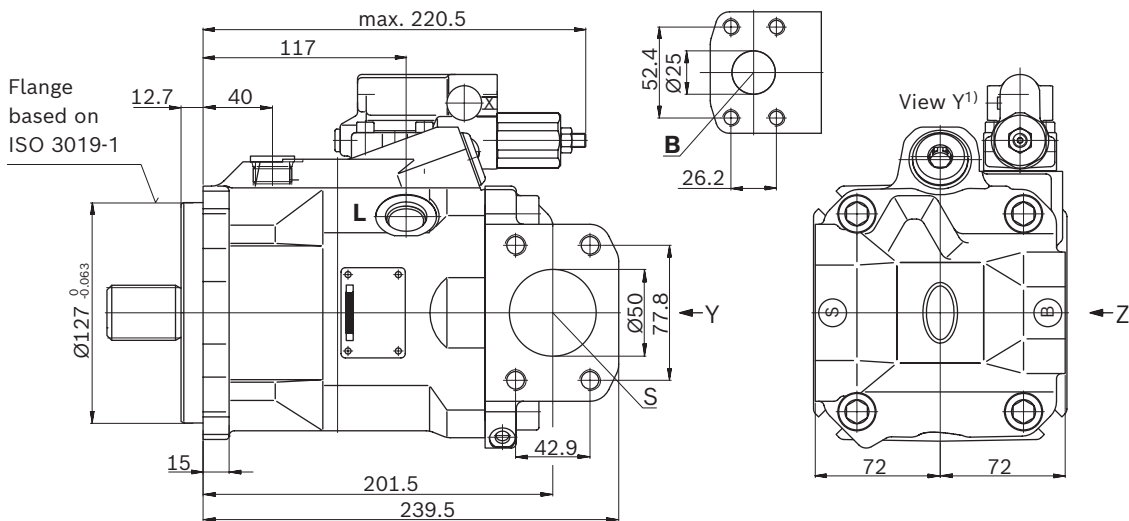
Dimensions, size 60

DR – Hydraulic pressure controller; clockwise rotation, mounting flange D series 52

▼ **Port plate 11**



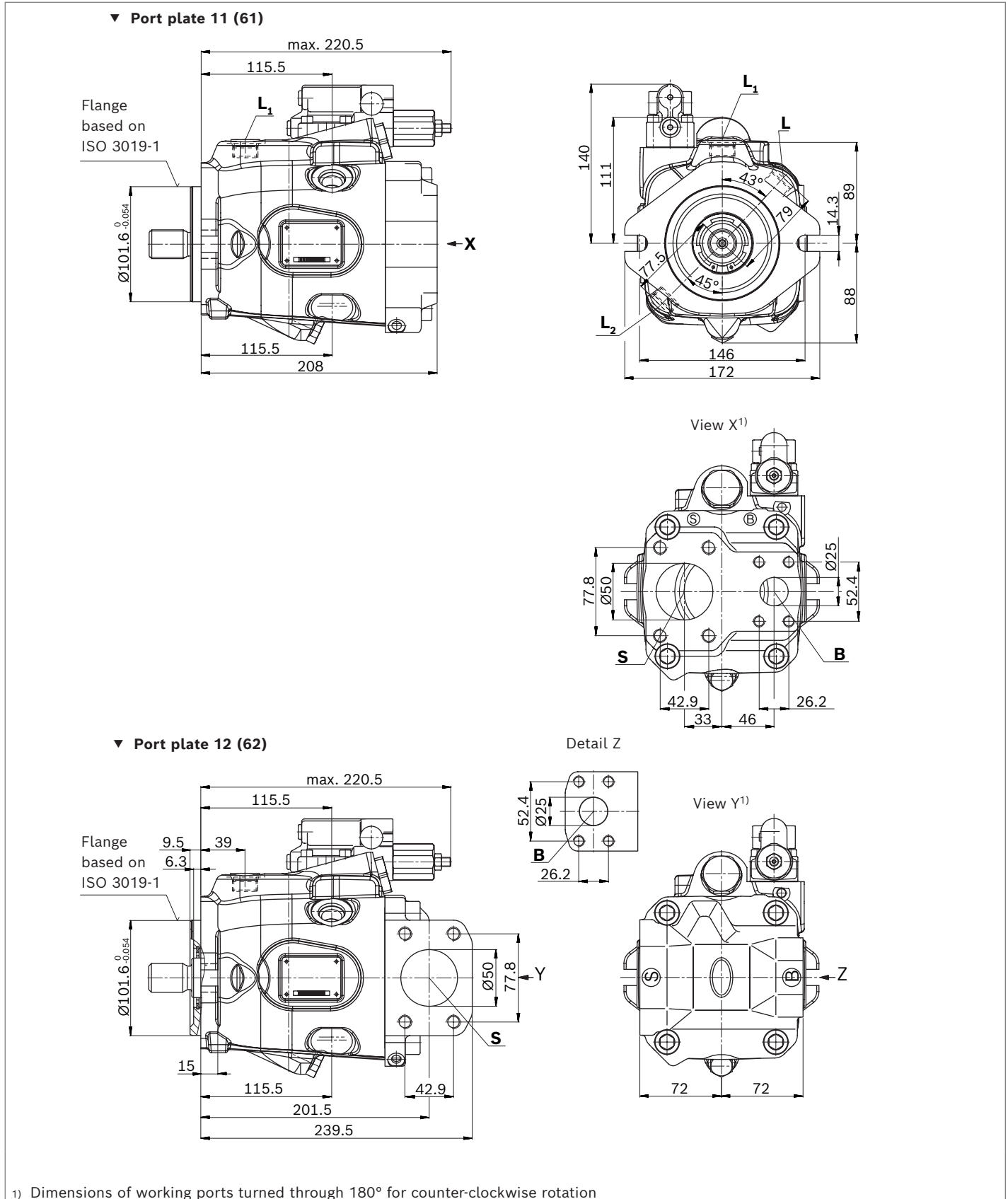
▼ **Port plate 12**



1) Dimensions of working ports turned through 180° for counter-clockwise rotation

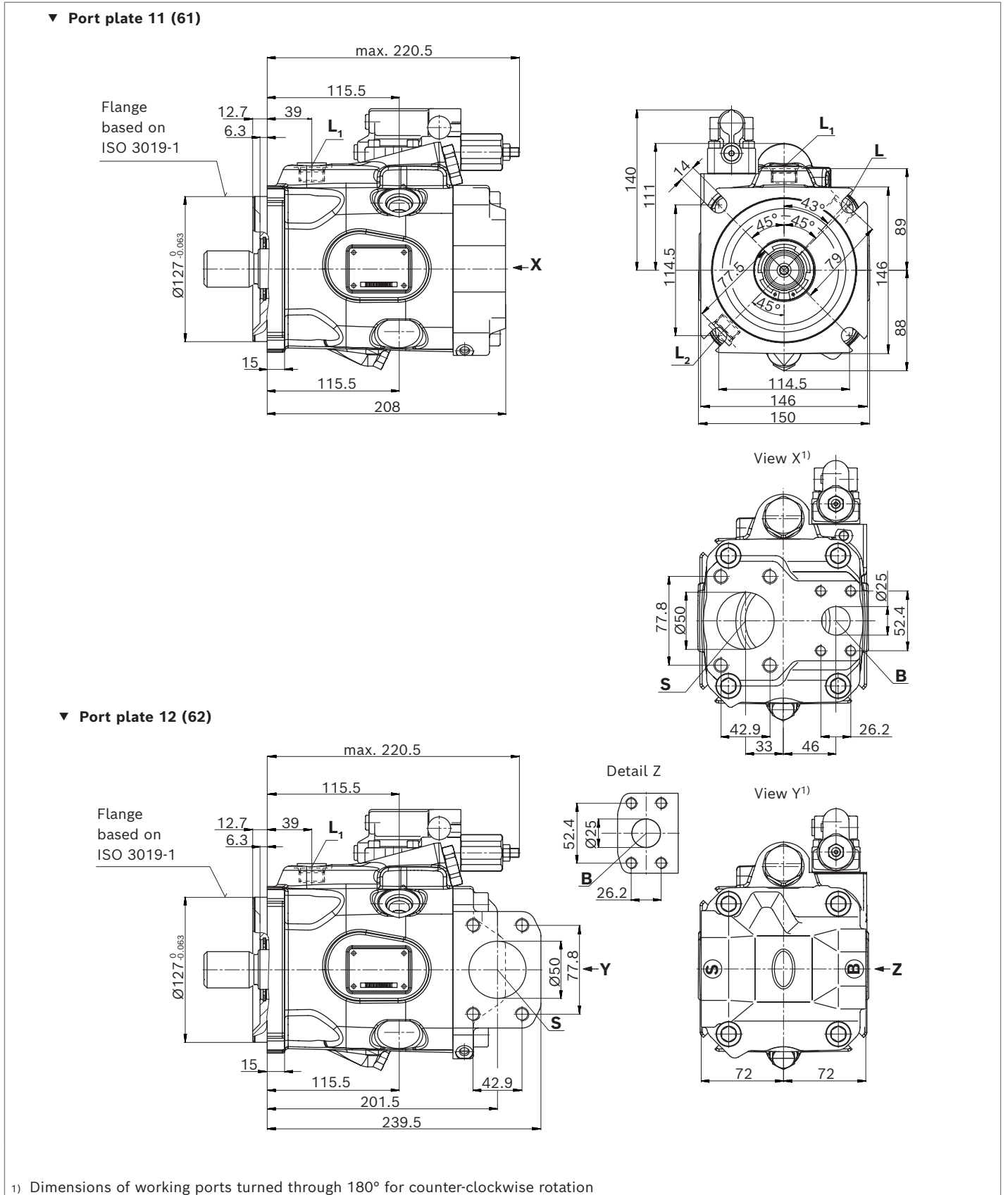
Dimensions, size 63

DR – Hydraulic pressure controller; clockwise rotation, mounting flange C series 53

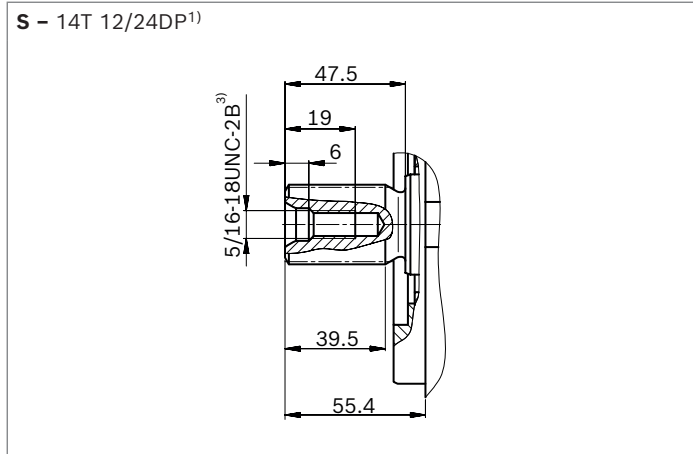


Dimensions, size 63

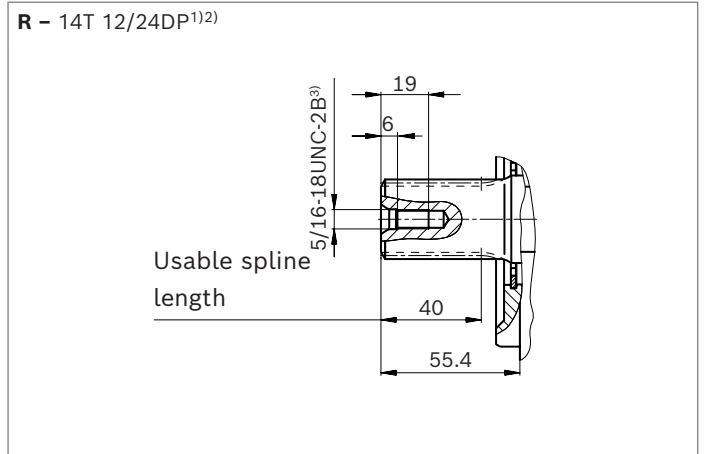
DR – Hydraulic pressure controller; clockwise rotation, mounting flange D series 53



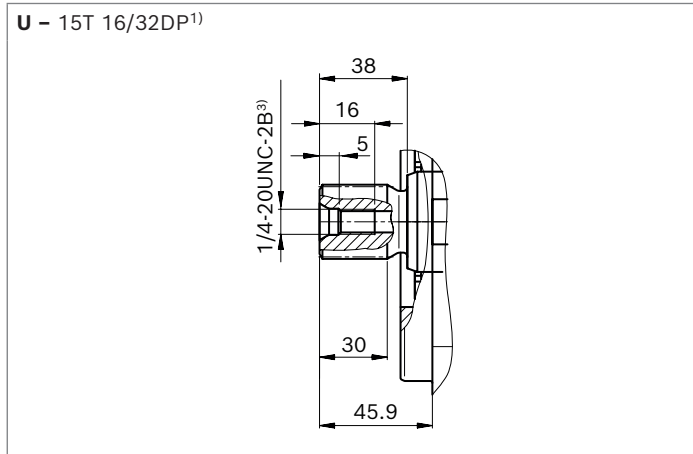
▼ **Splined shaft 1 1/4 in (32-4, ISO 3019-1)**



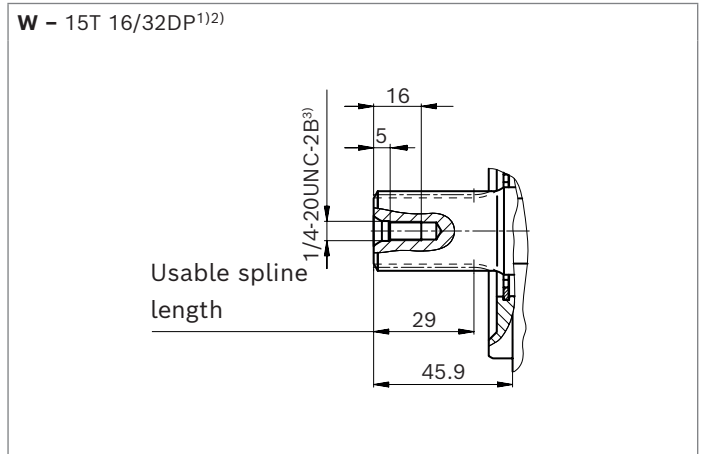
▼ **Splined shaft 1 1/4 in (similar to ISO 3019-1)**



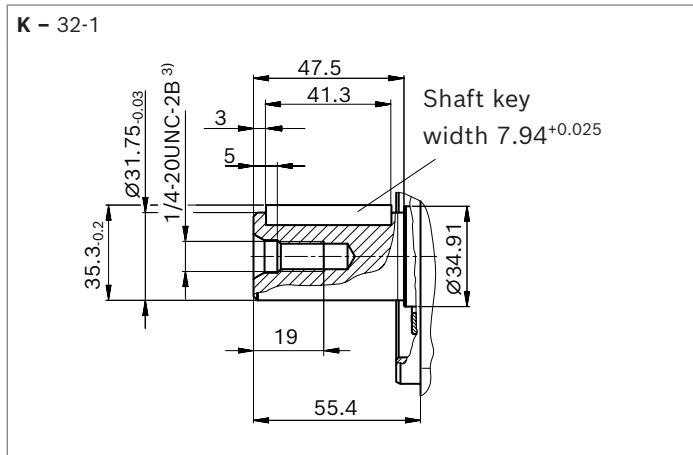
▼ **Splined shaft 1 in (25-4, ISO 3019-1)**



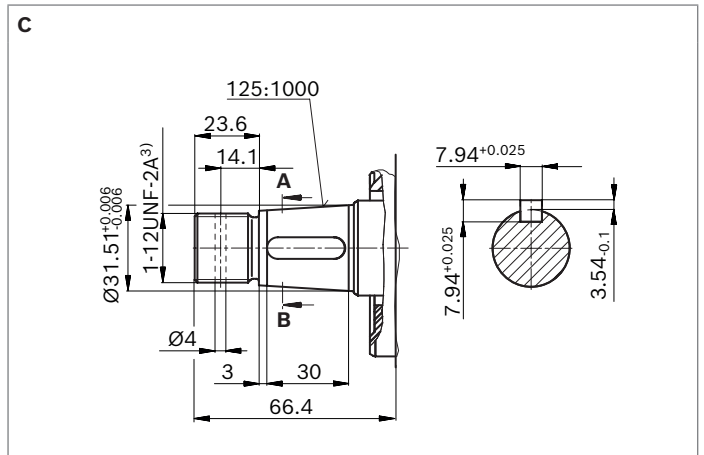
▼ **Splined shaft 1 in (similar to ISO 3019-1)**



▼ **Parallel keyed shaft ISO 3019-1**



▼ **Tapered keyed shaft (ISO 3019-1)**



1) Involute spline according to ANSI B92.1a, 30° pressure angle, flat root, side fit, tolerance class 5
2) Splines according to ANSI B92.1a, spline runout is a deviation from standard ISO 3019-1.
3) Thread according to ASME B1.1

| Port plate 11, 12 | | Standard | Size | p_{\max} [bar (psi)] ¹⁾ | State ⁵⁾ |
|---|---|-------------------------|-------------------------------|--------------------------------------|---------------------|
| B | Working port (standard pressure series) | ISO 6162-1 | 1 in | 315 (4550) | O |
| | Fastening thread | DIN 13 | M10 × 1.5; 17 deep | | |
| S | Suction port (standard pressure series) | ISO 6162-1 | 2 in | 5 (75) | O |
| | Fastening thread | DIN 13 | M12 × 1.75; 20 deep | | |
| Port plate 61, 62 | | Standard | Size | p_{\max} [bar (psi)] ¹⁾ | State ⁵⁾ |
| B | Working port (standard pressure series) | ISO 6162-1 | 1 in | 315 (4550) | O |
| | Fastening thread | ASME B1.1 | 3/8-16UNC-2B; 18 (0.71) deep | | |
| S | Suction port (standard pressure series) | ISO 6162-1 | 2 in | 5 (75) | O |
| | Fastening thread | ASME B1.1 | 1/2-13 UNC-2B; 22 (0.87) deep | | |
| Other ports | | Standard | Size | p_{\max} [bar (psi)] ¹⁾ | State ⁵⁾ |
| L | Drain port | ISO 11926 ²⁾ | 7/8-14UNF-2B; 13 deep | 2 (30) | O ³⁾ |
| L₁, L₂ ⁴⁾ | Drain port | ISO 11926 ²⁾ | 7/8-14UNF-2B; 13 deep | 2 (30) | X ³⁾ |
| X | Pilot pressure | ISO 11926 | 7/16-20UNF-2B; 11.5 deep | 315 (4550) | O |

1) Depending on the application, momentary pressure peaks can occur.
Keep this in mind when selecting measuring devices and fittings.

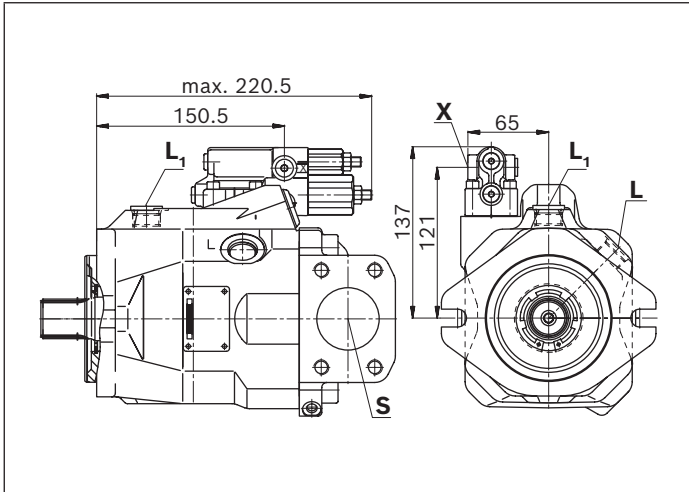
2) The countersink may be deeper than specified in the standard.

3) Depending on the installation position, **L**, **L₁** or **L₂** must be connected (also see installation instructions starting on page 16).

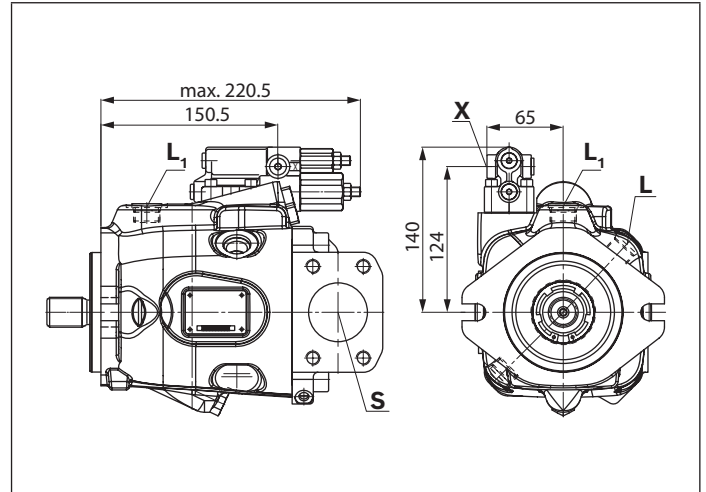
4) Only series 53

5) O = Must be connected (plugged on delivery)
X = Plugged (in normal operation)

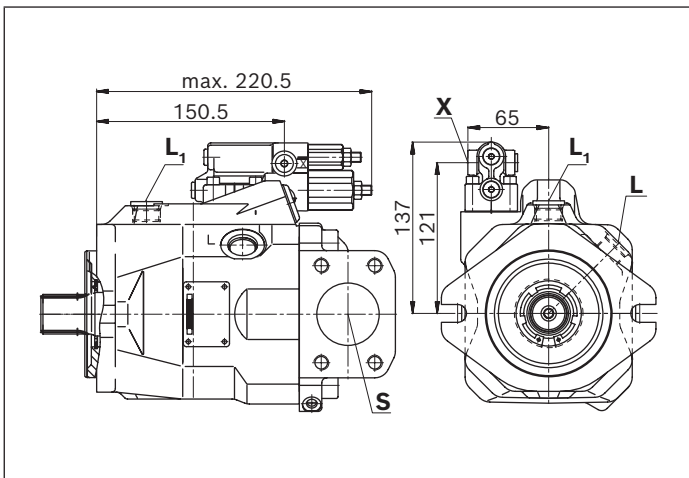
▼ **DRG – Pressure controller, remote controlled, series 52**



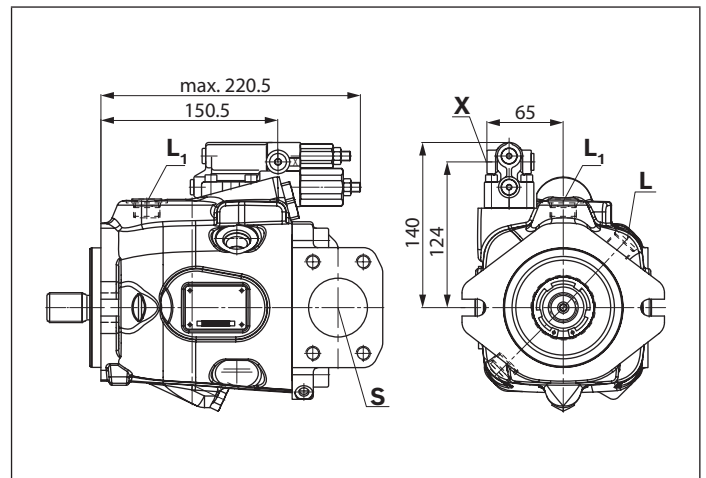
▼ **DRG – Pressure controller, remote controlled, series 53**



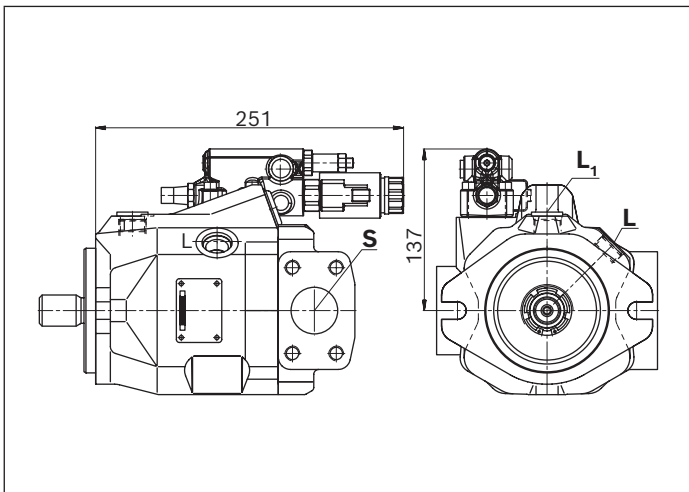
▼ **DFR/DFR1/DRSC – Pressure flow controller, series 52**



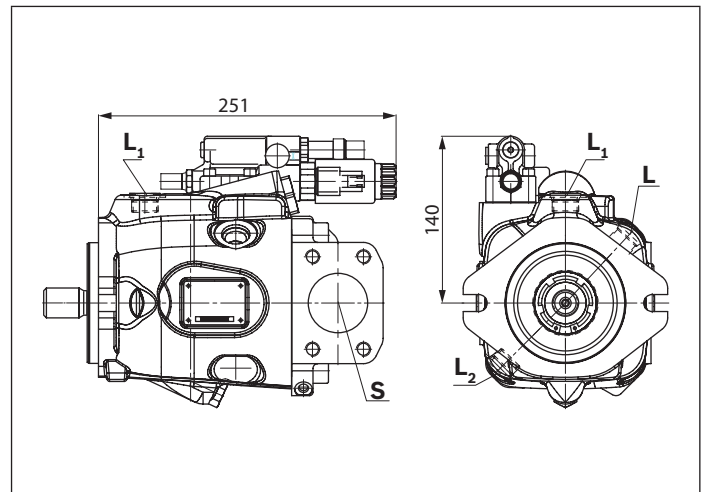
▼ **DRF/DRS/DRSC – Pressure flow controller, series 53**



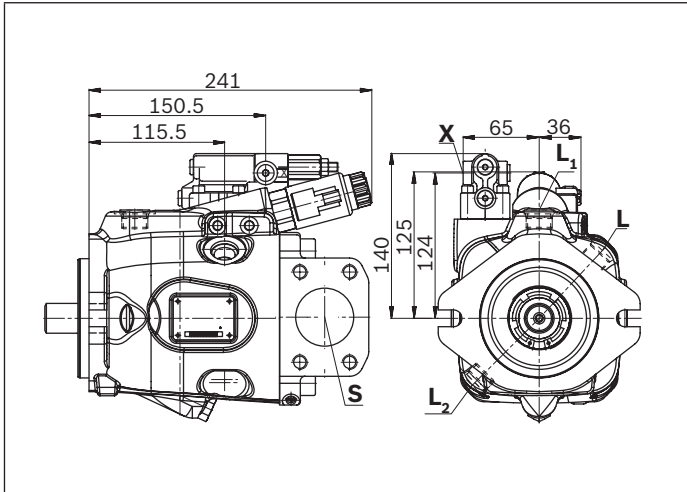
▼ **ED7-/ER7.- Electro-proportional pressure control, series 52**



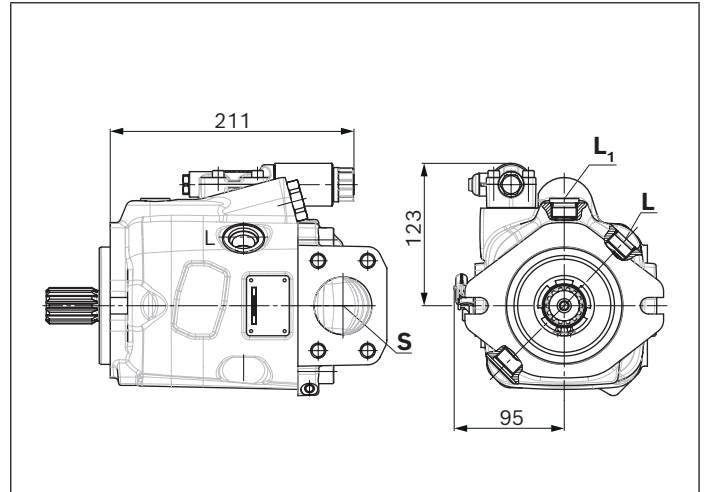
▼ **ED7-/ER7.- Electro-proportional pressure control, series 53**



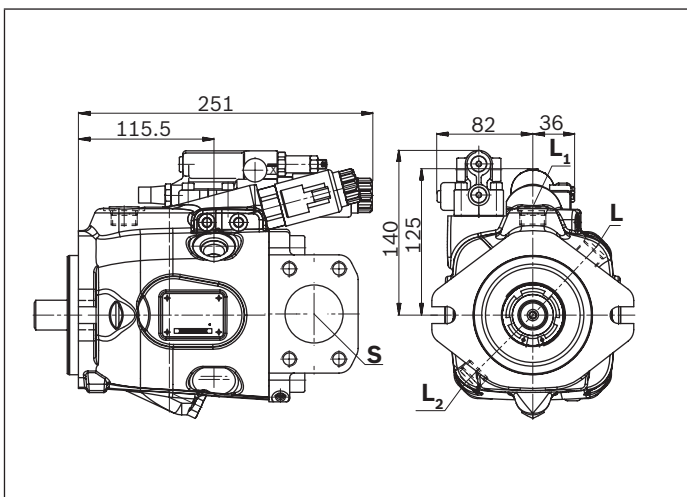
▼ **EP.D. / EK.D. - Electro proportional control, series 53**



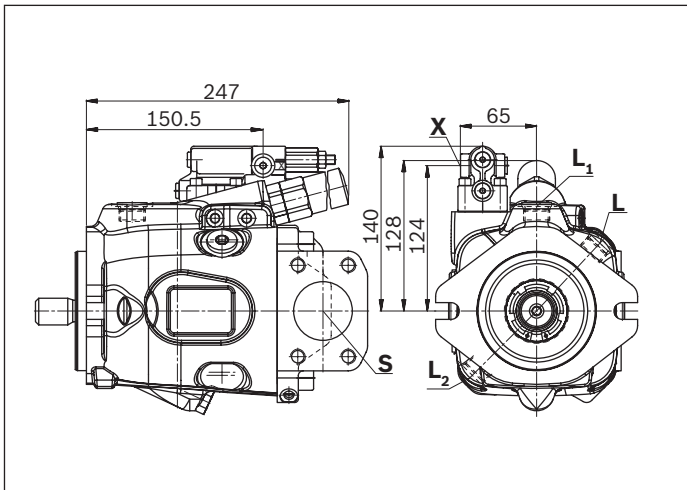
▼ **EC4 - Electro-hydraulic control valve, series 53**



▼ **EP.ED. / EK.ED. - Electro-prop. control, series 53**

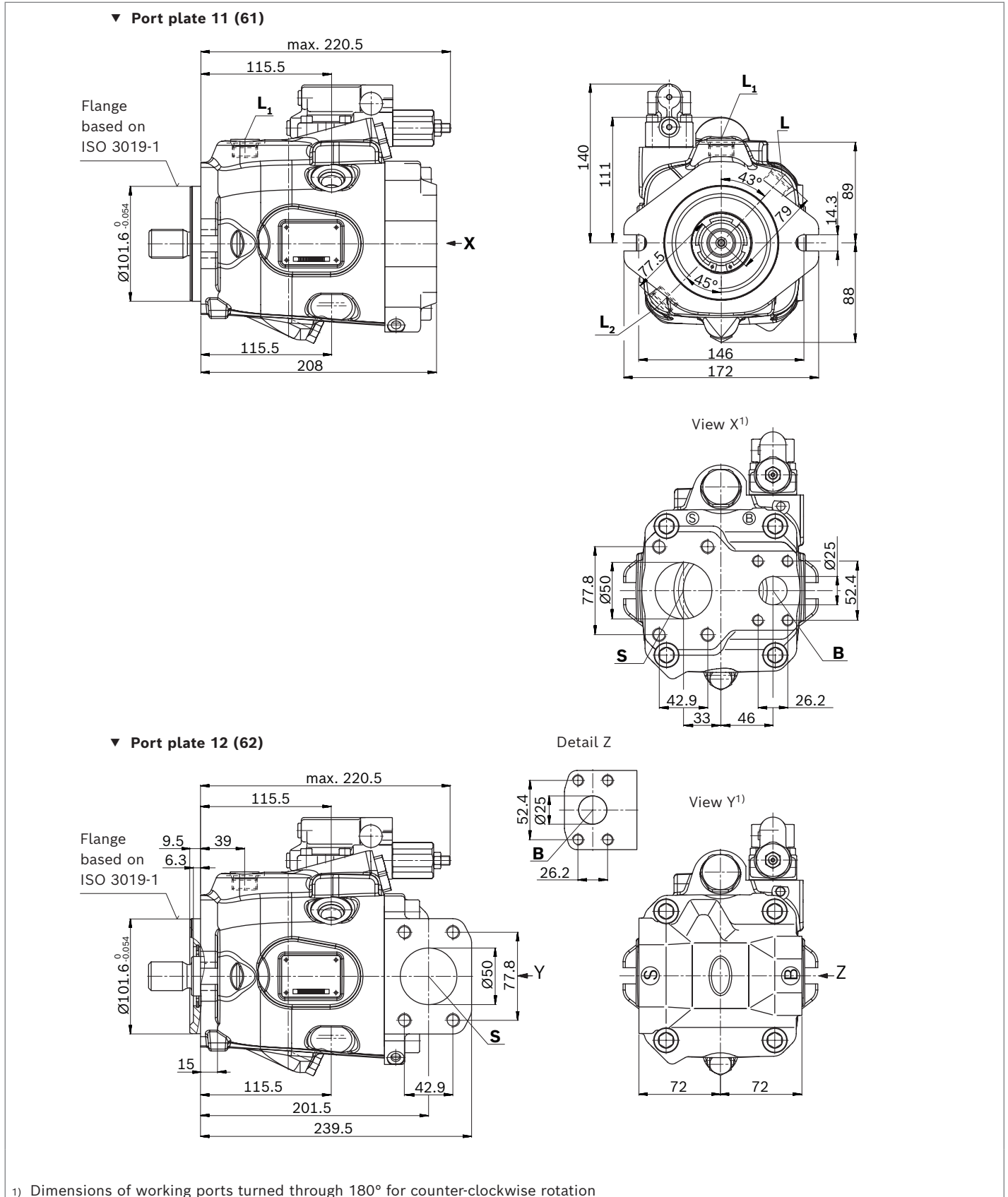


▼ **LA.D. - Pressure, flow and power controller, series 53**



Dimensions, size 72

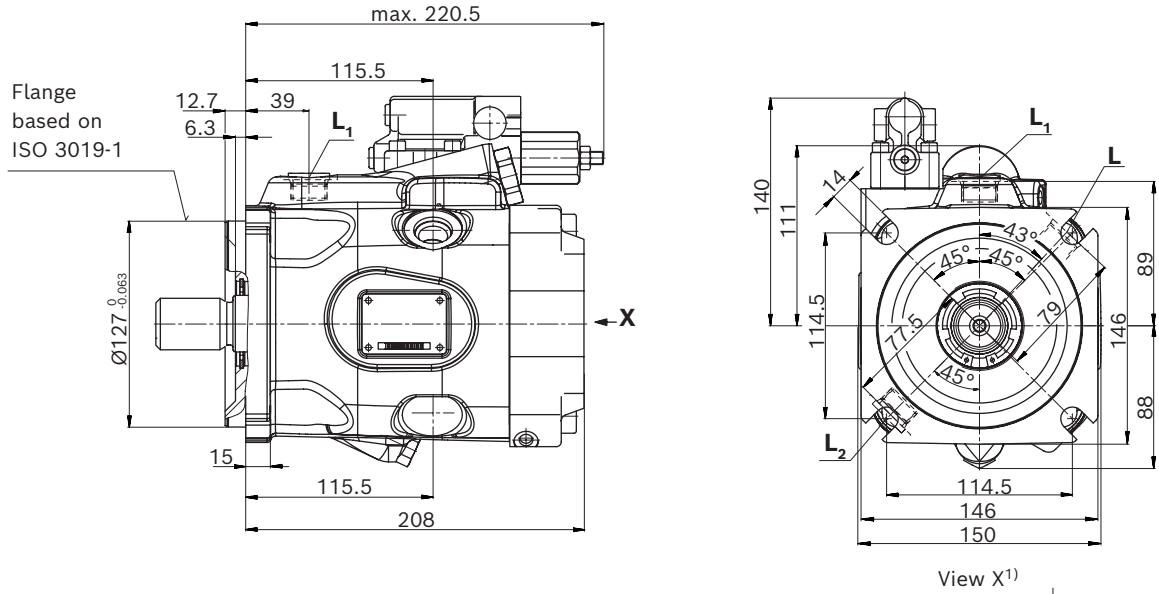
DR – Hydraulic pressure controller; clockwise rotation, mounting flange C series 53



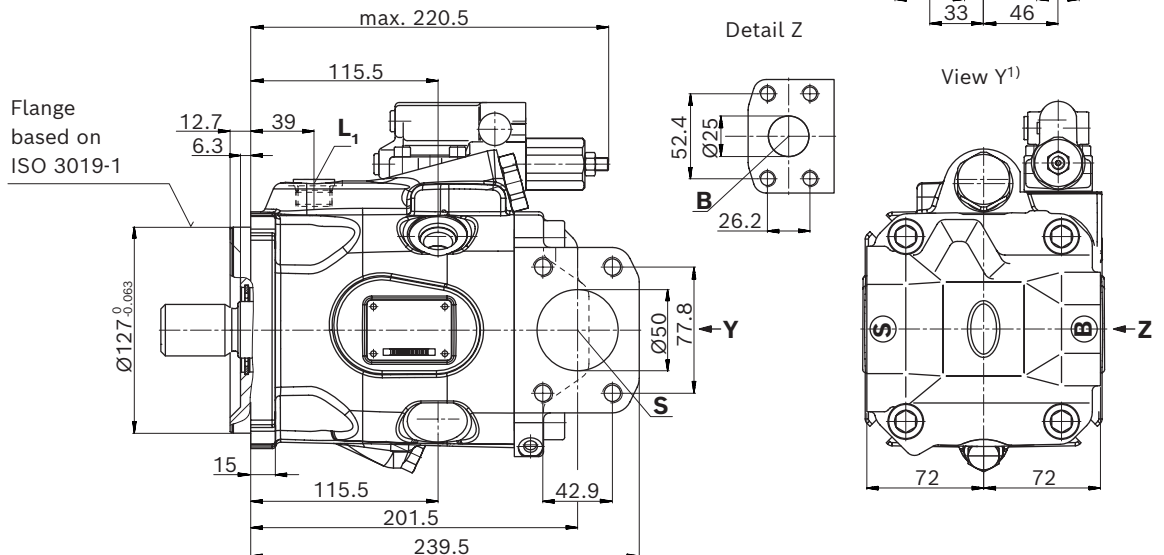
Dimensions, size 72

DR – Hydraulic pressure controller; clockwise rotation, mounting flange D series 53

▼ Port plate 11 (61)

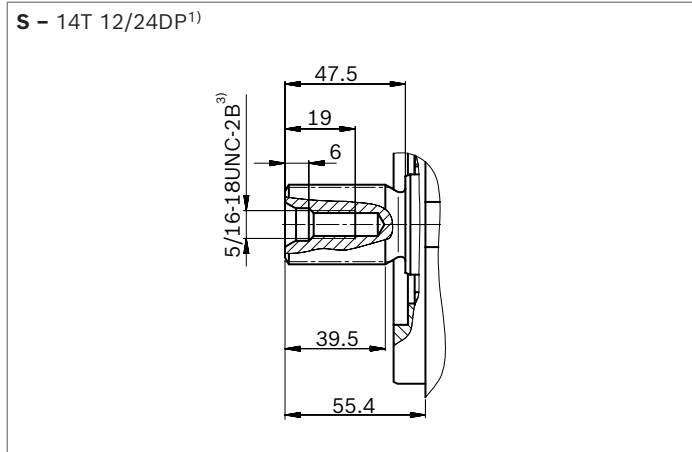


▼ Port plate 12 (62)

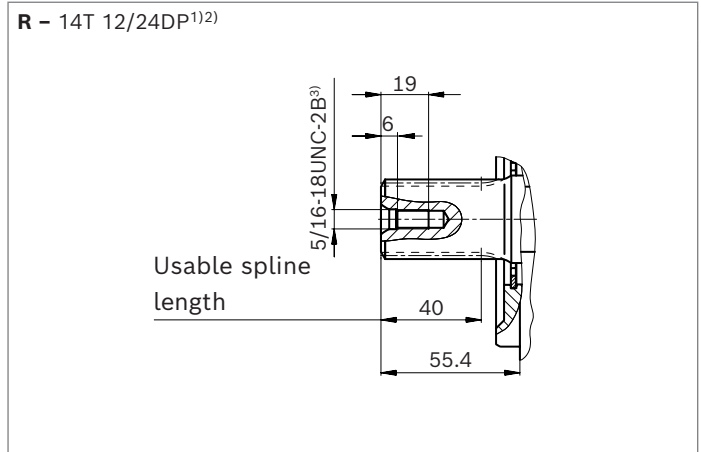


1) Dimensions of working ports turned through 180° for counter-clockwise rotation

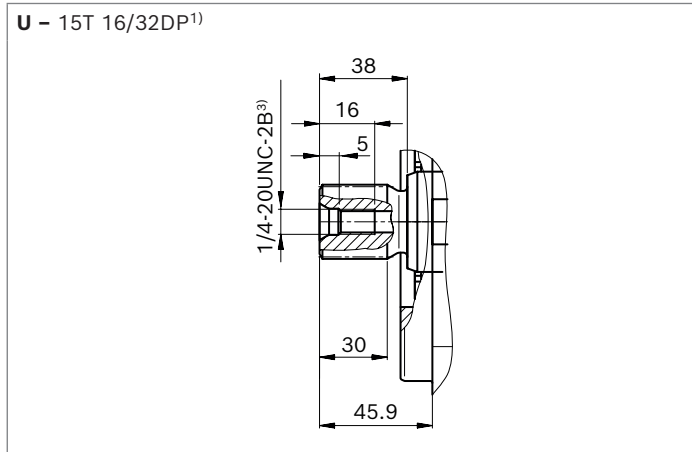
▼ **Splined shaft 1 1/4 in (32-4, ISO 3019-1)**



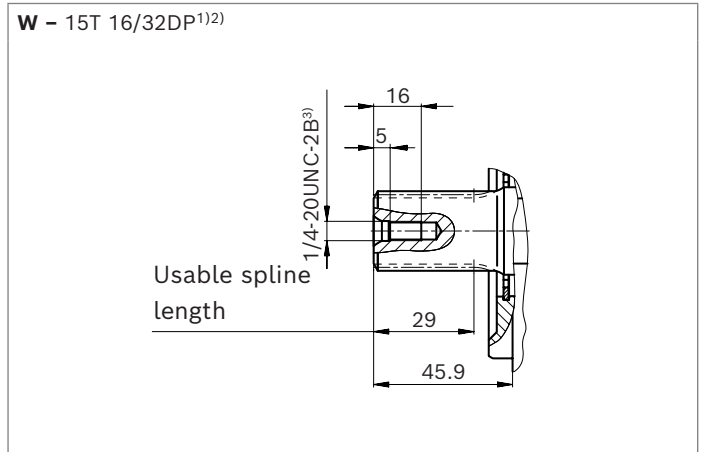
▼ **Splined shaft 1 1/4 in (similar to ISO 3019-1)**



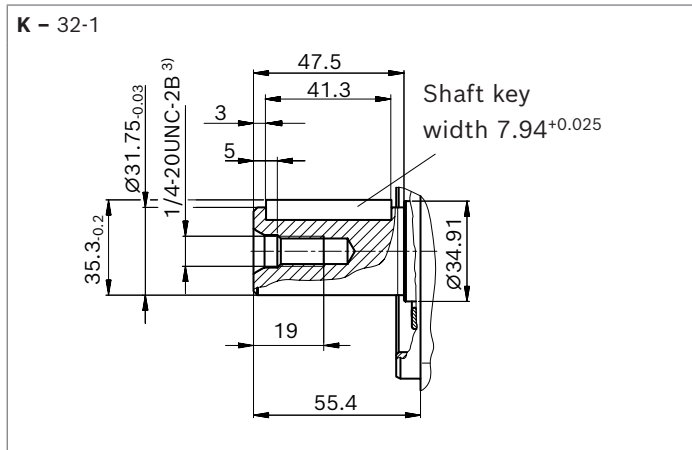
▼ **Splined shaft 1 in (25-4, ISO 3019-1)**



▼ **Splined shaft 1 in (similar to ISO 3019-1)**



▼ **Parallel keyed shaft ISO 3019-1**



- 1) Involute spline according to ANSI B92.1a, 30° pressure angle, flat root, side fit, tolerance class 5
- 2) Splines according to ANSI B92.1a, spline runout is a deviation from standard ISO 3019-1.
- 3) Thread according to ASME B1.1

| Port plate 11, 12 | | Standard | Size | p_{\max} [bar (psi)] ¹⁾ | State ⁵⁾ |
|---|---|-------------------------|---------------------------------|--------------------------------------|---------------------|
| B | Working port (standard pressure series) | ISO 6162-1 | 1 in | 315 (4550) | O |
| | Fastening thread | DIN 13 | M10 × 1.5; 17 (0.67) deep | | |
| S | Suction port (standard pressure series) | ISO 6162-1 | 2 in | 5 (75) | O |
| | Fastening thread | DIN 13 | M12 × 1.75; 20 (0.79) deep | | |
| Port plate 61, 62 | | Standard | Size | p_{\max} [bar (psi)] ¹⁾ | State ⁵⁾ |
| B | Working port (standard pressure series) | ISO 6162-1 | 1 in | 315 (4550) | O |
| | Fastening thread | ASME B1.1 | 3/8-16UNC-2B; 18 (0.71) deep | | |
| S | Suction port (standard pressure series) | ISO 6162-1 | 2 in | 5 (75) | O |
| | Fastening thread | ASME B1.1 | 1/2-13 UNC-2B; 22 (0.87) deep | | |
| Other ports | | Standard | Size | p_{\max} [bar (psi)] ¹⁾ | State ⁵⁾ |
| L | Drain port | ISO 11926 ²⁾ | 7/8-14UNF-2B; 13 (0.51) deep | 2 (30) | O ³⁾ |
| L₁, L₂ ⁴⁾ | Drain port | ISO 11926 ²⁾ | 7/8-14UNF-2B; 13 (0.51) deep | 2 (30) | X ³⁾ |
| X | Pilot pressure | ISO 11926 | 7/16-20UNF-2B; 11.5 (0.45) deep | 315 (4550) | O |

1) Depending on the application, momentary pressure peaks can occur.

Keep this in mind when selecting measuring devices and fittings.

2) The countersink may be deeper than specified in the standard.

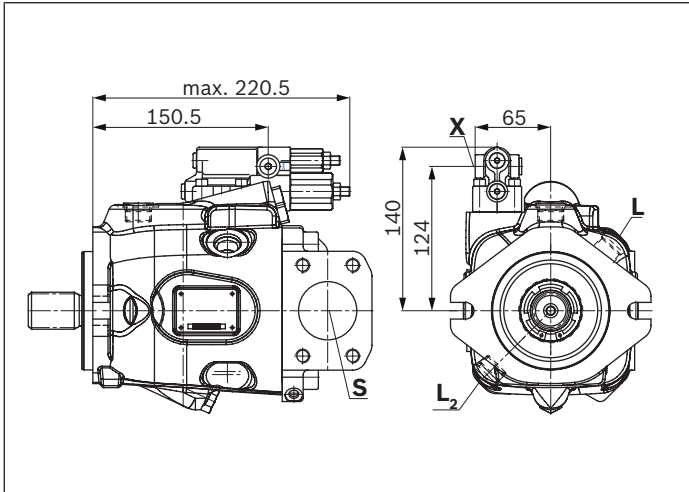
3) Depending on the installation position, **L**, **L₁** or **L₂** must be connected (also see installation instructions starting on page 16).

4) Only series 53

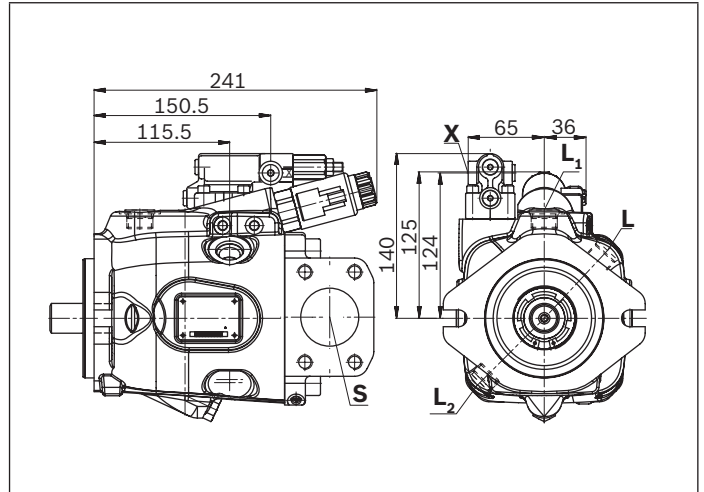
5) O = Must be connected (plugged on delivery)

X = Plugged (in normal operation)

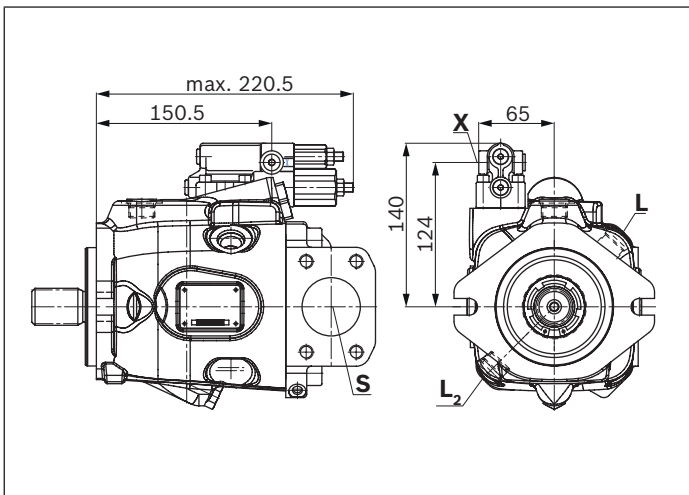
▼ **DRG – Pressure controller, remote controlled, series 53**



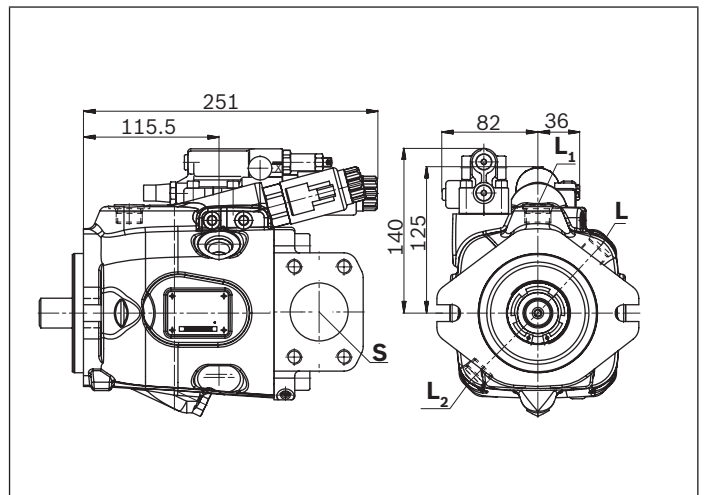
▼ **EP.D. / EK.D. – Electro proportional control, series 53**



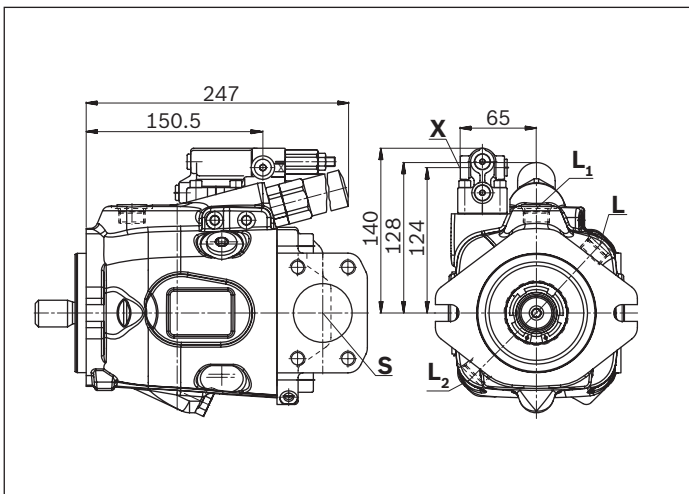
▼ **DRF/DRS/DRSC – Pressure flow controller, series 53**



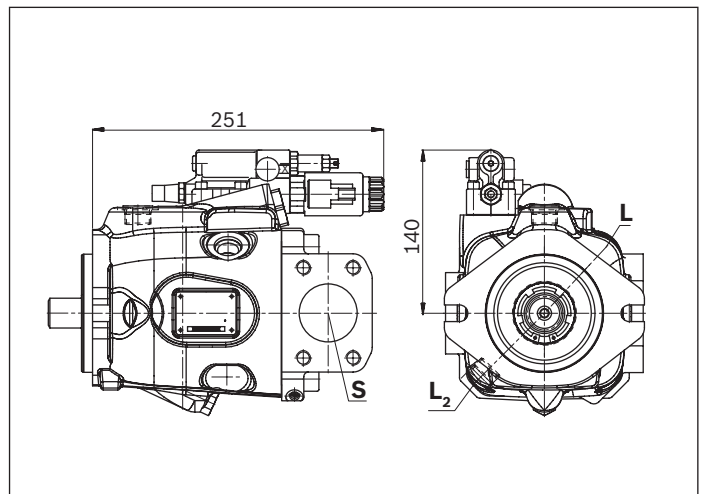
▼ **EP.ED. / EK.ED. – Electro-prop. control, series 53**



▼ **LA.D. – Pressure, flow and power controller, series 53**

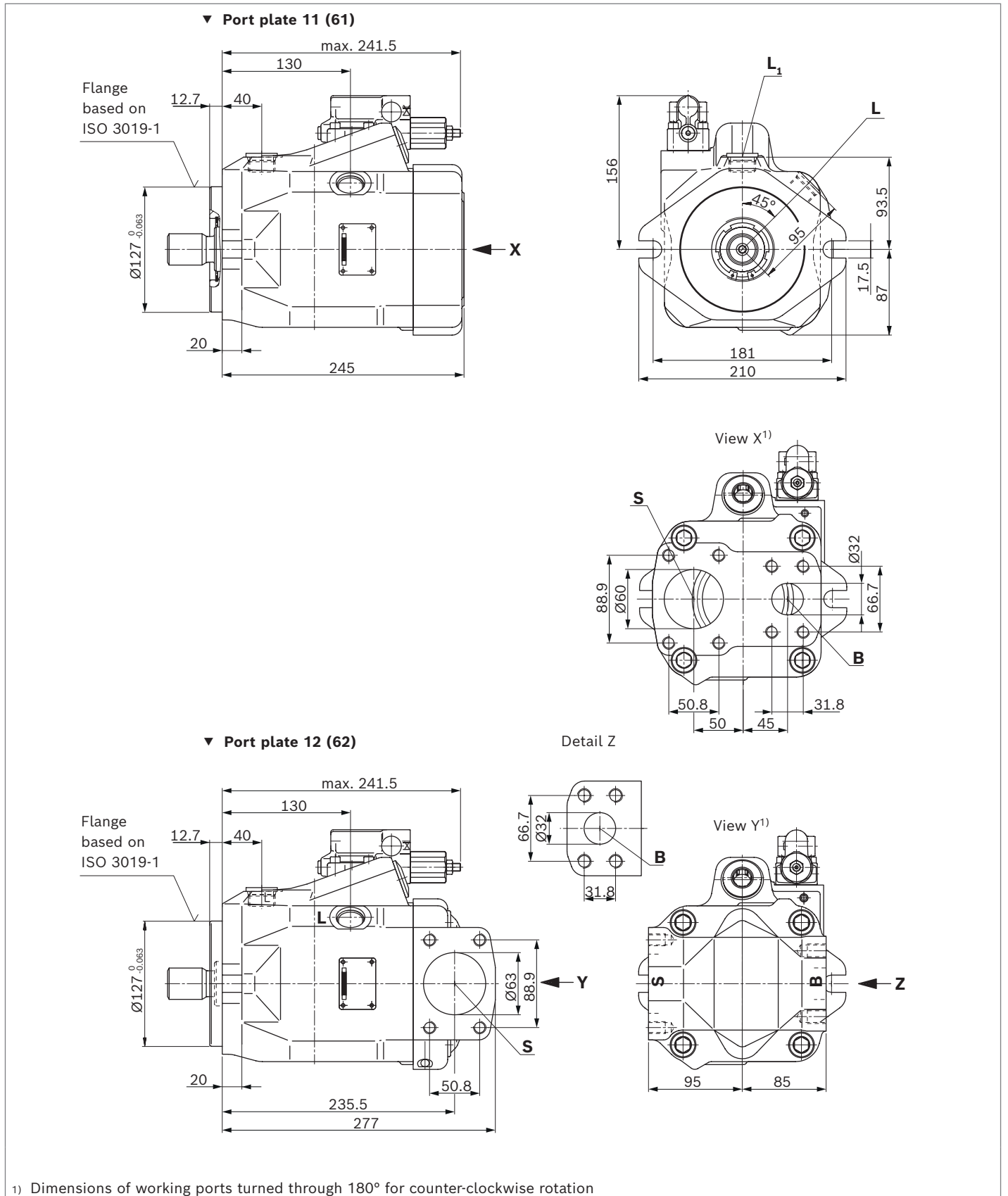


▼ **ED7. / ER7. – Electro-prop. pressure control, series 53**



Dimensions, size 85

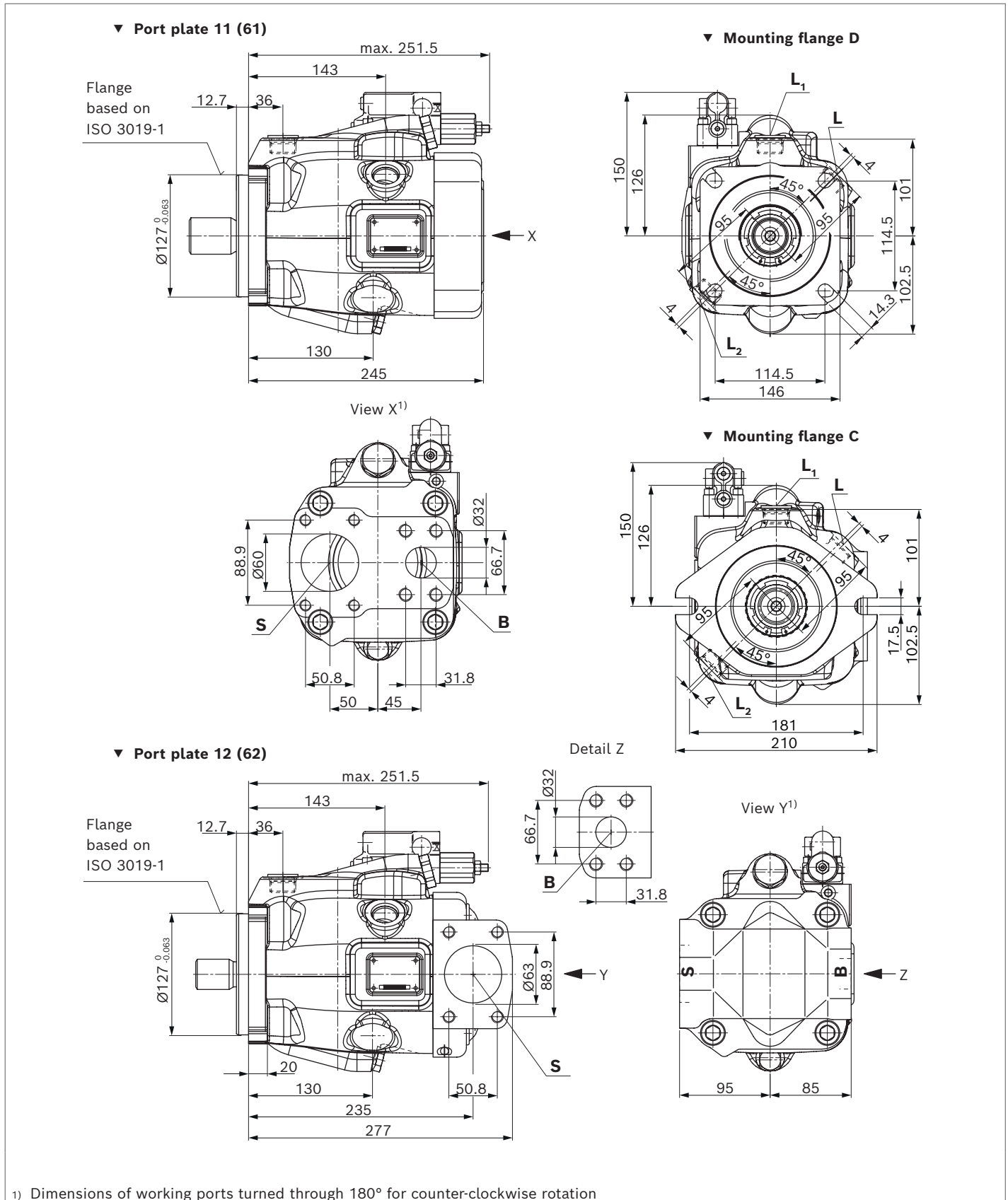
DR – Hydraulic pressure controller; clockwise rotation, mounting flange C series 52



1) Dimensions of working ports turned through 180° for counter-clockwise rotation

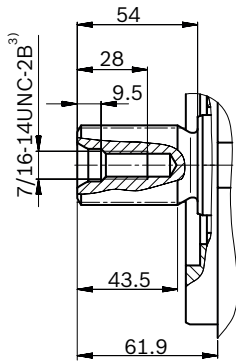
Dimensions, size 85

DR – Hydraulic pressure controller; clockwise rotation, mounting flange C and D series 53



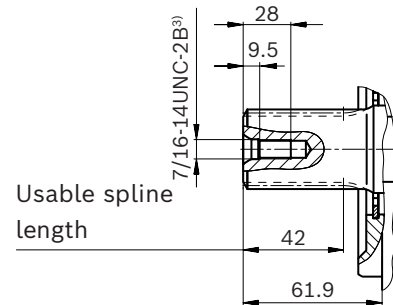
▼ **Splined shaft 1 1/2 in (38-4, ISO 3019-1)**

S – 17T 12/24DP¹⁾



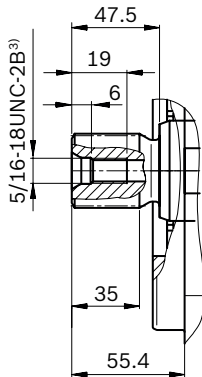
▼ **Splined shaft 1 1/2 in (similar to ISO 3019-1)**

R – 17T 12/24DP¹⁾²⁾



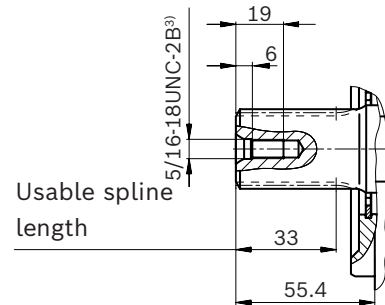
▼ **Splined shaft 1 1/4 in (32-4, ISO 3019-1)**

U – 14T 12/24DP¹⁾



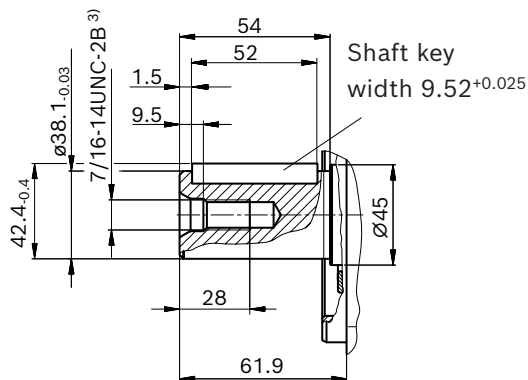
▼ **Splined shaft 1 1/4 in (similar to ISO 3019-1)**

W – 14T 12/24DP¹⁾²⁾



▼ **Parallel keyed shaft ISO 3019-1**

K – 38-1



- 1) Involute spline according to ANSI B92.1a, 30° pressure angle, flat root, side fit, tolerance class 5
- 2) Splines according to ANSI B92.1a, spline runout is a deviation from standard ISO 3019-1.
- 3) Thread according to ASME B1.1

| Port plate 11, 12 | | Standard | Size | p_{\max} [bar (psi)] ¹⁾ | State ⁵⁾ |
|---|---|-------------------------|---------------------------------|--------------------------------------|----------------------------|
| B | Working port (high-pressure series) | ISO 6162-2 | 1 1/4 in | 315 (4550) | O |
| | Fastening thread | DIN 13 | M14 × 2; 19 (0.75) deep | | |
| S | Suction port (standard pressure series) | ISO 6162-1 | 2 1/2 in | 5 (75) | O |
| | Fastening thread | DIN 13 | M12 × 1.75; 17 (0.67) deep | | |
| Port plate 61, 62 | | Standard | Size | p_{\max} [bar (psi)] ¹⁾ | State ⁵⁾ |
| B | Working port (high-pressure series) | ISO 6162-2 | 1 1/4 in | 315 (4550) | O |
| | Fastening thread | ASME B1.1 | 1/2-13UNC-2B; 19 (0.75) deep | | |
| S | Suction port (standard pressure series) | ISO 6162-1 | 2 1/2 in | 5 (75) | O |
| | Fastening thread | ASME B1.1 | 1/2-13UNC-2B; 27 (1.06) deep | | |
| Other ports | | Standard | Size | p_{\max} [bar (psi)] ¹⁾ | State ⁵⁾ |
| L | Drain port | ISO 11926 ²⁾ | 1 1/16-12UNF-2B; 15 (0.59) deep | 2 (30) | O ³⁾ |
| L₁, L₂ ⁴⁾ | Drain port | ISO 11926 ²⁾ | 1 1/16-12UNF-2B; 15 (0.59) deep | 2 (30) | X ³⁾ |
| X | Pilot pressure | ISO 11926 | 7/16-20UNF-2B; 11.5 (0.45) deep | 315 (4550) | O |

1) Depending on the application, momentary pressure peaks can occur.
Keep this in mind when selecting measuring devices and fittings.

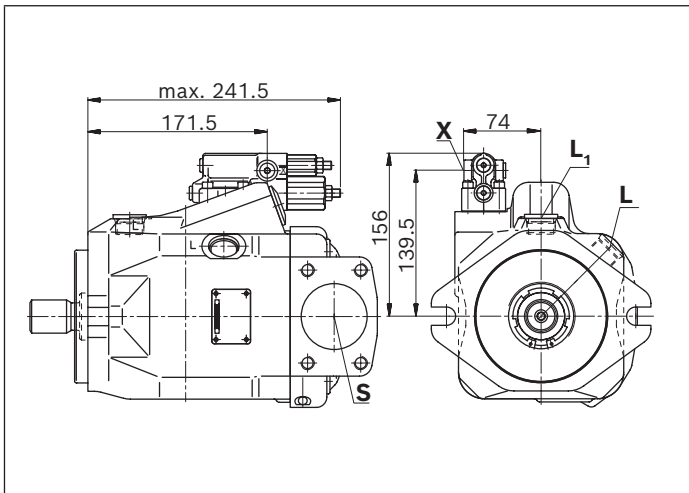
2) The countersink may be deeper than specified in the standard.

3) Depending on the installation position, **L**, **L₁** or **L₂** must be connected (also see installation instructions starting on page 80).

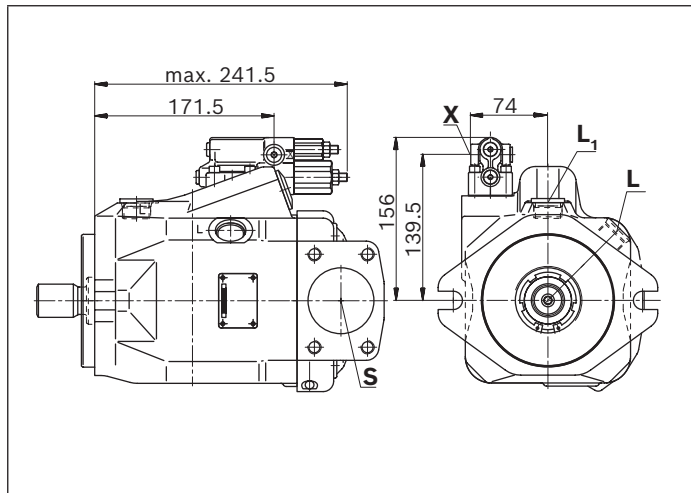
4) Only series 53

5) O = Must be connected (plugged on delivery)
X = Plugged (in normal operation)

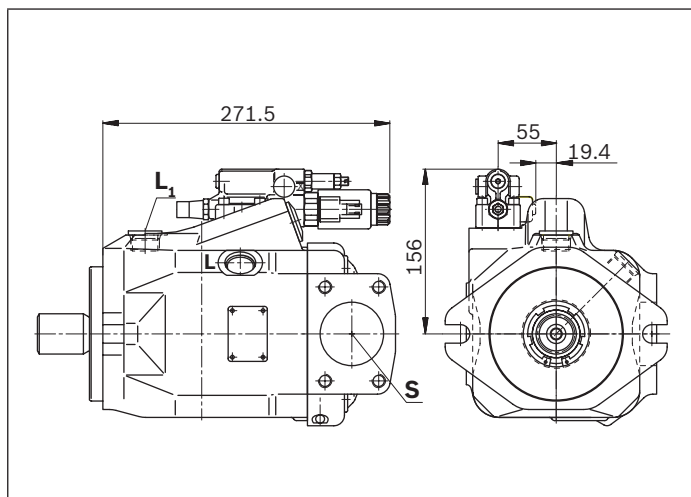
▼ **DRG – Pressure controller, remote controlled, series 52**



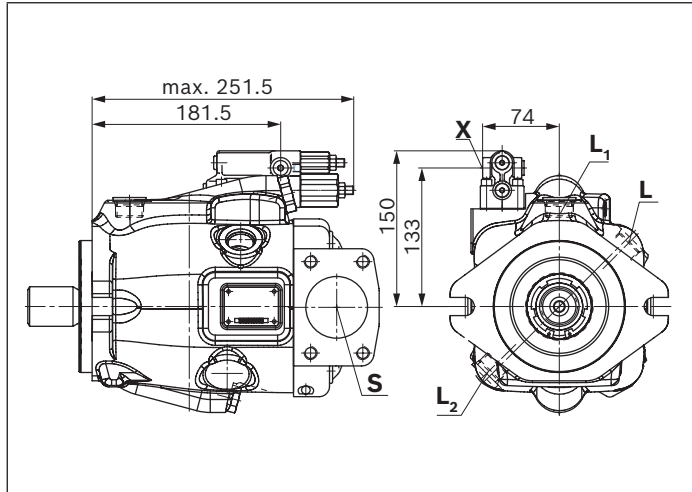
▼ **DFR/DFR1/DRSC – Pressure flow controller, series 52**



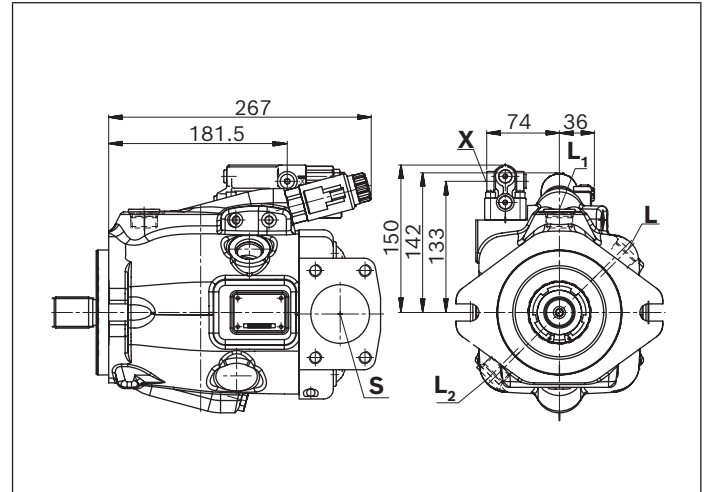
▼ **ED7. / ER7. – Electro-prop. pressure control, series 52**



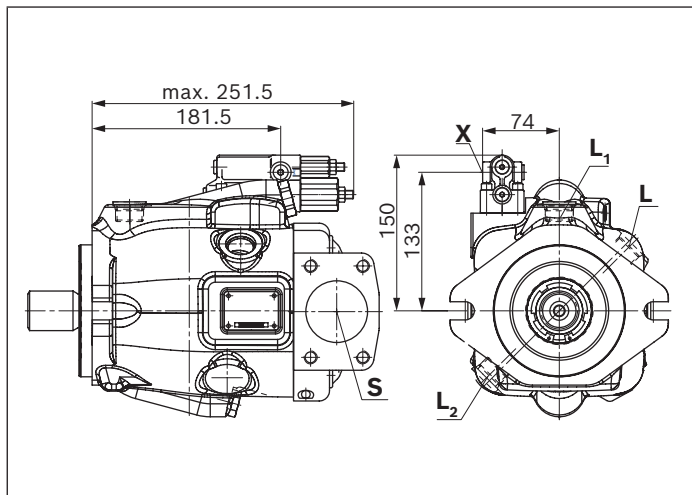
▼ **DRG – Pressure controller, remote controlled, series 53**



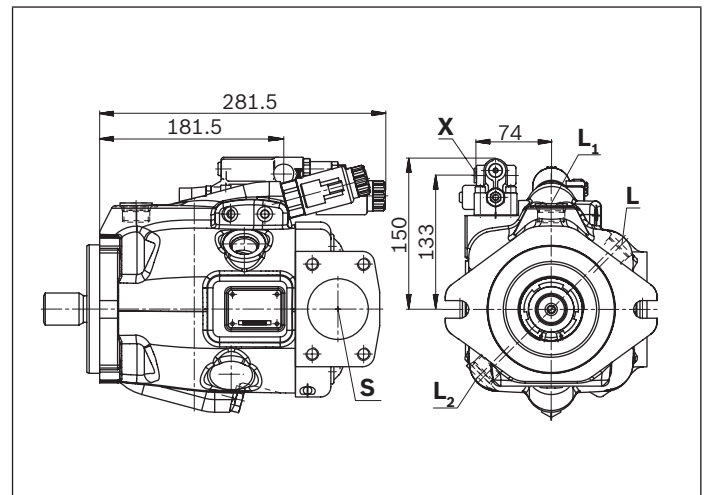
▼ **EP.D. / EK.D. – Electro proportional control, series 53**



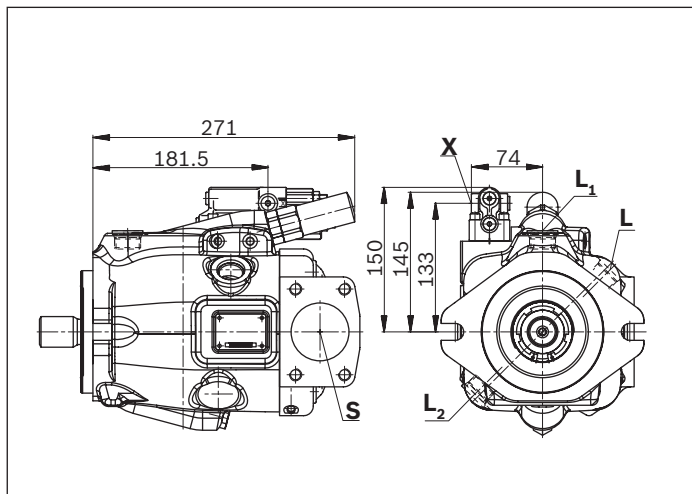
▼ **DRF/DRS/DRSC – Pressure flow controller, series 53**



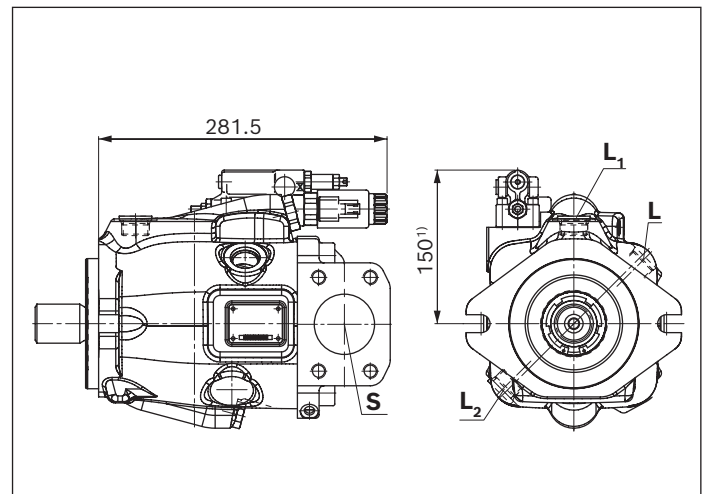
▼ **EP.ED. / EK.ED. – Electro-prop. control, series 53**



▼ **LA.D. – Pressure, flow and power controller, series 53**



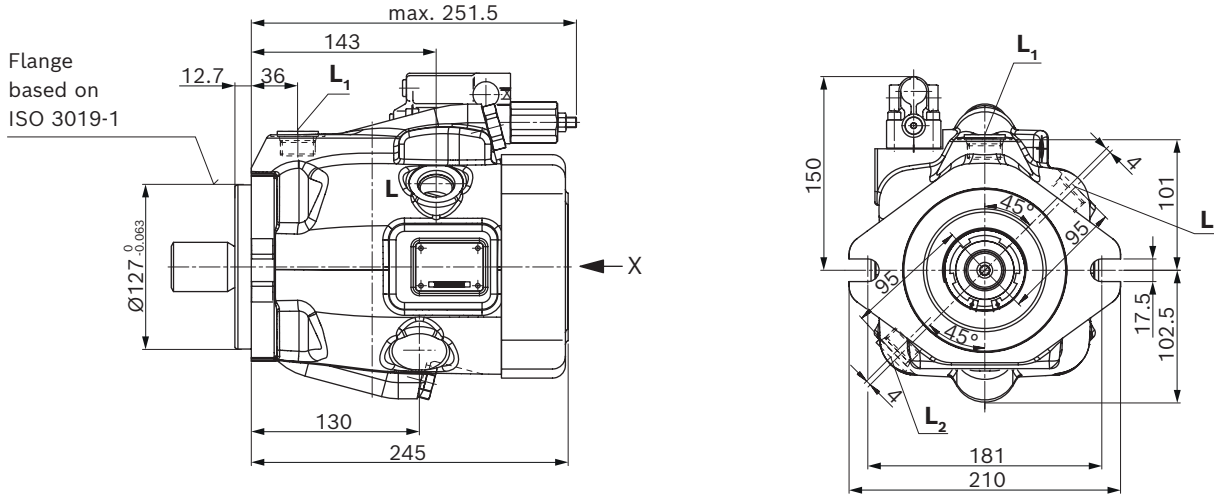
▼ **ED7. / ER7. – Electro-prop. pressure control, series 53**



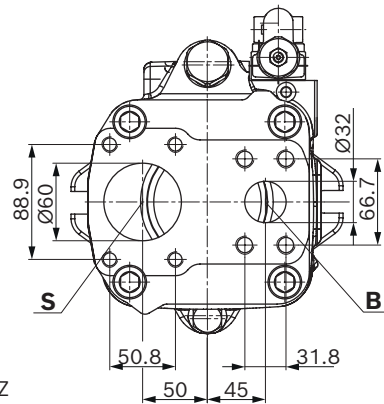
Dimensions, size 100

DR – Hydraulic pressure controller; clockwise rotation, mounting flange C series 53

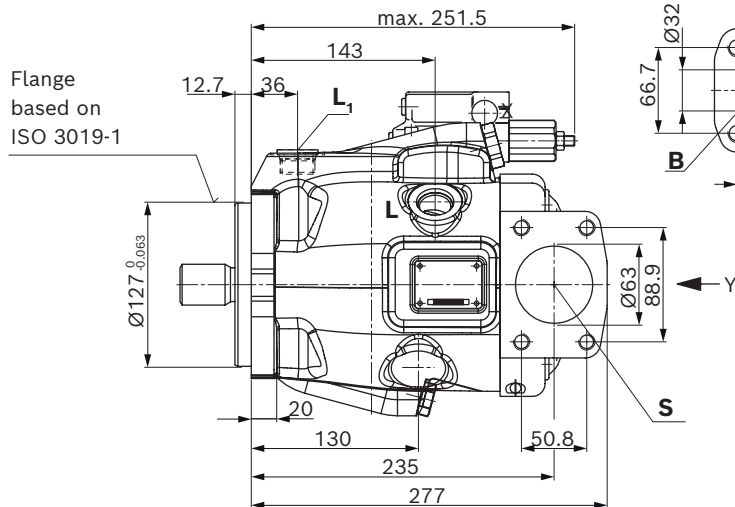
▼ **Port plate 11 (61)**



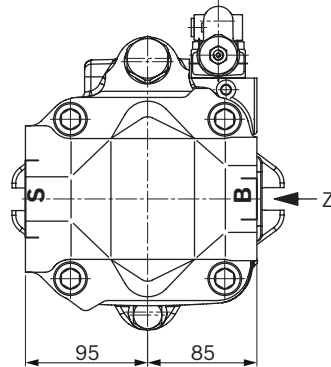
View X¹⁾



▼ **Port plate 12 (62)**



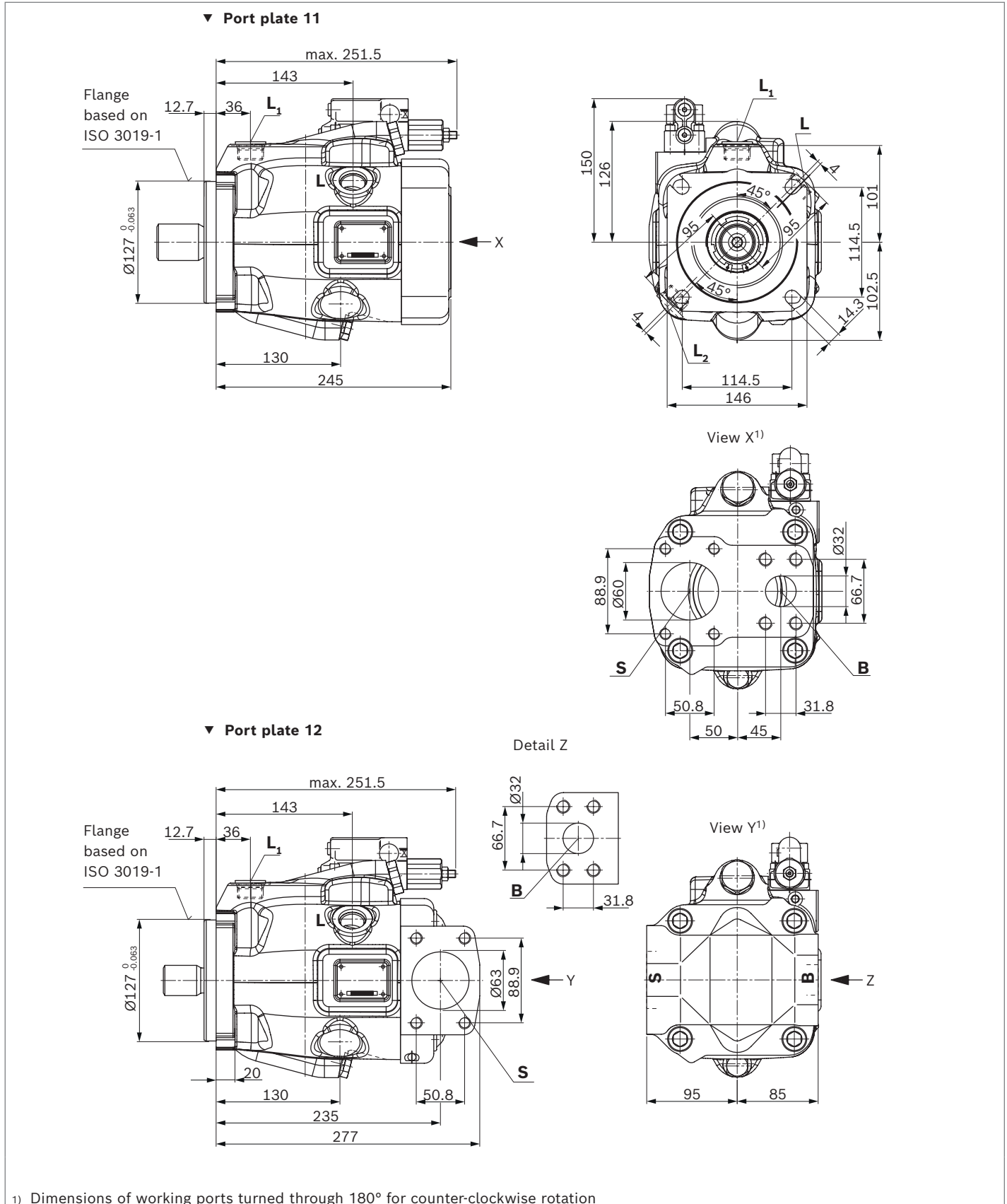
View Y¹⁾



1) Dimensions of working ports turned through 180° for counter-clockwise rotation

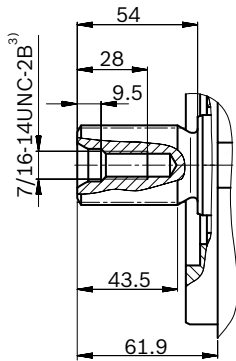
Dimensions, size 100

DR – Hydraulic pressure controller; clockwise rotation, mounting flange D series 53



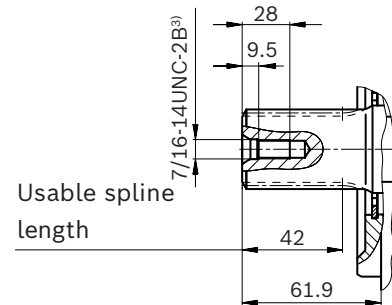
▼ **Splined shaft 1 1/2 in (38-4, ISO 3019-1)**

S - 17T 12/24DP¹⁾



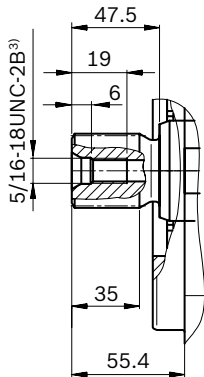
▼ **Splined shaft 1 1/2 in (similar to ISO 3019-1)**

R - 17T 12/24DP¹⁾²⁾



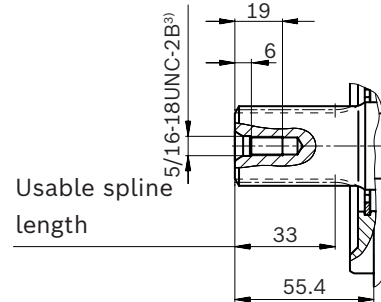
▼ **Splined shaft 1 1/4 in (32-4, ISO 3019-1)**

U - 14T 12/24DP¹⁾



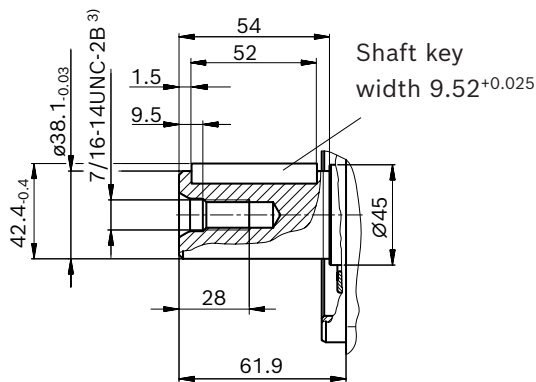
▼ **Splined shaft 1 1/4 in (similar to ISO 3019-1)**

W - 14T 12/24DP¹⁾²⁾



▼ **Parallel keyed shaft ISO 3019-1**

K - 38-1



1) Involute spline according to ANSI B92.1a, 30° pressure angle, flat root, side fit, tolerance class 5
 2) Splines according to ANSI B92.1a, spline runout is a deviation from standard ISO 3019-1.
 3) Thread according to ASME B1.1

| Port plate 11, 12 | | Standard | Size | p_{\max} [bar (psi)] ¹⁾ | State ⁵⁾ |
|---|---|-------------------------|---------------------------------|--------------------------------------|---------------------|
| B | Working port (high-pressure series) | ISO 6162-2 | 1 1/4 in | 315 (4550) | O |
| | Fastening thread | DIN 13 | M14 × 2; 19 (0.75) deep | | |
| S | Suction port (standard pressure series) | ISO 6162-1 | 2 1/2 in | 5 (75) | O |
| | Fastening thread | DIN 13 | M12 × 1.75; 17 (0.67) deep | | |
| Port plate 61, 62 | | Standard | Size | p_{\max} [bar (psi)] ¹⁾ | State ⁵⁾ |
| B | Working port (high-pressure series) | ISO 6162-2 | 1 1/4 in | 315 (4550) | O |
| | Fastening thread | ASME B1.1 | 1/2-13UNC-2B; 19 (0.75) deep | | |
| S | Suction port (standard pressure series) | ISO 6162-1 | 2 1/2 in | 5 (75) | O |
| | Fastening thread | ASME B1.1 | 1/2-13UNC-2B; 27 (1.06) deep | | |
| Other ports | | Standard | Size | p_{\max} [bar (psi)] ¹⁾ | State ⁵⁾ |
| L | Drain port | ISO 11926 ²⁾ | 1 1/16-12UNF-2B; 15 (0.59) deep | 2 (30) | O ³⁾ |
| L₁, L₂ ⁴⁾ | Drain port | ISO 11926 ²⁾ | 1 1/16-12UNF-2B; 15 (0.59) deep | 2 (30) | X ³⁾ |
| X | Pilot pressure | ISO 11926 | 7/16-20UNF-2B; 11.5 (0.45) deep | 315 (4550) | O |

1) Depending on the application, momentary pressure peaks can occur.
Keep this in mind when selecting measuring devices and fittings.

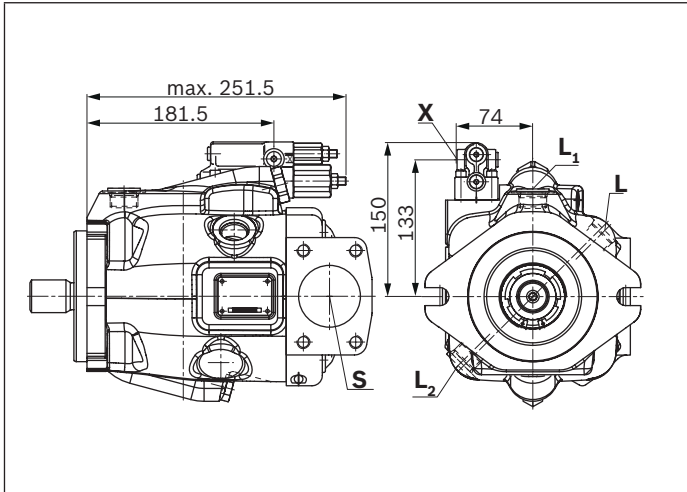
2) The countersink may be deeper than specified in the standard.

3) Depending on the installation position, **L**, **L₁** or **L₂** must be connected (also see installation instructions starting on page 80).

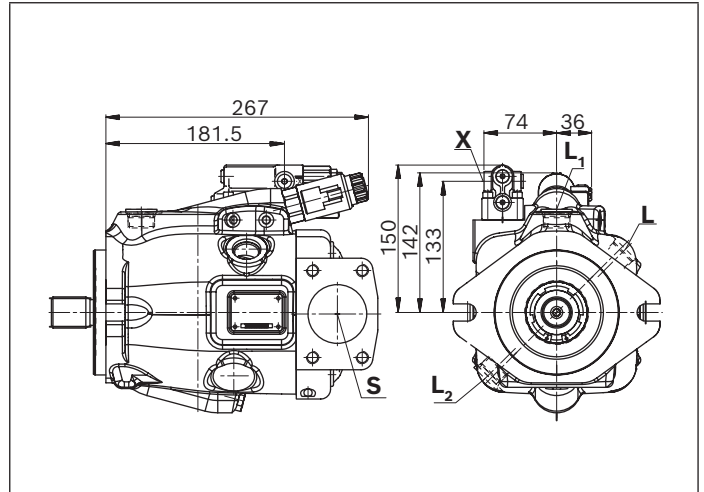
4) Only series 53

5) O = Must be connected (plugged on delivery)
X = Plugged (in normal operation)

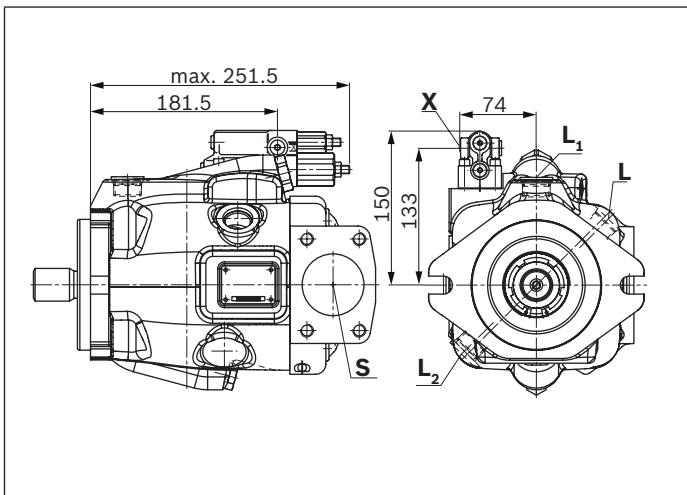
▼ **DRG – Pressure controller, remote controlled, series 53**



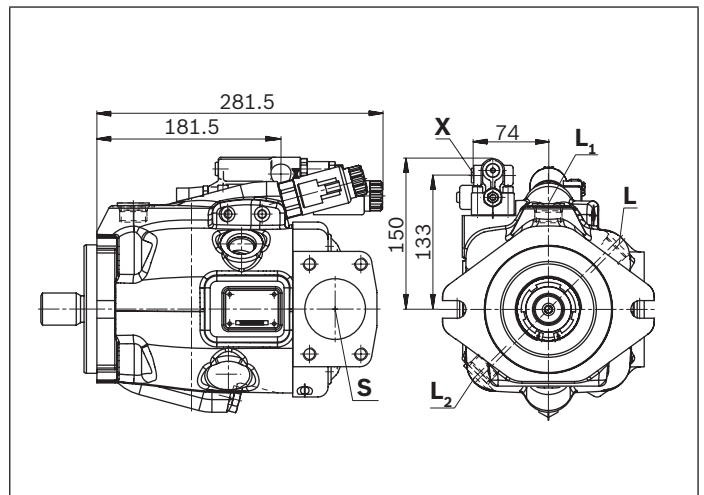
▼ **EP.D. / EK.D. – Electro proportional control, series 53**



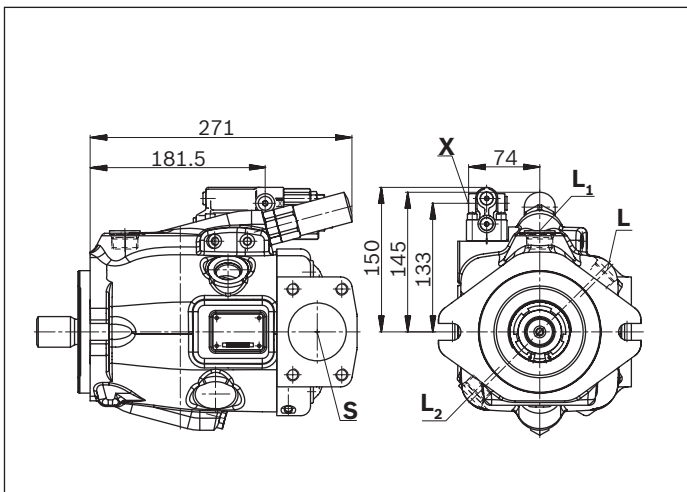
▼ **DRF/DRS/DRSC – Pressure flow controller, series 53**



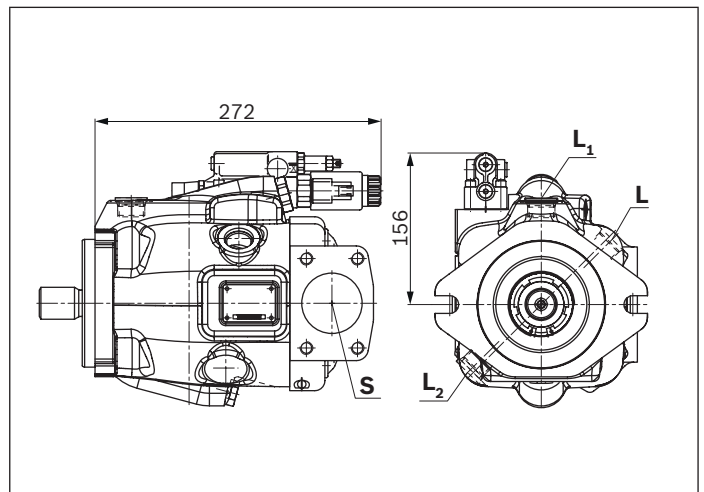
▼ **EP.ED. / EK.ED. – Electro-prop. control, series 53**



▼ **LA.D. – Pressure, flow and power controller, series 53**



▼ **ED7. / ER7. – Electro-prop. pressure control, series 53**

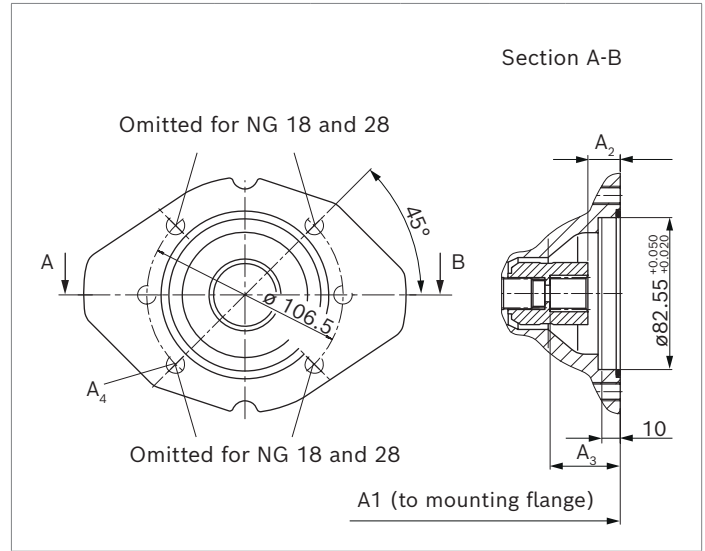
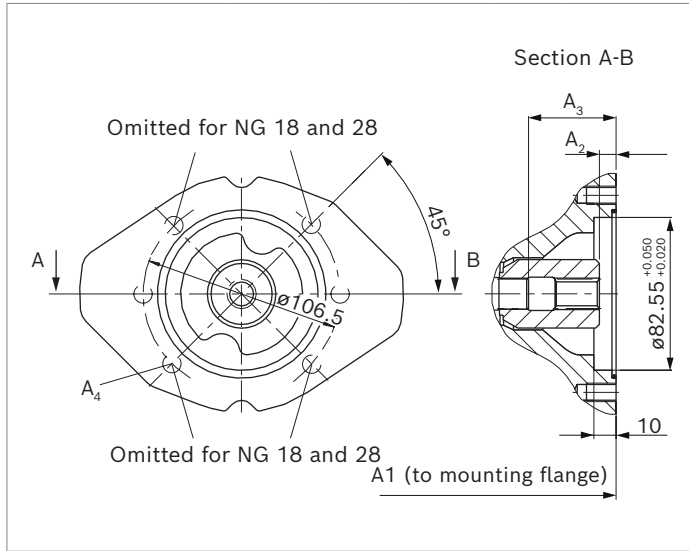


Dimensions, through drive

| Flange ISO 3019-1 (SAE) | | Hub for splined shaft ¹⁾ | | Availability across sizes | | | | | | Code | |
|-------------------------|------------------------|-------------------------------------|-------------|---------------------------|----|----|-------|----|----|------|-----|
| Diameter | Mounting ²⁾ | Diameter | | 18 | 28 | 45 | 60/63 | 72 | 85 | 100 | |
| 82-2 (A) | ø ² , ∞ | 5/8 in | 9T 16/32DP | ● | ● | ● | ● | ● | ● | ● | K01 |
| | | 3/4 in | 11T 16/32DP | ● | ● | ● | ● | ● | ● | ● | K52 |

● = Available ○ = On request - = Not available

▼ 82-2



| K01 (SAE J744 16-4 (A)) | NG | A1 | A2 ⁴⁾ | A3 ⁴⁾ | A4 ³⁾⁵⁾ |
|-------------------------------|----------------|----------------|------------------|------------------|--------------------------------|
| 18 | 182 (7.17) | 182 (7.17) | 9.3 (0.37) | 42.5 (1.67) | M10 × 1.5; 14.5 (0.57) deep |
| 28 | 204 (8.03) | 204 (8.03) | 9.2 (0.36) | 36.2 (1.43) | M10 × 1.5; 16 (0.63) deep |
| 45 | 229 (9.02) | 229 (9.02) | 10 (0.39) | 52.7 (2.07) | M10 × 1.5; 16 (0.63) deep |
| 60/ 63 | 255 (10.04) | 255 (10.04) | 8.7 (0.34) | 58.2 (2.29) | M10 × 1.5; 16 (0.63) deep |
| 72 | 255 (10.04) | 255 (10.04) | 8.7 (0.34) | 58.2 (2.29) | M10 × 1.5; 16 (0.63) deep |
| 85 | 302 (11.89) | 302 (11.89) | 12.5 (0.49) | 67.2 (2.65) | M10 × 1.5; 20 (0.79) deep |
| 100 | 302 (11.89) | 302 (11.89) | 12.5 (0.49) | 67.2 (2.65) | M10 × 1.5; 20 (0.79) deep |

| K52 (SAE J744 19-4 (A-B)) | NG | A1 | A2 ⁴⁾ | A3 ⁴⁾ | A4 ³⁾⁵⁾ |
|---------------------------------|----------------|----------------|------------------|------------------|--------------------------------|
| 18 | 182 (7.17) | 182 (7.17) | 18.3 (0.71) | 39.3 (1.54) | M10 × 1.5; 14.5 (0.57) deep |
| 28 | 204 (8.03) | 204 (8.03) | 18.4 (0.72) | 39.4 (1.55) | M10 × 1.5; 16 (0.63) deep |
| 45 | 229 (9.02) | 229 (9.02) | 18.4 (0.72) | 38.8 (1.53) | M10 × 1.5; 16 (0.63) deep |
| 60/ 63 | 255 (10.04) | 255 (10.04) | 18.4 (0.72) | 38.8 (1.53) | M10 × 1.5; 16 (0.63) deep |
| 72 | 255 (10.04) | 255 (10.04) | 18.4 (0.72) | 38.8 (1.53) | M10 × 1.5; 16 (0.63) deep |
| 85 | 302 (11.89) | 302 (11.89) | 21.5 (0.85) | 42.5 (1.67) | M10 × 1.5; 20 (0.79) deep |
| 100 | 302 (11.89) | 302 (11.89) | 21.5 (0.85) | 42.5 (1.67) | M10 × 1.5; 20 (0.79) deep |

1) According to ANSI B92.1a, 30° pressure angle, flat root, side fit, tolerance class 5

2) Mounting holes pattern viewed on through drive with control at top

3) Thread according to DIN 13.

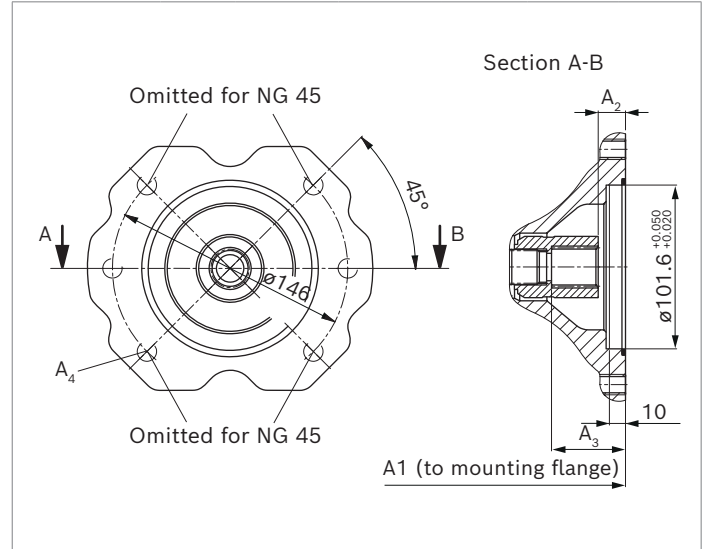
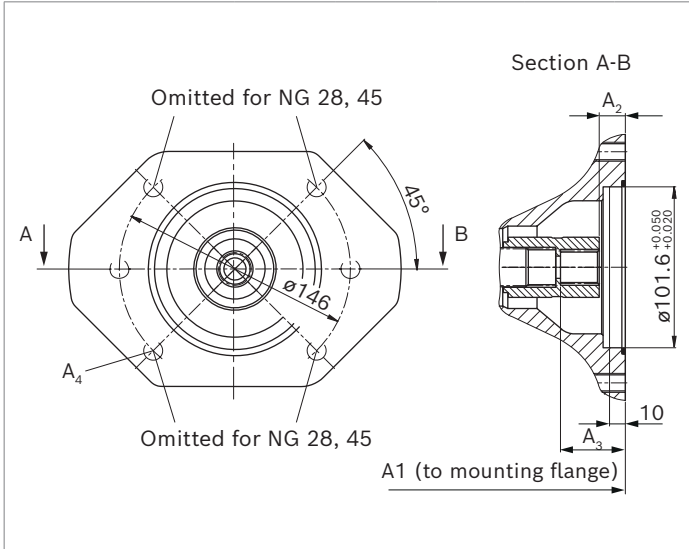
4) Minimum dimensions

5) Design recommended according to VDI 2230, screw quality 8.8 according to ISO 898-1

| Flange ISO 3019-1 (SAE) | | Hub for splined shaft ¹⁾ | | Availability across sizes | | | | | | Code | |
|-------------------------|------------------------|-------------------------------------|-------------|---------------------------|----|----|-------|----|----|------|-----|
| Diameter | Mounting ²⁾ | Diameter | | 18 | 28 | 45 | 60/63 | 72 | 85 | 100 | |
| 101-2 (B) | ⌀, ∞ | 7/8 in | 13T 16/32DP | - | ● | ● | ● | ● | ● | ● | K68 |
| | | 1 in | 15T 16/32DP | - | - | ● | ● | ● | ● | ● | K04 |

● = Available ○ = On request - = Not available

▼ 101-2




| K68 (SAE J744 22-4 (B)) | NG | A1 | A2 ⁴⁾ | A3 ⁴⁾ | A4 ³⁾ |
|-------------------------------|-----|----------------|------------------|------------------|-------------------------------|
| | 28 | 204 (8.03) | 17.4 (0.68) | 42.4 (1.67) | M12 × 1.75; 18 (0.71) deep |
| | 45 | 229 (9.02) | 17.4 (0.68) | 41.8 (1.65) | M12 × 1.75; 18 (0.71) deep |
| | 60/ | 255 | 17.4 | 41.8 | M12 × 1.75; |
| | 63 | (10.04) | (0.68) | (1.65) | 18 (0.71) deep |
| | 72 | 255 (10.04) | 17.4 (0.68) | 41.8 (1.65) | M12 × 1.75; 18 (0.71) deep |
| | 85 | 302 (11.89) | 20.5 (0.81) | 44.8 (1.76) | M12 × 1.75; 20 (0.79) deep |
| | 100 | 302 (11.89) | 20.5 (0.81) | 44.8 (1.76) | M12 × 1.75; 20 (0.79) deep |

| K04 (SAE J744 25-4 (B-B)) | NG | A1 | A2 ⁴⁾ | A3 ⁴⁾ | A4 ³⁾⁵⁾ |
|---------------------------------|-----|----------------|------------------|------------------|-------------------------------|
| | 45 | 229 (9.02) | 17.9 (0.70) | 47.4 (1.87) | M12 × 1.75; 18 (0.71) deep |
| | 60/ | 255 | 17.9 | 46.8 | M12 × 1.75; |
| | 63 | (10.04) | (0.70) | (1.84) | 18 (0.71) deep |
| | 72 | 255 (10.04) | 17.9 (0.70) | 46.8 (1.84) | M12 × 1.75; 18 (0.71) deep |
| | 85 | 302 (11.89) | 20.7 (0.81) | 49.5 (1.95) | M12 × 1.75; 20 (0.79) deep |
| | 100 | 302 (11.89) | 20.7 (0.81) | 49.5 (1.95) | M12 × 1.75; 20 (0.79) deep |

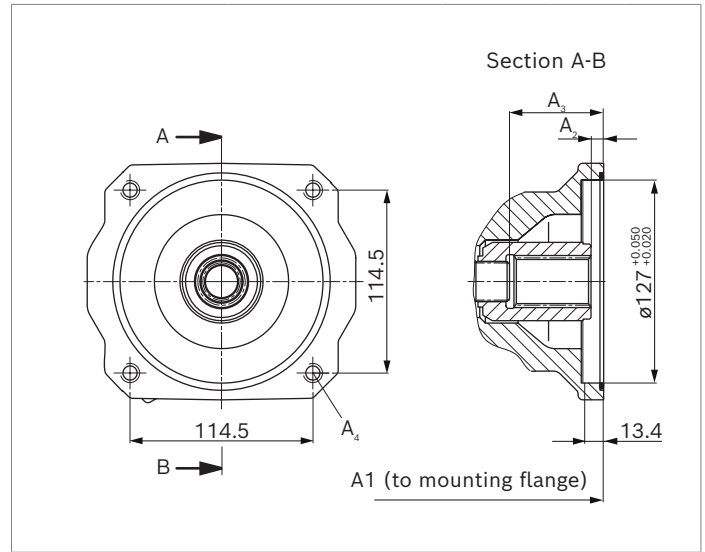
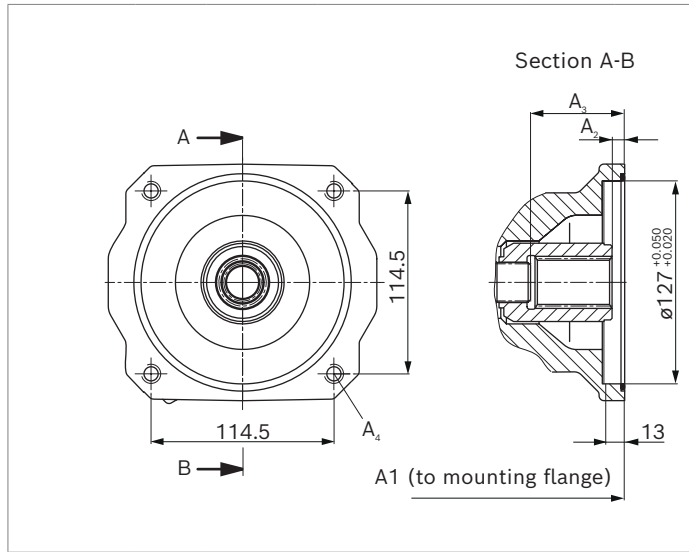
1) According to ANSI B92.1a, 30° pressure angle, flat root, side fit, tolerance class 5
 2) Mounting holes pattern viewed on through drive with control at top

3) Thread according to DIN 13.
 4) Minimum dimensions
 5) Design recommended according to VDI 2230, screw quality 8.8 according to ISO 898-1

| Flange ISO 3019-1 (SAE) | | Hub for splined shaft ¹⁾ | | Availability across sizes | | | | | | Code | |
|-------------------------|---|-------------------------------------|-------------|---------------------------|----|----|-------|----|----|------|-----|
| Diameter | Mounting ²⁾ | Diameter | | 18 | 28 | 45 | 60/63 | 72 | 85 | 100 | |
| 127-4 (C) |  | 1 1/4 in | 14T 12/24DP | - | - | - | ● | ● | ● | ● | K15 |
| | | 1 1/2 in | 17T 12/24DP | - | - | - | - | - | ● | ● | K16 |

● = Available ○ = On request - = Not available

▼ 127-4



| K15 (SAE J744 32-4 (C)) | NG | A1 | A2 ⁴⁾ | A3 ⁴⁾ | A4 ³⁾⁵⁾ |
|-------------------------------|---------|--------|------------------|------------------|--------------------|
| 60/ | 255 | 17.9 | 55.9 | M12 × 1.75; | |
| 63 | (10.04) | (0.70) | (0.20) | 16 (0.63) deep | |
| 72 | 255 | 17.9 | 55.9 | M12 × 1.75; | |
| | (10.04) | (0.70) | (0.20) | 16 (0.63) deep | |
| 85 | 301.5 | 22 | 60 | M12 × 1.75; | |
| | (11.87) | (0.87) | (2.36) | through | |
| 100 | 301.5 | 22 | 60 | M12 × 1.75; | |
| | (11.87) | (0.87) | (2.36) | through | |

| K16 (SAE J744 32-4 (C)) | NG | A1 | A2 ⁴⁾ | A3 ⁴⁾ | A4 ³⁾⁵⁾ |
|-------------------------------|---------|--------|------------------|------------------|--------------------|
| 85 | 301.5 | 12.8 | 67.2 | M12 × 1.75; | |
| | (11.87) | (0.50) | (2.65) | through | |
| 100 | 301.5 | 12.8 | 67.2 | M12 × 1.75; | |
| | (11.87) | (0.50) | (2.65) | through | |

1) According to ANSI B92.1a, 30° pressure angle, flat root, side fit, tolerance class 5

2) Mounting holes pattern viewed on through drive with control at top

3) Thread according to DIN 13.

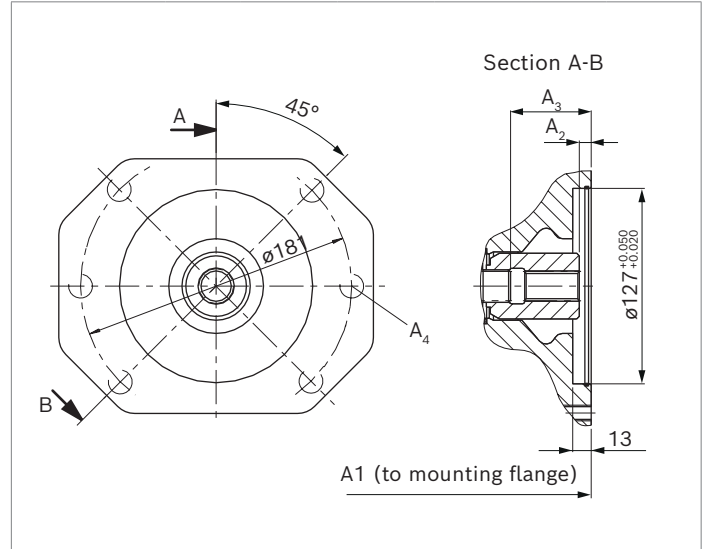
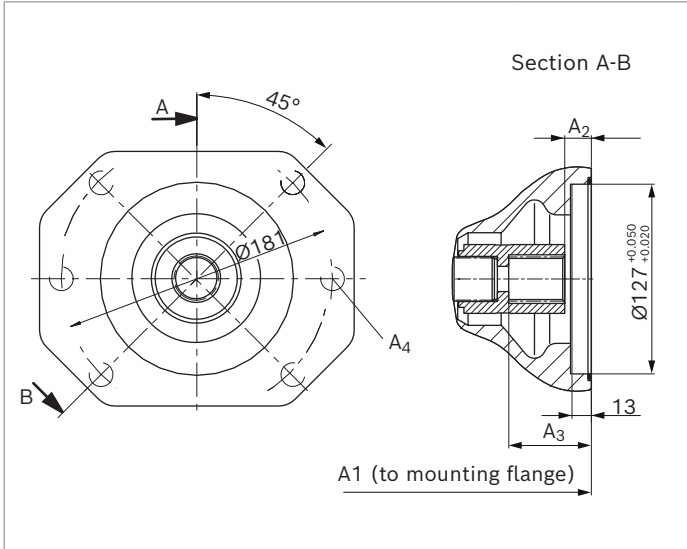
4) Minimum dimensions

5) Design recommended according to VDI 2230, screw quality 8.8 according to ISO 898-1

| Flange ISO 3019-1 (SAE) | | Hub for splined shaft ¹⁾ | | Availability across sizes | | | | | | Code | |
|-------------------------|------------------------|-------------------------------------|-------------|---------------------------|----|----|-------|----|----|------|-----|
| Diameter | Mounting ²⁾ | Diameter | | 18 | 28 | 45 | 60/63 | 72 | 85 | 100 | |
| 127-2 (B) | ♂, ∞ | 1 1/4 in | 14T 12/24DP | - | - | - | - | - | • | • | K07 |
| | | 1 1/2 in | 17T 12/24DP | - | - | - | - | - | • | • | K24 |

• = Available ◦ = On request - = Not available

▼ 127-2



| K07 (SAE J744 32-4 (C)) | NG | A1 | A2 ⁴⁾ | A3 ⁴⁾ | A4 ³⁾⁵⁾ |
|-------------------------------|-----|------------------|------------------|------------------|--------------------------|
| | 85 | 301.5 (11.87) | 22 (0.87) | 60 (2.36) | M16×2; 24 (0.94) deep |
| | 100 | 301.5 (11.87) | 22 (0.87) | 60 (2.36) | M16×2; 24 (0.94) deep |

| K24 (SAE J744 38-4 (C-C)) | NG | A1 | A2 ⁴⁾ | A3 ⁴⁾ | A4 ³⁾⁵⁾ |
|---------------------------------|-----|----------------|------------------|------------------|--------------------------|
| | 85 | 302 (11.89) | 12.8 (0.50) | 67.2 (2.65) | M16×2; 24 (0.94) deep |
| | 100 | 302 (11.89) | 12.8 (0.50) | 67.2 (2.65) | M16×2; 24 (0.94) deep |

1) According to ANSI B92.1a, 30° pressure angle, flat root, side fit, tolerance class 5

2) Mounting holes pattern viewed on through drive with control at top

3) Thread according to DIN 13.

4) Minimum dimensions

5) Design recommended according to VDI 2230, screw quality 8.8 according to ISO 898-1

Overview of mounting options

| Through drive | | | Mounting options – 2nd pump | | | | |
|-------------------|-----------------------|------|---|---------------------|------------------------|--------------------|--------------------|
| Flange ISO 3019-1 | Hub for splined shaft | Code | A10VO/5x NG (shaft) | A10VO/60 NG (shaft) | A10VO/31 NG (shaft) | A1VO/10 NG (shaft) | External gear pump |
| 82-2 (A) | 5/8 in | K01 | 10 (U), 18 (U) | – | 18 (U) | 18, 28 (S2) | AZPF |
| | 3/4 in | K52 | 10 (S), 18 (S, R) | – | 18 (S, R) | 18, 28 (S3) | |
| 101-2 (B) | 7/8 in | K68 | 28 (S, R) 45 (U, W) ¹⁾ | 45 (S4) | 28 (S, R) 45 (U, W) | 35 (S4) | AZPN/AZPG |
| | 1 in | K04 | 45 (S, R) 60, 63 (U, W) ²⁾ 72 (U, W) ²⁾ | 45 (S5) | 45 (S, R) | 35 (S5) | – |
| 127-4 (C) | 1 1/4 in | K15 | 60, 63 (S, R) 72 (S, R) | – | – | – | – |
| | 1 1/2 in | K16 | 85 (S) 100 (S) | – | – | – | – |
| 127-2 (C) | 1 1/4 in | K07 | 85 (U) 100 (U) | – | 71 (S, R) | – | PGH5 |
| | 1 1/2 in | K24 | 85 (S) 100 (S) | – | – | – | – |

1) Not for NG28 with K68

2) Not for NG45 with K04

Combination pumps A10VO + A10VO

By using combination pumps, it is possible to have independent circuits without the need for splitter gearboxes. When ordering combination pumps the type designations for the first and the second pump must be joined by a "+" and are combined into one part number. Each single pump should be ordered according to type code.

Notice

- ▶ The combination pump type code is shown in shortened form in the order confirmation.
- ▶ Each through drive is plugged with a **non-pressure-resistant** cover. This means the units must be sealed with a pressure-resistant cover before commissioning.

Order example:

A10VO85DRS/53R-VSC12K04+

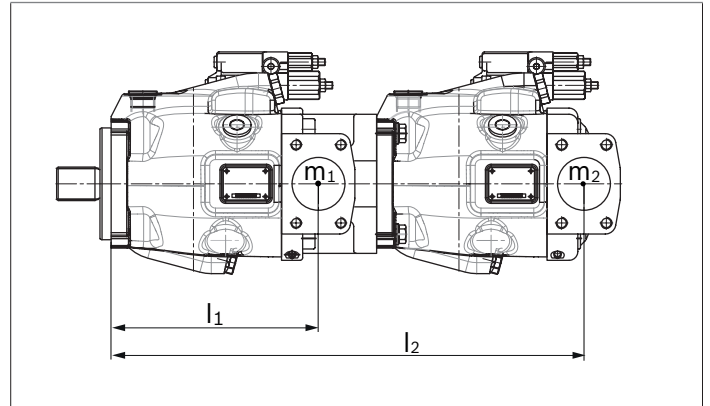
A10VO45DRG/53R-VSC11N00

A tandem pump, with two pumps of equal size, is permissible without additional supports, assuming that the dynamic mass acceleration does not exceed maximum 10 g (= 98.1 m/s²).

For combination pumps consisting of more than two pumps, the mounting flange must be rated for the permissible mass torque (please contact us).

Notice

Through drives with installed hub are supplied with a spacer. The spacer must be removed before installation of the 2nd pump and before commissioning. For further information, see the operating instructions 92703-01-B



| | | |
|---|---------------------------------|-------------|
| m_1, m_2, m_3 | Weight of pump | [kg (lbs)] |
| l_1, l_2, l_3 | Distance from center of gravity | [mm (inch)] |
| $M_m = (m_1 \times l_1 + m_2 \times l_2 + m_3 \times l_3) \times \frac{1}{102 (12)} \text{ [Nm (lb-ft)]}$ | | |

Permissible moments of inertia

| NG | | | 10 | 18 | 28 | 45 | 60/63 | 72 | 85 | 100 |
|--|-------|-------|----|------|------|------|-------|------|------|------|
| Static | M_m | Nm | – | 500 | 890 | 900 | 1370 | 1370 | 3080 | 3080 |
| | | lb-ft | – | 369 | 656 | 664 | 101 | 101 | 2270 | 2270 |
| Dynamic at 10 g (98.1 m/s ²) | M_m | Nm | – | 50 | 89 | 90 | 137 | 137 | 308 | 308 |
| | | lb-ft | – | 37 | 65 | 66 | 101 | 101 | 227 | 227 |
| Weight without through-drive plate (e.g. 2nd pump) | m | kg | 8 | 11.5 | 15 | 18 | 22 | 22 | 36 | 36 |
| | | lb-ft | 18 | 25 | 33 | 40 | 49 | 49 | 79 | 79 |
| Weight with through-drive plate | m | kg | – | 13 | 18 | 24 | 28 | 28 | 45 | 45 |
| | | lb-ft | – | 29 | 40 | 53 | 62 | 62 | 99 | 99 |
| Distance, center of gravity without through drive | l_1 | mm | – | 78 | 85 | 96 | 105 | 105 | 122 | 122 |
| | | inch | – | 3.07 | 3.35 | 3.78 | 4.13 | 4.13 | 4.80 | 4.80 |
| Distance, center of gravity with through drive | l_1 | mm | – | 87 | 99 | 115 | 127 | 127 | 150 | 150 |
| | | inch | – | 3.43 | 3.90 | 4.53 | 5.00 | 5.00 | 5.90 | 5.90 |

Connector for solenoids

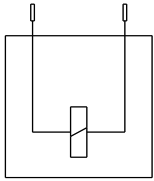
DEUTSCH DT04-2P

Molded, 2-pin, without bidirectional suppressor diode.

There is the following type of protection with the mounted mating connector:

- ▶ IP67 (DIN/EN 60529) and
- ▶ IP69K (DIN 40050-9)

▼ Switching symbol



▼ Mating connector DEUTSCH DT06-2S-EP04

| Consisting of | DT designation |
|---------------|----------------|
| 1 housing | DT06-2S-EP04 |
| 1 wedge | W2S |
| 2 sockets | 0462-201-16141 |

The mating connector is not included in the scope of delivery. This can be supplied by Bosch Rexroth on request (material number R902601804).

Notice

- ▶ If necessary, you can change the position of the connector by turning the solenoid body. The procedure is defined in the operating instructions 92703-01-B.
- ▶ Only the dead weight (<math><1\text{ N}</math> (0.22 lbf)) of the connection cable with a length of 150 mm (5.91 inch) may act on the plug-in connection and the solenoid coil with coil nut. Other forces and vibrations are not permissible. This can be realized e.g. by suspension of the cable at the same vibration system.

Swivel angle sensor

Description

The swivel angle sensor PAL is used for contactless detection of the swivel angle of axial piston units using a Hall effect-based sensor IC. The measured position is converted into electric signals by the redundant swivel angle sensor.

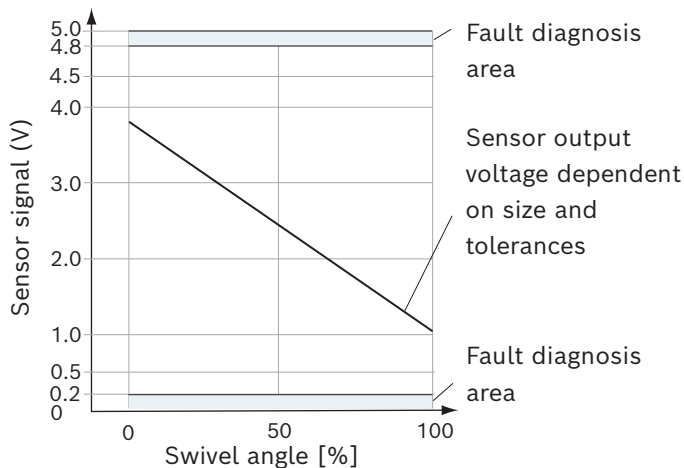
Technical data and safety instructions for the sensor are provided in the relevant data sheet 95161.

Features

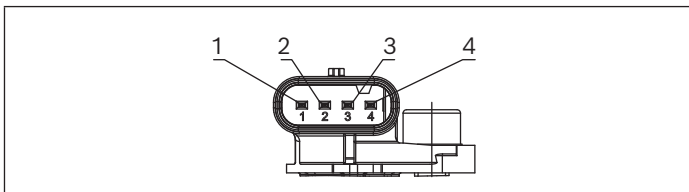
- ▶ High temperature stability of the output signal
- ▶ Shock and vibration resistance
- ▶ Integrated electronic fault detection
- ▶ CE conformity

▼ Output characteristic at pin 4, code H

Swivel angle sensor counter-clockwise installation with view of the shaft, control valve top



Pin assignment



▼ Pin assignment analog ratiometric/PWM (order code H)

PAL 2 312A340 CM/10F

(for further information, see data sheet 95161)

| Pin | Connection |
|-----|---|
| 1 | Sensor signal 2 PWM (active-high; 5 ... 95% on time) |
| 2 | Supply voltage U_{supply} |
| 3 | Weight GND |
| 4 | Sensor signal 1 Analog ratiometric (10 ... 90% U_{supply}) |

▼ Permissible PAL variants

| Output signal | Type | Code |
|------------------------|----------------------|------|
| Analog ratiometric/PWM | PAL 2 312A340 CM/10F | H |
| SENT/SENT | PAL 2 312A340 SM/10F | P |

Characteristic

| | |
|--|--|
| Supply voltage U_{supply} | 5 VDC |
| Maximum supply voltage range U_{supply} | 4.5 ... 5.5 VDC |
| Overvoltage range for 48 h | 28 VDC |
| Overvoltage range for 60 sec ($\tau_{amb} < 35\text{ °C}$ (95 °F)) | 37 VDC |
| Current consumption (I_{DD}) | 20 to 27 mA |
| Load resistance | see data sheet 95161 |
| Reverse polarity protection (48h/60sec) | -14 VDC/-18 VDC |
| Operating temperature | -40 °C (-40 °F) to +125 °C (257 °F) |
| Type of protection ISO 20653 (with plugged mating connector and cable) | IPx9k, IP6kx, IPX6, and IPX7 |

Notice

- ▶ Information on environmental and EMC conditions on request.
- ▶ Painting the sensor with electrostatic charge is not permitted (danger: ESD damage)

▼ Pin assignment SENT/SENT (order code P)

PAL 2 312A340 SM/10F

(for further information, see data sheet 95161)

| Pin | Connection |
|-----|---|
| 1 | Sensor signal 2 SENT format H.1 (two 12-bit fast channels) |
| 2 | Supply voltage U_{supply} |
| 3 | Weight GND |
| 4 | Sensor signal 1 SENT format H.4 (12 bit fast channel and single secure) |

Mating connector

The mating connector is not included in the scope of delivery and can be ordered on request from Bosch Rexroth with the material number R917012863. For additional mating connector variants (for other cable diameters, among others), see data sheet 95161.

Installation instructions

General

The axial piston unit must be filled with hydraulic fluid and air bled during commissioning and operation.

This must also be observed following a longer standstill as the axial piston unit may empty via the hydraulic lines. Particularly with the "drive shaft up/down" installation position, filling and air bleeding must be carried out completely as there is e.g. a danger of dry running.

The leakage in the housing area must be directed to the reservoir via the highest positioned drain port (**L**, **L₁**, **L₂**). If a shared drain line is used for several units, make sure that the respective case pressure in each unit is not exceeded. The shared drain line must be dimensioned to ensure that the maximum permissible case pressure of all connected units is not exceeded in any operating condition, particularly at cold start. If this is not possible, separate drain line must be laid.

To prevent the transmission of structure-borne noise, use elastic elements to decouple all connecting lines from all vibration-capable components (e.g., reservoir, frame parts). Under all operating conditions, the suction lines and the drain lines must flow into the reservoir below the minimum fluid level. The permissible suction height h_s results from the total pressure loss. However, it must not be higher than $h_{s \max} = 800 \text{ mm}$ (31.5 inch). The minimum suction pressure at port **S** must not fall below 0.8 bar (12 psi) absolute during operation and during cold start. When designing the reservoir, ensure that there is adequate distance between the suction line and the drain line. We recommend using a baffle (baffle plate) between suction line and drain line. A baffle improves the air separation ability as it gives the hydraulic fluid more time for desorption. Additionally, this prevents the heated return flow from being drawn directly back into the suction line. The suction port must be supplied with air-free, calmed and cooled hydraulic fluid.

Notice

In certain installation positions, an influence on the adjustment or control can be expected. Gravity, dead weight and case pressure can cause minor characteristic shifts and changes in actuating time.

Installation position

See the following examples **1** to **12**.

Further installation positions are available upon request.

Recommended installation positions: **1** and **3**

| Key | |
|--|---|
| F | Filling / Air bleeding |
| S | Suction port |
| L; L₁; L₂ | Drain port |
| SB | Baffle (baffle plate) |
| $h_{t \min}$ | Minimum required immersion depth (200 mm (7.87 inch)) |
| h_{\min} | Minimum required distance to reservoir bottom (100 mm (3.94 inch)) |
| $h_{ES \min}$ | Minimum height required to prevent axial piston unit from draining (25 mm (0.98 inch)) |
| $h_{S \max}$ | Maximum permissible suction height (800 mm (21.50 inch)) |

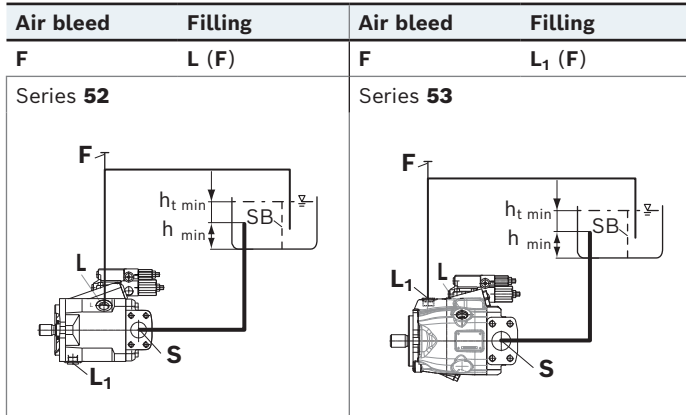
Notice

Port **F** is part of the external piping and must be provided on the customer side to make filling and air bleeding easier.

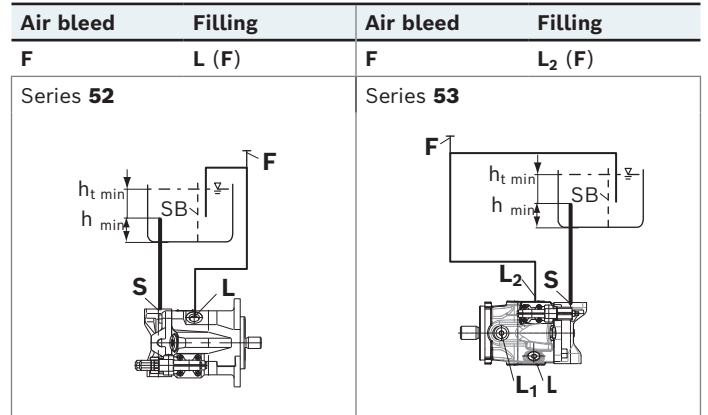
Below-reservoir installation (standard)

Below-reservoir installation means that the axial piston unit is installed outside of the reservoir below the minimum fluid level.

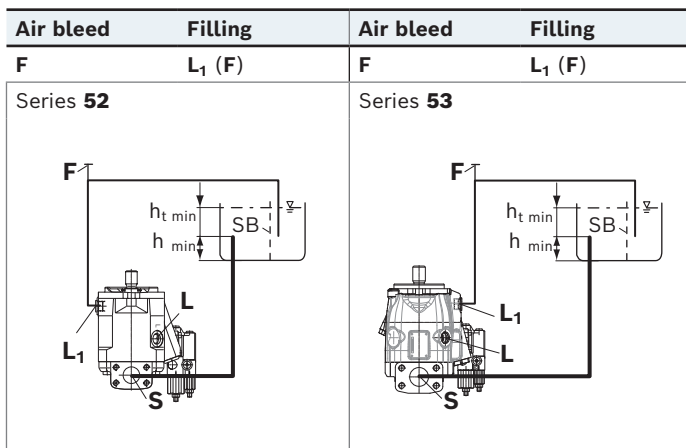
▼ **Installation position 1**



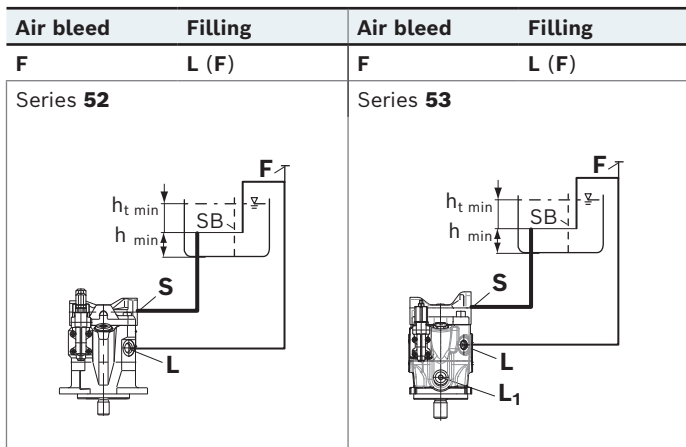
▼ **Installation position 4**



▼ **Installation position 2¹⁾**



▼ **Installation position 3¹⁾**



For key, see page 80.

¹⁾ Because complete air bleeding and filling are not possible in this position, the pump should be air bled and filled in a horizontal position before installation.

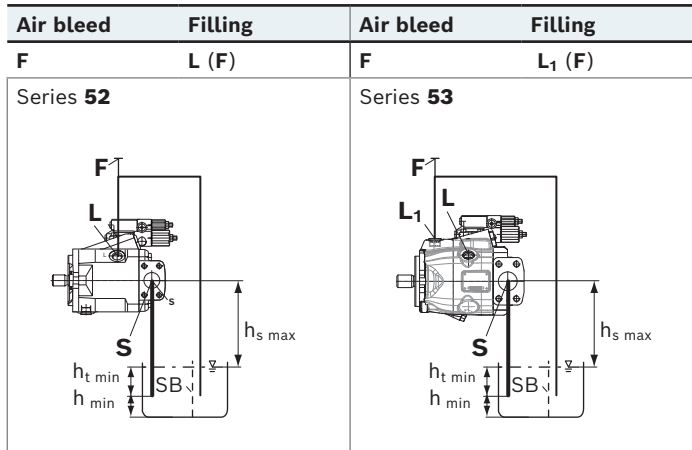
Above-reservoir installation

Above-reservoir installation means that the axial piston unit is installed above the minimum fluid level of the reservoir. To prevent the axial piston unit from draining, a height difference $h_{ES\ min}$ of at least 25 mm (0.98 inch) is required in position 6. Observe the maximum permissible suction height $h_{S\ max} = 800$ mm (31.50 inch).

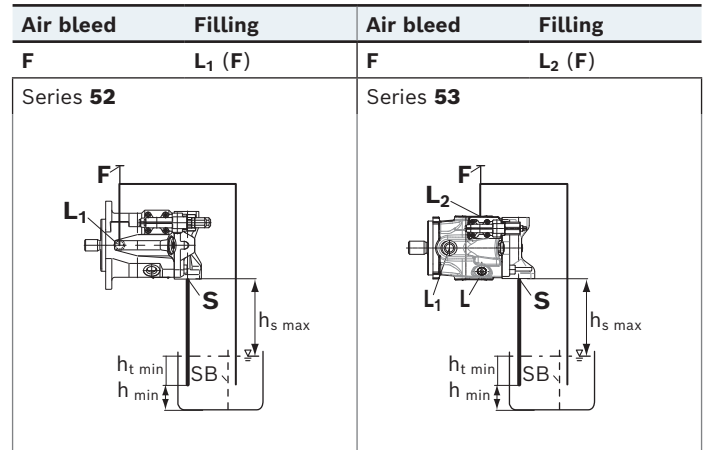
A check valve in the case drain line is only permissible in individual cases. Consult us for approval.

For key, see page 80.

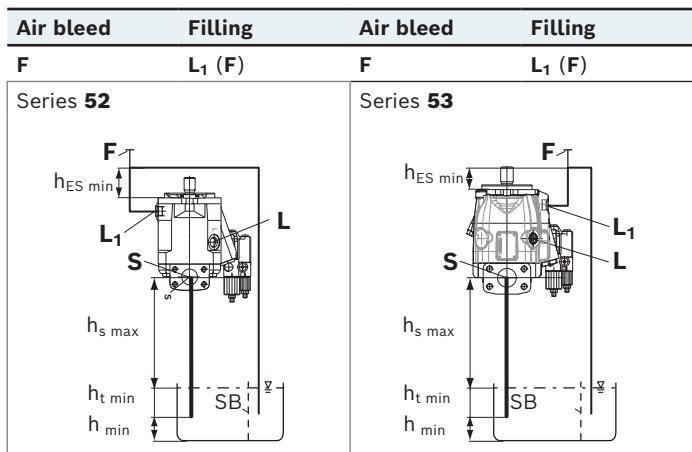
▼ **Installation position 5**



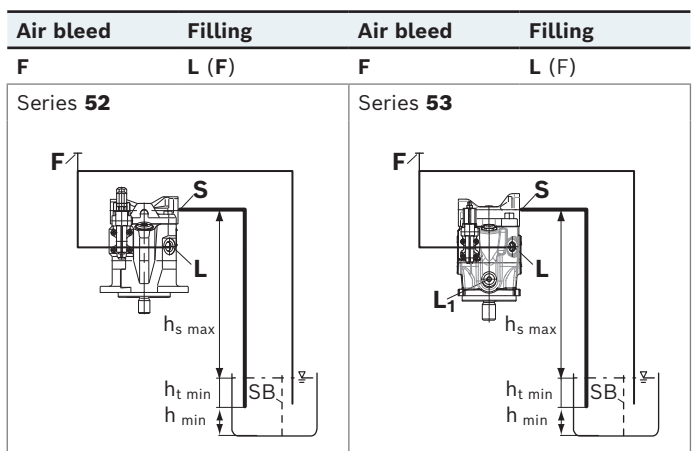
▼ **Installation position 8**



▼ **Installation position 6¹⁾**



▼ **Installation position 7¹⁾**



1) Because complete air bleeding and filling are not possible in this position, the pump should be air bled and filled in a horizontal position before installation.

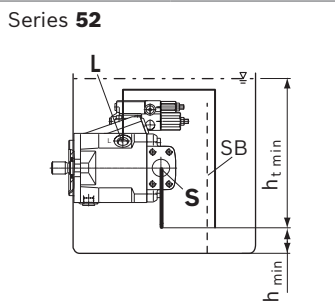
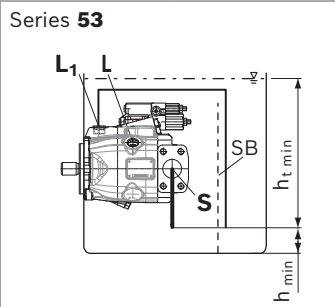
Inside-reservoir installation

Inside-reservoir installation is when the axial piston unit is installed in the reservoir below the minimum fluid level. The axial piston unit is completely below the hydraulic fluid.

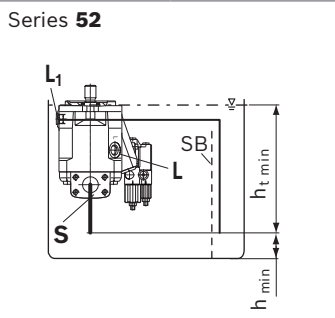
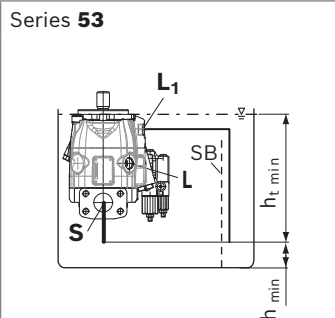
If the minimum fluid level is equal to or below the upper edge of the pump, see chapter "Above-reservoir installation".

Axial piston units with electrical components (e.g. electric control, sensors) may not be installed in a reservoir below the fluid level.

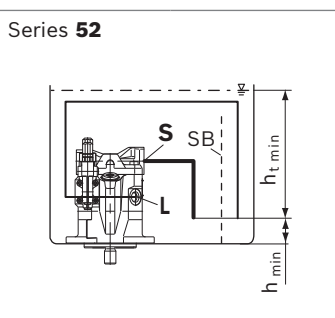
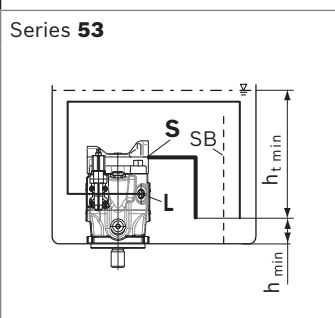
▼ **Installation position 9**

| Air bleed | Filling | Air bleed | Filling |
|---|---------|---|----------------|
| L | L | L ₁ | L ₁ |
| <p>Series 52</p>  | | <p>Series 53</p>  | |

▼ **Installation position 10¹⁾**

| Air bleed | Filling | Air bleed | Filling |
|--|----------------|--|----------------|
| L ₁ | L ₁ | L ₁ | L ₁ |
| <p>Series 52</p>  | | <p>Series 53</p>  | |

▼ **Installation position 11¹⁾**

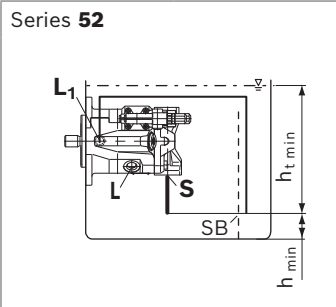
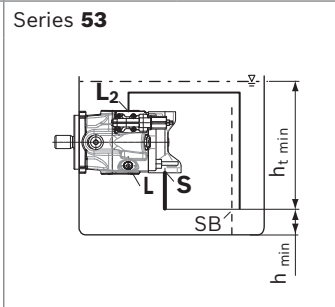
| Air bleed | Filling | Air bleed | Filling |
|--|---------|--|---------|
| L | L | L | L |
| <p>Series 52</p>  | | <p>Series 53</p>  | |

For key, see page 80.

Notice

- Our advice is to fit a suction pipe to the suction port **S** and to fit a pipe to case drain port **L**, **L₁** or **L₂**. In this case, the other drain port must be plugged. The housing of the axial piston unit is to be filled via **L**, **L₁** or **L₂** (see installation position 9 to 12) before the pipework is fitted and the reservoir is filled with hydraulic fluid.

▼ **Installation position 12**

| Air bleed | Filling | Air bleed | Filling |
|--|----------------|---|----------------|
| L ₁ | L ₁ | L ₂ | L ₂ |
| <p>Series 52</p>  | | <p>Series 53</p>  | |

¹⁾ Because complete air bleeding and filling are not possible in this position, the pump should be air bled and filled in a horizontal position before installation.

Project planning notes

- ▶ The A10VO axial piston variable pump is intended to be used in an open circuit.
- ▶ The project planning, installation and commissioning of the axial piston unit requires the involvement of skilled personnel.
- ▶ Before using the axial piston unit, please read the corresponding operating instructions completely and thoroughly. If necessary, this can be requested from Bosch Rexroth.
- ▶ Before finalizing your design, please request a binding installation drawing.
- ▶ The specified data and notes contained herein must be observed.
- ▶ Depending on the operating conditions of the axial piston unit (working pressure, fluid temperature), the characteristic curve may shift. The characteristic curve may also shift due to the dither frequency or control electronics.
- ▶ Preservation: Our axial piston units are supplied as standard with preservation protection for a maximum of 12 months. If longer preservation protection is required (maximum 24 months), please specify this in plain text when placing your order. The preservation periods apply under optimal storage conditions, details of which can be found in the data sheet 90312 or the operating instructions.
- ▶ Not all configuration variants of the product are approved for use in safety functions according to ISO 13849. Please consult the proper contact at Bosch Rexroth if you require reliability parameters (e.g., $MTTF_d$) for functional safety.
- ▶ Depending on the type of control used, electromagnetic effects can be produced when using solenoids. Applying a direct voltage signal (DC) to solenoids does not create electromagnetic interference (EMI) nor is the solenoid affected by EMI. Electromagnetic interference (EMI) potential exists when operating and controlling a solenoid with a modulated direct voltage signal (e.g. PWM signal). Appropriate testing and measures should be taken by the machine manufacturer to ensure other components or operators (e.g. with pacemaker) are not affected by this potential.
- ▶ The pressure control (hydraulic or electronic) is not an adequate safeguard against pressure overload. Therefore, a pressure relief valve must be added to the hydraulic system (integrated into the pump or externally in the system). In this connection, observe the technical limits of the pressure relief valve.
- ▶ Please note that a hydraulic system is an oscillating system. This can lead, for example, to the stimulation the natural frequency within the hydraulic system during operation at constant rotational speed over a long period of time. The excitation frequency of the pump is 9 times the rotational speed frequency. This can be prevented, for example, with suitably designed hydraulic lines.
- ▶ Please note the information regarding the tightening torques of connection threads and other screw connections in the operating instructions.
- ▶ The ports and fastening threads are designed for the p_{max} permissible pressures of the respective ports, see the connection tables. The machine or system manufacturer must ensure that the connecting elements and lines correspond to the specified application conditions (pressure, flow, hydraulic fluid, temperature) with the necessary safety factors.
- ▶ The service ports and function ports are only intended to accommodate hydraulic lines.

Safety instructions

- ▶ During and shortly after operation, there is a risk of getting burnt on the axial piston unit and especially on the solenoids. Take the appropriate safety measures (e.g. by wearing protective clothing).
- ▶ Moving parts in control equipment (e.g. valve spools) can, under certain circumstances, get stuck in position as a result of contamination (e.g. contaminated hydraulic fluid, abrasion, or residual dirt from components). As a result, the hydraulic fluid flow and the build-up of torque in the axial piston unit can no longer respond correctly to the operator's specifications. Even the use of various filter elements (external or internal flow filtration) will not rule out a fault but merely reduce the risk.

The machine/system manufacturer must test whether remedial measures are needed on the machine for the application concerned in order to bring the driven consumer into a safe position (e.g. safe stop) and ensure any measures are properly implemented.

Related documentation

Product-specific documentation

| Document type | Title | Document number |
|------------------------|--|-----------------|
| Data sheet | Hall effect swivel angle and linear position sensor PAL2/20 | 95161 |
| | Application software eOC BODAS pump control | 95345 |
| | BODAS controller RC5-6 series 40 | 95207 |
| | BODAS controller RC18-12 series 40, RC27-18 series 40 | 95208 |
| | Load-sensing control block M4-12 | 64276 |
| | Load-sensing control block M4-15 | 64283 |
| | Flow sharing control block in mono block/sandwich plate design M7-22 | 64295 |
| | Storage and preservation of axial piston units | 90312 |
| Operating instructions | Axial piston variable pump A10VO, A10VSO, A10VNO, A10VSNO series 52 and 53 | 92703-01-B |

Documentation for hydraulic fluids

| Document type | Title | Document number |
|---------------|---|-----------------|
| Data sheet | Hydraulic fluids based on mineral oils and related hydrocarbons | 90220 |
| | Environmentally acceptable hydraulic fluids | 90221 |
| | Rating of hydraulic fluids used in Rexroth hydraulic components (pumps and motors) | 90235 |
| | Bosch Rexroth Fluid Rating List for Rexroth hydraulic components (pumps and motors) | 90245 |

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